

GAME PLAN

September 27-29, 2021 Las Vegas Convention Center

A PERSONALIZED WALKING GUIDE TO THE SHOW FOR Tony Vandenoever



NAVIGATE THE SHOW LIKE A PRO!



Download the Mobile App to:



Search exhibitors, products and educational sessions



Access Your My Show Planner and add to your personal agenda



Navigate from booth to booth using the interactive map



Get news and notifications about demos, giveaways and more



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Search "PACK EXPO" in the App Store or Google Play, or visit packexpolasvegas.com/app

Or, scan here to get the app:



Sponsored by:







GAME PLAN

September 27-29, 2021 Las Vegas Convention Center

Compiled for **Tony Vandenoever** at **Pepsico**

Your personal show goals and interests are reflected in the 673 products and 129 companies featured in this guide.

CATEGORIES YOU CHOSE:

Business Interest

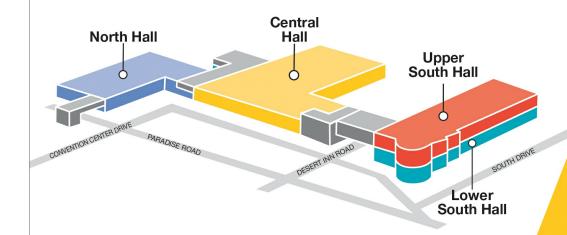
E-commerce

Buying Interest

Cartoning, Multipacking & Case Packing
Coding, Labeling & Printing Equipment
Controls, Software & Components
Conveying, Feeding & Handling
Filling, Capping & Closing
Inspection & Testing Equipment
Material Handling & Warehousing
Palletizing & Load Stabilization
Processing Equipment
Professional & Outside Services
Robot & End-of-Arm Tooling
Manufacturers

Start planning your PACK EXPO Las Vegas experience with the help of this walking guide customized for you based on your selected categories of interest.

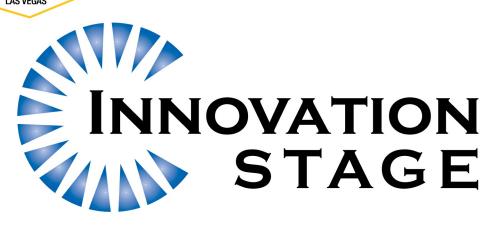
With more than 1,500+ exhibitors, we know you won't be able to visit every booth. Complied in these pages are location and product details for select exhibitors to add to your must-see list.





Las Vegas Convention Center Las Vegas, Nevada





The Innovation Stages at PACK EXPO Las Vegas bring you the latest advances taking place across the industry. Check out these 30-minute sessions to discover coming trends and technologies that need to be on your team's radar.

Processing Zone Innovation Stage presentations are indicated in blue. Innovation Stage schedule as of September 1, 2021

MONDAY, SEPTEMBER 27, 2021		
10:00 AM		
2021 and Beyond: Where Packaging Sustainability Meets E-commerce	Dassault Systemes	
How to Automate a Sustainable, Minimal Material Packaging Solution for Cans	Graphic Packaging International	
Sealing The Deal: Unlock Savings Without Compromising On Speed	Shemesh Automation	
10:30 AM Processing Zone		
State of the Industry: How Food and Beverage Processors Move Past the Pandemic	ProFood World	
11:00 AM		
Connecting Your Supply Chain Network to Build Resilience	Specright	
Eye on the Environment: Combating Food Waste with Flexible Packaging	Glenroy, Inc.	
Conventional vs. Robotic Palletizing: Making the Right Choice	Honeywell Intelligrated	
II:30 AM Processing Zone		
Using IoT to Improve Process Cleaning System Efficiency	Sani-Matic	
12:00 PM		
State of Snacking: Opportunity and Innovation Abound	SNAC International	
Improving the Future of Delivery Today	Rehrig Pacific	
Advances in Sustainable Hotmelt Adhesives	Henkel Corporation	
:00 PM		
CI Successes from 700 Food, Beverage and CPG Manufacturers	Redzone Production Systems	
How to Upgrade Your VFFS Bagger from Heat to Ultrasonic Technology	LAKO Tool and Manufacturing, Inc.	
Protecting your Products, Brand and Reputation in an Online World	Amcor Flexibles North America	
:30 PM Processing Zone		
The Latest HPP Packaging Innovations for Juices & Beverages	Hiperbaric	
2:00 PM		
Sustainable Adhesive Free Labeling	Felins, Inc	
Moving Away From Shrink Wrap: How Bumble Bee Seafood Is Transitioning To More Readily Recyclable Packaging	R.A Jones	
Depalletizer Machine Condition Monitoring via IIoT Solutions to Maximize OEE	Emerson	
2:30 PM Processing Zone		
Food Safe Facility Drainage Design	FoodSafe Drains	
3:00 PM		
Is a Compostable Pouch the Right Package for You?	Presto Products Company	
Easy Machine Development and Customization with an Open Automation Ecosystem and App Store	Bosch Rexroth	
Training : Investing in Manufacturing Performance & Operational Resilience.	Premier Tech	
3:30 PM Processing Zone		
Sustainability Excellence in Manufacturing Awards	B&G Foods, Conagra, Smithfield, Liffey Meats	
4:00 PM	, , , , ,	
Analytics based Asset Performance Management & Remote Monitoring for the Enterprise	LLumin, Inc.	
Reimagining Plastic Mailers with Innovative Fiber-based Pouches and on-demand Automation.	WestRock	



INNOVATION STAGE SCHEDULE continued

Processing Zone Innovation Stage presentations are indicated in blue. Innovation Stage schedule as of September 1, 2021

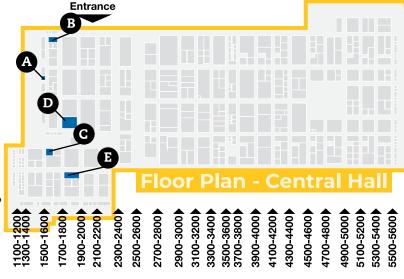
TUESDAY, SEPTEMBER 28, 2021	
10:00 AM	
Vinyl-free Blister Solution, Designed to be Fully Recyclable	Klöckner Pentaplast, Health & Protection and Durables
New Guide Rail System Tackles Safety Concerns & Product Guidance Issues	Span Tech
A Look Back at Track: The Evolution of Intelligent Transport Technology	Beckhoff Automation
10:30 AM Processing Zone	
Improve Performance with Spiral Immersion Processing	FPS Food Process Solutions Corp
11:00 AM	
Improving Packaging and Line Efficiency for Food Bowl and Tray Applications	WestRock
Combat Counterfeits with Amazon and Domino	Domino Amjet Inc.
Sustainability in Healthcare Packaging: Opportunities vs. Challenges	Amcor Healthcare Packaging
11:30 AM Processing Zone	
High Pressure Processing (HPP) - Latest Trends including Packaging, Plant Based Foods, Pet Food and Red Meat	JBT Corporation
12:00 PM	
Beyond the Machine: Solving Manufacturing Challenges Through Advanced Digital Solutions	Rockwell Automation
Resistance is Futile: Trayless Ground Meat is the Next Frontier in Sustainability	Harpak-ULMA Packaging
Bottling 101: Are You Getting the Maximum Performance from Your Packaging Line?	POWER Engineers
1:00 PM	
New Automation Technology Solutions	Syntegon Packaging Technology
Can Innovation Curtail the Plastic Apocalypse?	Canovation
How has COVID-19 Changed the way we Audit our Suppliers?	International Society of Beverage Technologists
1:30 PM Processing Zone	
Manufacturing 2022 and Beyond–Why Automation Alone is Not Enough	ProFood World
2:00 PM	
How Sustainable Label Options Can Help Achieve Your Goals	Fort Dearborn Company
Smart Innovations for Food and Beverage Manufacturing	Siemens Digital Industries
Robotic Valve Placers for Safe Consistent Production	nVenia
2:30 PM Processing Zone	
The Power of a Systematic Approach to Process Improvement	Deville Technologies
3:00 PM	
Digital Transformation	SICK, Inc.
Requirements to Consider for Code Verification	METTLER TOLEDO
3:30 PM Processing Zone	
Manufacturing Innovation Awards	MWC, Kraft Heinz, CTI Foods
4:00 PM	
Sustainable Bundling for E-Commerce	Felins, Inc.
Not Business as Usual Automation	Schneider Electric
Lightweighting and Beyond	Amcor Rigid Packaging

WEDNESDAY, SEPTEMBER 29, 2021		
10:00 AM		
Using Quantitative Leak Test Data to Enhance Certainty of Shelf Life	INFICON	
Enabling Freedom of Design by Leveraging Wireless Technologies	SMC Corporation of America	
How Market Forces are Reshaping the Contract Packaging / Manufacturing Industry and the Brands it Serves	International Society of Beverage Technologists	
11:00 AM		
The Future of Snack Packaging	SNAC International	
How OEMs can use Machine Data to Add more Services to their Offerings	LLumin, Inc.	
Innovative Packaging Solutions for a Sustainable Future	Flexopack S.A.	
12:00 PM		
Packaging Automation Takes Flight with Flying Motion Technology	Beckhoff Automation	
Curbside Recyclable: Meeting eCommerce Demand Sustainably	Georgia-Pacific Corrugated	





Notes:





C-1516 Conveying, Feeding & Handling



Cablevey Conveyors High Volume Solution

• Cable & Disc Conveyor • Volume + Sanitary = 8"





Inspection Video Cam Eyeballs Inside Your System

• Cable & Disc Conveyor

Diagnostic Tool



Available Now Cable & Disc Conveyor

Custom to Your Requirements



The Choice is Clear

• Cable & Disc Conveyor

Food-grade polymer



C-1602 Controls, Software & Components

www.cablevey.com

www.Lenze.com

www.optima-packaging.com





Three Modes of

• Easy to parameterize

One Cable Technology



i550 protec Inverter

Best for Decentralized Installations

• NEMA 4X protection

• Intuitive user interface



X4 Remote Platform

Ready-to-use Cloud Solution

 Condition monitoring • Remote access



Ideal for Complex

 Combining IT and OT • Open system



C-1641 Filling, Capping & Closing





Liquid Filling A filling and closing

machine solution

• Filling and Capping • Liquid to Viscous



Specialized machine solutions for coffee

Filling

• Grainy Products



Liquid to Pasty Filling

Filling for a wide range of products

Filling

• Liquid to Pasty



Filling machines for cosmetic products

Filling

• Liquids and Creams



C-1828 Conveying, Feeding & Handling



www.nerconconveyors.com



Rotary Accumulator 10 business day delivery advantage!!

• Available in 48"

Seamless integration



Compact spiral elevates and lowers products

 Variety of heights • Modular design



Re-Flow Accumulator

Unique single filing to combine products

 Minimize downtime · Jam-free combining



Sanitary Z Incline

Designed for wrapped or unwrapped bulk foods

• Easy to clean

Reduced contamination



C-1851 Conveying, Feeding & Handling





TIMING SCREW DRIVES Handling Made Simple.

Quick/Toolless Changeover

• Up to 1500 CPM



AUTO ADJUST RAILS®

Reduce Downtime.

• Push Button Changeover

• Infinite Adjustments



CHANGE PARTS

Maximize Efficiency.

• Economic Solutions

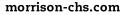
Quick/Toolless Changeover



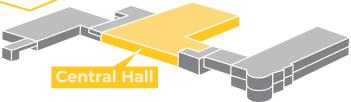
Design. Build. Install.

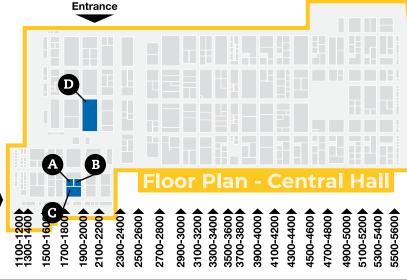
Custom Machines

• Robust, Durable Solutions











C-1855 Cartoning, Multipacking & Case Packing

www.valcomelton.com

www.specialtyequipment.com

info@serac-usa.com

www.serac-group.com





New EcoStitch™ melters

- Adhesive Application
- IP integration, pressure control, usage display



EcoSt<u>itch</u>™

All-Electric Hot Melt Application Solution

- Adhesive Application
- Stronger bond



Real Time Hot Melt Inspection

- Vision Inspection
- Thermal imaging



C-1955 Filling, Capping & Closing





Automatic Drum Filler

Auto drum filling machine fills one 55gallon drum per minute, while removing & installing bung plugs



Drum & IBC/Tote Filler

Palletized drum, pail and IBC/tote filler is a top and sub-surface liquid filler with a fill range from 5 to 550 callons. 550 gallons.



Mobile Pail Filler

Our unique mobile pail filler, with two filling lances, can fill 8-10 five gallon pails per minute at multiple locations.



Ready to Ship™ Filler

Ready to Ship™ mobile top & sub-surface pail filler moves around on casters for batch filling at multiple locations.



C-1958 Filling, Capping & Closing





Your All-In-One Solution!

- All liquid
- products/containers
- LIVE & IN ACTION!



Serac Blow Molder

PET Bottle Blow Molding

- Output to 18,000 containers per hour
- Rigid Bottle Packaging



Blowing-Filling-Capping

- Preform to filled btl/cup
- · Value-added product, low/med batches



Filling & Sealing Machine

- Production: 40,000
- cups/hour
- Fill: 5 different products



C-1958 Filling, Capping & Closing





Blowing-Filling-Capping Preform to filled btl/cup.

 Value-added product, low/med batches



Filling & Sealing Machine

- Production: 40,000 cups/hour
- Fill: 5 different products



RB Technology Electronic Weigh-Fill-

- Cap Fills variety of products
- Various sizes & shapes



Serac Blow Molder

PET Bottle Blow Molding

- Rigid Packaging
- Output to 18,000 containers per hour



G-2023 Cartoning, Multipacking & Case **Packing**





CP eMerge™ Combo

Our newest technology for food bowls

 Integrated end-of-line automation



Sustainable secondary and tertiary packaging designs



<u>CanColla</u>r® Fortuna™ Flexible, modular, high

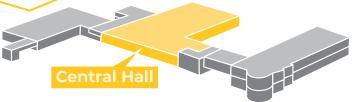
speed automation · Fiber alternatives to plastic multipacks



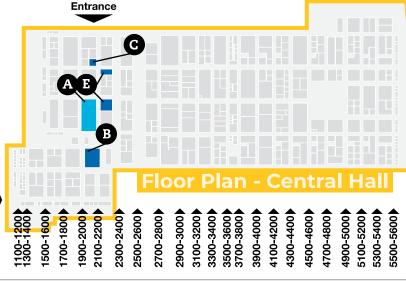
Family of glue-free fiber multipack solutions

• For a variety of can sizes and market needs





Notes:





C-2023 E-commerce







Continuously right sizes different packaging

• Reduces void fill & costs



Pouch System Sustainable alternative

to plastic mailers • Reduces labor costs



Creates perfectly sized boxes for highly variable

• Reduces void fill & costs



C-2041 Cartoning, Multipacking & Case **Packing**

www.westrock.com/automation

www.polypack.com

www.bell-mark.com

www.label-aire.com





RSC Alternative Material Savings

• Maintain Stack Strength



All-In-One Solution

 Auto Collation Form/Fill/Seal



Several Speed Options

• Tight Fitting Trays Reduce Material Cost



Contract Packagers

• Versatile / Easy To Use

Auto Collation Options



C-2109 Coding, Labeling & Printing Equipment





Full Color CMYK Piezo **Inkjet Printing System**

• Web Advance System • UV Ink Curing System



Small Character Thermal Inkjet Printer

- Zero Maintenance
- Extreme Versatility



EasyPrint III & III X

EasyPrint Thermal Transfer Overprinter

- Continuous Mode
- Intermittent Mode



EasyPrint MLP Ape:

Multi-Lane Traversing Thermal Transfer Printer

- Print Entire Labels
- No More Preprinted Film



C-2214 Coding, Labeling & Printing Equipment





Air-Blow Technology

Fast/Accurate Non-Contact Labeler.

- Harsh Environment
- Speeds up 1000 ppm



3138-NV Print & Apply

Our legendary printer applicator.

- Print-and-apply
- All major OEM printers



3115-NV Wipe-On

Versatile & cost-effective

- Up to 2000" web speed
- Endless configurations



Inline 5100 Wrap

Advanced yet extremely durable.

- Touchscreen interface
- Stainless steel design



C-2223 Palletizing & Stabilization



DESTINATION



Modular & Economical Palletizer

- High Throughput
- Compact Footprint



Integrated Palletizer

From Simple to Complex with Multiple Infeeds • Mult. Product Types

Optional Wrapper



- Scalable As Needs Grow
- Reduce Forklift Traffic

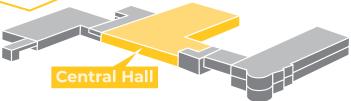


OptiStak

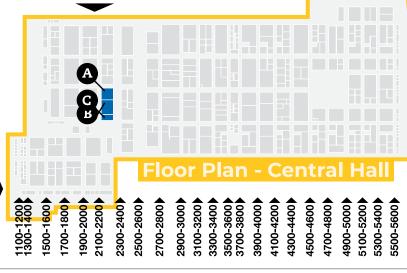
- Pallet Patterns: Simplified
- Change from HMI • Huge Time Savings

schneiderequip.com





Notes:





C-2223 Cartoning, Multipacking & Case Packing

schneiderequip.com

www.blueprintautomation.com

www.markem-imaje.com/

www.markem-imaje.com/







Cuts Changeovers Down to Minutes Fast & Accurate

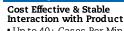
• Easy Integration



Entrance

Everest/Vertical **Bottom-Loading Case** Packer

• Gentle Product Handling • Bottom Erect/Load/Seal



• Up to 40+ Cases Per Min Washdown Material



Erect/Seal/Load in One Compact System

- Many Collation Methods
- ProAdjust® Ready



G-2227 Cartoning, Multipacking & Case **Packing**





Spider 100v Raw Product Handling

- Wrapper Loading
- Single Picks or Stacks



Vertical Case Packing

- Erect Pack & Seal
- RSC and Reusable Cases



Top Load Case Packing for Bags

- Case Packer
- Full Sanitary System



Pack Assist Solution

- Semi-Automatic
- Eliminate Pack Off



C-2232 Coding, Labeling & Printing Equipment





Small Character Inkjet

If improving your process efficiency is your priority, our coders are engineered for you.



SmartDate Serie

High quality printing on flexible films, foils and labels for continuous and intermittent operations



Providing the right configuration whatever the rate, size and substrate.



9330 Continuos Ink le

Adapts as production scales up & product packaging changes.



C-2232 Controls, Software & Components





Systech BPS Authentic, Safe and Connected Products

- Total brand protection
- Complete visibility



e-Fingerprint®

Gain Insight to Combat Supply Chain Threats

- Prevent counterfeiting
- Detect diversion



Use Your Barcode to Connect Your Packaging

- Non-additive security
- 100% unique identity



UniSeries® & UniTrace®

Full-Stack Solutions -One Trusted Provider

- Proven serialization
- End-to-end traceability



C-2232 Coding, Labeling & Printing Equipment





Large Character Inkje

Delivering a superior quality coding for corrugate cases, trays and wrapping films.



P&A - 2200 Series

Offers a wide range of interchangeable applicators and optimized operational intervention.



SmartLase Fiber Series

Designed to be a high quality code solution for polymers and bare

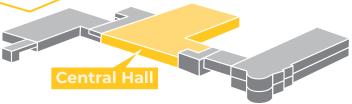


CoLOS OEE Software

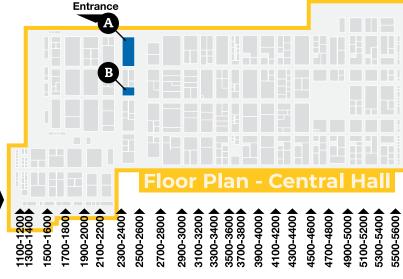
Increase your productivity even further by gaining better insight into performance

www.markem-imaje.com/





Notes:





C-2400 Cartoning, Multipacking & Case Packing

www.edlpackaging.com

www.massmanllc.com





Tray-Shrink & Unsupported Packages

• Up to 50 Cycles/Min

Continuous Motion





Textile, Roofing, Panels, Boxes, Consumables

• Flexibility & Automation • Up to 144" Film Web



Total Enclosure for Bags, Cases, Nested Tubs

Multipack Collation

• Up to 25 Bundles/Min



C-2400 Cartoning, Multipacking & Case **Packing**





All-In-One Case Packer (Erector, Loader, Sealer)

- Top Load
- Up to 15 Cases/Min.



Inline / Side Feed B<u>undler</u>

Small Footprint, Gentle Product Handling

- Bottom erect/load/seal
- Up to 20 Cases/Min.



Simple, Fast, & Economical Case Packer

- Horizontal side/end load
- Up to 35 Cases/Min.



Heavy Duty, Dependable, Continuous Motion

- Wraparound
- Up to 65 Cases/Min.



C-2420 Conveying, Feeding & Handling





NECO-ORIENTER 360

Inline "360" degree orienter quickly, simply and inexpensively orients containers



NECO-ORIENTER 180

Inline "180" degree orienter quickly, simply and inexpensively orients containers



NECOSORT-S3

Bottle unscrambler reduces maintenance and downtime, with less space, higher speed & price savings.



NECOSORT-III

High speed unscrambler reduces maintenance & downtime, handles the lightest bottles, and has the smallest footprint.



G-2420 Conveying, Feeding & Handling



Conveyor Systems

CHSC conveyor systems offer a wide variety of design options to meet your conveying needs.



Lowerators and Elevators

Side grip and magnetic systems to handle round and non-round containers as well as case handling.



Laners and Diverters

Servo laners and diverters custom designed with quick shifting and extreme accurate alignment.



Gaylord / Tote Dumpers

Heavy duty hydraulic system. Powered infeed conveyors and pneumatic side panels. Operator friendly HMI.



C-2420 Palletizing & Load Stabilization

www.containerhandlingsystems.com





High Level Depalletize

Quiet & Smooth, state of the art controls, operator friendly programming, ease of maintenance, rugged & robust design.



Low Level Depalletize

Quiet & Smooth, state of the art controls, operator friendly programming, ease of maintenance, rugged & robust design.



Semi-Auto Pallet Unloader

Ease of maintenance, rugged & robust design, competitively priced system, designed for slower speed lines.



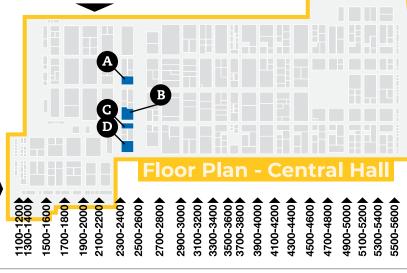
Pallet/Slip Sheet Systems

Depalletizing systems with automated handling of pallets, slip sheets, top sheets and picture frames.





Notes:





C-2420 Filling, Capping & Closing



High Speed, powder filler that run faster, cleaner, provides superior product settling and fill accuracy.



Entrance

13 Head Multilane Auger

Dispenses a single product from a common hopper with multiple, independently controlled augers.



Servo driven auger filler Improves fill accuracy and dramatically reduce maintenance and downtime.



Modified atmosphere packaging (MAP) system capable of reducing residual oxygen to less than 1%.



C-2430 Coding, Labeling & Printing Equipment

www.nalbach.com

www.weberpackaging.com

www.weberpackaging.com

www.fallasautomation.com





Label Applicator

• High-speed labeling

Modular variations



Pack Leader PL-501

Label Applicator

Wrap-around labeling

Easy to use!



Prime Product Labels

 Digital or flexo printing Exciting new materials



BestCode Inkjet Systems

CIJ Inkjet Coders

• High-speed inkjet

Wide range of products



C-2430 Coding, Labeling & Printing Equipment





Model 4050v3

Label Printer-Applicator

• Modular construction

• 7" LCD touch screen



LA-6000

Label Printer-Applicator

• High-speed print-apply

 Variable-height application



Model 5300

Label Printer-Applicator

 Robust construction · Many configurations



Print-Apply Labels

• Any size you need

· Wide range of materials



C-2435 Cartoning, Multipacking & Case Packing



Visibot-LV Fallas Automation's **NEWEST Case Packer**

• ABB IRB-390 robot in a Fallas frame



Vision-Based Picking and Added Flexibility With

Handling

Vision Reduces Product



Vertical Product

Gusseted Bags

Great for packing standup bags into club store



Horizontal Product

Rigid and Semi-Rigid Product

· Also packs product horizontally



C-2442 Cartoning, Multipacking & Case **Packing**





Wrap/Clip Machinery

Full line for Wrap and Clip Multipacks Paperboard Solutions • Bottles, Cans or PET



Low-to High-Speed Models • Large Range-Pkg. Styles • For Multiple Products



More Machinery .

Pick & Place Machines

Variety Pack Solutions

 Repeatable Changeovers



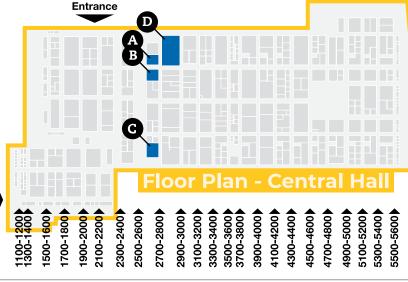
Folding Cartons, Foodservice Packaging

- Fiber-based Packaging
- Custom Packaging





Notes:





C-2607 Filling, Capping & Closing



High-speed filling of rigid containers

- 60-300 fills/min
- Spices to gummies



Unmatched dry filling accuracy, less giveaway

 Baking mixes to coffee • Up to 150 fills/min



Simple, durable and

accurate • Beans, snacks, cereal • Up to 150 fills/min



Fill product with more than one component

- Soup to dessert mixes
- Up to 100 fills/min



C-2607 Inspection & Testing Equipment

www.spee-dee.com

www.spee-dee.com

www.trianglepackage.com





10X more accuracy than traditional models

- Checkweigher
- Small footprint



Ideal for cereal and baking mix

- Checkweigher
- Bag-in-box applications



Frame made of solid SS sheets, no hollow bodies

- Checkweigher
- Hygienic, IP65 design



Ideal for bulk filled cases such as gummies

- Checkweigher
- Heavy-duty



C-2614 Inspection & Testing Equipment





Small Footprint

Mounts directly above **VFFS** bagger

- · Combination Weigher
- Unmatched accuracy



High-Speed Weighing

200K+ combinations ensure accurate weights

- Combination Weigher
- · Sanitary and accurate



Product Blending

Ideal for cereals, mixed veggies or meals

- Combination Weigher
- · Vibratory or hopper feed



For raw proteins, bone-in or boneless

- Combination Weigher
- Sanitary washdown



C-2638 Cartoning, Multipacking & Case **Packing**



www.adcomfg.com



Hand Load Cartoners

Versatile solutions for hand load applications

- Fast, easy changeovers Up to 125 cartons/min



Auto Load Cartoners

Erect, load & seal end load cartons

- · Wide carton size range
- Up to 400 cartons/min



Vertical Cartoners

Performance & features in a small footprint

- Optional robotic assist
- Up to 125 cartons/min



Top Load Systems

Complete end-of-line top load cartoning systems

- New tooling designForm, glue & lock styles



C-2800 Cartoning, Multipacking & Case Packing

SYNTEGON



Elematic 2001 WA/WAH

Compact Wraparound Case Packer · Tray, hood, wraparound

- Speeds up to 40 cpm



Elematic 3001 WA/WAH

Medium Format Case

- Tray, hood, wraparound
- Speeds up to 30 cpm



Elematic 1001 SL/TL

Sideload/Topload Case

- RSC (American) cases
- Speeds up to 20 cpm



Sideload (RSC/HSC) Case

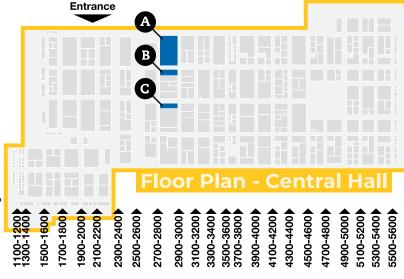
- RSC/HSC, retail ready
- Speeds up to 25 cpm

www.syntegon.com/2p





Notes:





C-2800 Robot & Endof-Arm Tooling Manufacturers

www.syntegon.com

www.syntegon.com/2p

www.syntegon.com/2p

foggfiller.com

SYNTEGIN

Automation of product handling, feeding and loading for primary & secondary packaging processes



Product & format flexibility

· Compact footprint and modular expandable



Robotic systems to pick & place various products

• Robotic integrated systems



High flexibility for product size and shape

• Safe inspection with vision system.



C-2800 Conveying, Feeding & Handling

SYNTEGON



Direct-Drop Product Loading

• Ideal for bag-in-box

• Speeds up to 120 ppm



Robotic Pick-and-Place

• High flexibility and reliability

• Minimize labor costs



High-Speed PIC Loading

• Ideal for bakery and frozen

• Speeds up to 270 ppm



Product Collation, Stacking and Loading

• 90° reorientation

• Speeds up to 150 ppm



C-2800 Cartoning, Multipacking & Case Packing

SYNTEGON



Kliklok MEC

Midrange Endload

- Horizontal end load
- Speeds up to 170 cpm



Advanced Carton Erector (Topload Former)

- · Lock and/or glue
- Speeds up to 240 cpm



Kliklok Vari-Straight

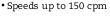
Straight-line Triseal Carton Closing

- 3-flap carton closer
- Speeds up to 200 cpm



Integrated Topload

- Form, load, and close





C-2814 Filling, Capping & Closing





Bottle Fillers 30-1200 BPM Available

Gravity Filler

Floor Mounted Cap



Low-Med Production

• Bottle Filler

• 6 Valves 3 Capping Heads



Bottle Rinser

Integrated and Stand Alone Options

• Bottle Rinser New and Reconditioned



Cap Elevator **Elevate Caps to Sorter**

Cap Sorting

Custom Heights up to



C-2825 Palletizing & Stabilization





Box Bot QB310

Simple, small footprint, automatic EoL palletizer

- Boxes/Bags/Bundles
- Robotic Palletizer



Box Bot QB320

Continuous operation, automatic EoL palletizer

- Boxes/Bags/Bundles
- Robotic Palletizer



Box Bot QB330

Fully automated, EoL palletizer

- Boxes/Bags/Bundles
- Robotic Palletizer



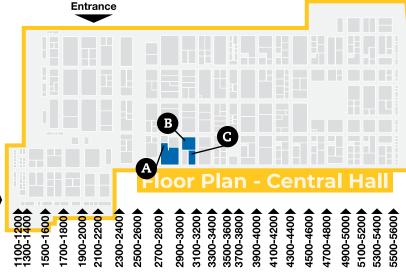
Easy to implement, zero infrastructure

- Empty & full pallets
- Autonomous Vehicle





Notes:





C-2838 Robot & Endof-Arm Tooling Manufacturers

columbiaokura.com

www.palletizing.com





Cobo

- UR10e Cobot
- Palletizing/depalletizing



Ai700

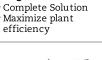
- Robotic Palletizer
- Compact footprint



Ai1800

- Robotic Palletizer Multi line capabilities
- Maximize plant

Integrated Solutions





C-2838 Palletizing & Load Stabilization





HL4200

- Small footprint, mid-• High level
- 40-60 CPM



- High Speed Palletizer + Stretch Wrapper
- Floor Level
- 100 CPM



HL7200

- High Speed, Inline Palletizer
- High level • 72-120 CPM



- Transfer loads from one pallet type to another
- Forklift in/out
- · Fully automated



C-3036 Cartoning, Multipacking & Case Packing



www.pmikyoto.com



Hand-load to high-speed with robotic infeed

- Dry goods to IQF foods
- Speeds up to 600/min



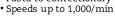
Securely package trays, cups and bowls

- Prepared and IQF foods
- Speeds up to 200/min



Tri-Seal Cartoners

- Delta robots load with speed and accuracy
- Snack bars to IQF foods • Speeds up to 120/min
- Integrates with various filling systems Pasta to confectionary





C-3036 Cartoning, Multipacking & Case

Packing



www.pmikyoto.com

www.rovema-na.com



Side-Load Case Packer Cartons, pouches and sleeved trays

- Cheese to pasta
- Speeds up to 30/min



Top-Load Case Packer Vertical pack of stand up pouches

- Candy to baking mix
- Speeds up to 12.5/min



Wrap-Around Case High-speed, all servo

- Drink mixes to pasta • Speeds up to 30/min



- Retail-ready and multipacking
- Baking soda to saltSpeeds up to 30/min



C-3141 Cartoning, Multipacking & Case **Packing**





Bag-in-Box Solutions

True single-source packaging systems

- "Same Roof" Engineered
- Simplify Capital Projects



Picker EPU Case Packer Uniquely designed to pack flexible packages

- Robotic Display Packing
- Retail Ready Solutions



Shuttle multiple product types to the same bagger

- Patented Technology
- Racetrack System

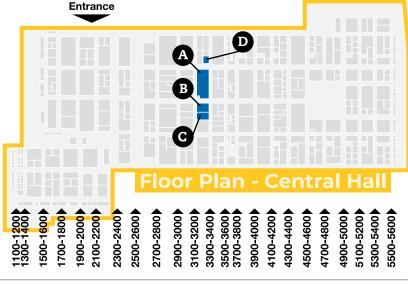


- Maintain like-new capacity and OEE
- Say "No" to OEE Dropoff
- No Parts Obsolescence





Notes:





C-3214 Coding, Labeling & Printing Equipment

ID TECHNOLOGY



Merging Speed, Safety, Simplicity

• Label Printer Applicator • 200 ft/min Line Speed



Labels Applied to Multiple Sides

 Label Printer Applicator • Front, Side, or Both



Pedal, Meet Metal (All-Electric System)

• Label Printer Applicator Adaptive Tamp Apply



Modular & Flexible **Labeling System**

- Labeling System
- Applicator + Conveyor



C-3225 Cartoning, Multipacking & Case Packing

www.idtechnology.com

www.BrentonEngineering.com

www.brentonengineering.com

www.orionpackaging.com





RT1000 Case Packer Vertical erect, load, seal

- Top load
- in a small footprint • Up to 18 cases/min



M2000 Case Packe

- Versatility and reliability
- Horizontal/end load Up to 35 cases/min



RC1000 Case Packer

Vision guided, pick and

- Vertical top load
- up to 75 cases/min



M4000 Case Pacl

Agile, high speed, high performance

- Horizontal/direct load
- Up to 85 cases/min



C-3225 Palletizing & Load Stabilization





RP1000 Robotic (de)Pal

Custom EOAT for all palletizing solutions

- Bags/Boxes/Bundles • Robotic Palletizer



MP1000 MasterPal (de)Pal

Unique "cradle and place" technology

- Bulk/Complete Layers
- Robotic Bulk Palletizer



Box Bot Palletize

Simple configurations for countless solutions

- Boxes/Bundles
- Robotic Palletizer



High speed and medium speed solutions

- · Cases/Trays
- Conventional Palletizer



C-3229 Palletizing & Load Stabilization







- 18" pass height
- Cost effective upgrade



MA-DX LoPro Automatic

Smooth, fast throughput - ideal for beer/beverage

- Reduces spills/breakage
- Low 4" pass height



HPA Auto. & S-Carriage Insta-Thread 260% Pre-

stretch Film Carriage • Best-in-Class wrapper

- Auto film attach & cut
- Reliable feature packed entry level wrapper • Secure containment

Sentry LP-reliable, secure

• User friendly HMI



C-3307 Conveying, Feeding & Handling





Total Control in Material

Handling Perfect for Blending

- Modular Design



BF-3HD Feede:

High-Speed Feeding

• Gentle Handling • Chips, Friable Materials, Powders & Spices



Complete Feeder System Controlled Feeding of Bulk Materials

- Versatile Design
- FDA & USDA Options



Cost Effective and Maintenance Free

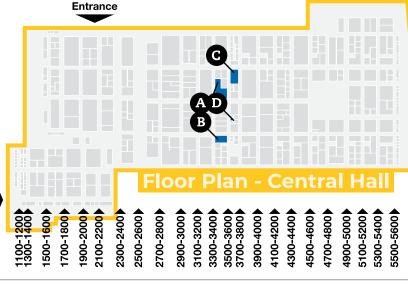
- Continuous Operation
- Facilitates Material Flow

www.syntronmh.com





Notes:





C-3418 Cartoning, Multipacking & Case Packing

www.serpapackaging.com

www.starviewpackaging.com

www.camagroup.com





Operatory-friendly; best maintenance access

- Horizontal end load
- Up to 480 cartons/min



Ideal for cup applications

- Tool-less changeover
- Up to 300 sleeves/min



Forming/loading of cartons, trays, partitions

- Top load
- 200+ cartons/min



- Compact, servo-driven for side/end load cases • Horizontal side/end load
- Up to 30 cases/min



C-3436 Filling, Capping & Closing







New Options @ show

 Automatic Blister Sealer • Reduce labor, increase



MAP, Skin and more..

• Automatic Tray Sealer

 Inline sealer with skin package at show



MRTS-1418 Tray Sealer

Increase Output

- Rotary Food Tray Sealer
- MAP, skin option available



- Easy B2B Shipments
- Semi-Automatic Skin Easy to use, flexible, no tooling



C-3614 Cartoning, Multipacking & Case Packing





CL169 Cartoner

output

Pack bags, flow-wraps, blisters, trays, jars...

- Continuous Motion
- Expert product handling



FW748 Case Packer

Versatile case packer for shelf-ready packaging

- Monoblock system
- · Wrap-around or display



Pack bottles, cups, jars, bricks, cans and more

- · Improve sustainability
- Improve production



AR & Industry 4.0

Augmented Reality for optimized maintenance

- Simplify inventory mgt.
- Enhanced training



C-3614 Robot & Endof-Arm Tooling Manufacturers



www.camagroup.com



IF Monoblock Loading Forming, loading, closing or lidding

· Top load bars or bags • Small footprint, flexible



Triaflex Delta Robot Carbon fiber arms for fast product handling

Vision-driven, 4-axis

· Sort, pack and top-load



IG Multipurpose Loading

Flexible product grouping and loading

- Multi-axis
- Flexible, future-proof



Compact Monoblock

Load product into RSC. trays, other containers

- Corrugate or paperboard
- Easy set-up & operation



C-3630 Cartoning, Multipacking & Case **Packing**





InvisPac

Reduce Adhesive Consumption 20% - 50%

- · Tank-free system
- Reduce downtime



Astro QX20

Drop-in Compatible for Nordson Hot Melt

- Reliable, affordable
- Simple programming



Simplicity

Innovation, Technology and Performance

- Melt on demand
- · Less nozzle clogging



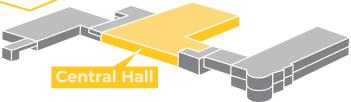
Bead Master Controller

4 Channel Variable Speed Controller

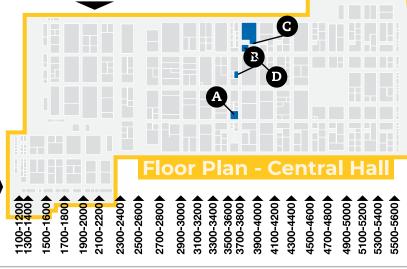
- Time- or distance-based
- Simple set up & use

www.chicagoglue.com





Notes:





C-3635 Palletizing & Load Stabilization

toptier.com

www.fordsps.com





America's #1 selling line-1 to 3 layers per minute

- Row forming design
- Integrated stretch wrap



Entrance

America's #1 selling line-1 to 4 layers per minute

- Row forming design
- Integrated stretch wrap



Fully automatic - 1 to 3 layers per minute

- Robotic design
- Integrated stretch wrap



Fully automatic - 12 cases per minute

Robotic design

- Wrapping not available



C-3719 Filling, Capping & Closing







- · Configurable speeds
- Maximize brand impact



Flexibility for multiple packaging formats

- Quick changeovers
- Futureproof technology



Modular Solutions

Fully-tailored, in-line or rotary systems

- Game-changing ROIs
- 100 years of expertise



Seal to ANY material and

container shape Maximum seal integrity

Greater sustainability



C-3800 Cartoning, Multipacking & Case Packing



www.standard-knapp.com



Soft-catch lift table for gentle product handling

- Case Packer
- Up to 45 cases/minute



- Multiple cases per drop
- Tandem Servo Case Packer
- Up to 50 cases/minute



985 Centurion™

Plastic shells for soda

- Continuous Motion Case Packer
- Up to 80 cycles/minute



Reshipper or prime flap corrugated cases

Tape/Glue Case Sealer

- Up to 75 cases/minute



C-3800 Cartoning, Multipacking & Case Packing



www.standard-knapp.com



TriWraptor™ Multipacker

Arranges & neatly wraps - excellent bull's eyes

- Shrink Bundler
- Up to 360 packs/minute



TriWraptor™ TSUP Packer

Tray/Shrink/ Unsupported/Pad packer

- PET, glass, steel & more Up to 85 trays/minute



TriWraptor™ Shrink

Continuous-motion standalone/integrated

- Shrink Wrapper
- Up to 120 trays/minute



High-speed, wrinkle-free precision wraps

- Adaptive Wrapper
- Auto pattern detection



C-3809 Conveying, Feeding & Handling





G-Series Accumulators

Patented and proven to single file & accumulate

- Accumulator
- Improve throughputs



Transfer products to parallel stations

- Distribution system
- Minimize wait time



Bi-Flo Accumulators

Patented and perfected Bi-Flo technology

- Accumulator
- Increase productivity

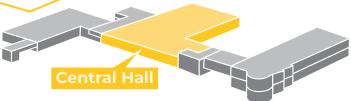


Automatic Vial Dryers

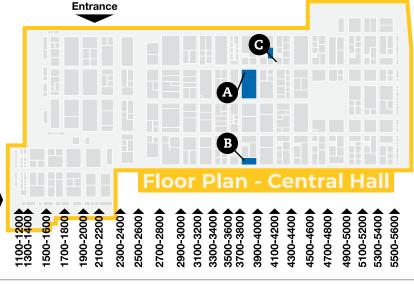
Reduce drying time from days to minutes

- Vial drying unit
- Reduce TOCC





Notes:





C-3814 Palletizing & Load Stabilization

delkorsystems.com/palletizer



Seamless integration & simplified operation

- Robotic Palletizer
- All Delkor Palletizers



Complete turnkey integration

- Palletizer Add On
- Palletizer Integration



Full array of options including slip sheet

- Palletizer Add On
- Ultimate Flexibility



Runs variety of product shapes and sizes

- Palletizer Feature
- Vacuum or Mechanical



C-3814 Cartoning, Multipacking & Case **Packing**



delkorsystems.com/



Packaging Equipment

Switch between RRP, shippers, & trays!

- Secondary Packaging
- Quick changeover



Modular design; great for bags, pouches, & more.

- Case Packer
- Any case and tray style



Performance Packer

Simplifies product flow.

 Case Packer Contoured infeed

system



- Formers and Closers
- · Optimized assembly



C-3814 Inspection & Testing Equipment



delkorsystems.com/



Product Stabilizer

Pack unstable products

- Case Packer Feature
- Any product size



Intelligent Sync

Loads all primary packages at high speeds

- Case Packer Feature
- · Variety of products



Product Conditioner

Evenly distribute contents in pouches

- Case Packer Add On
- Flattens pouches



Inspects, corrects, and closes cartons

- Perfect alignment
- High speed closing



C-3844 Filling, Capping & Closing



Tube Filling Systems Manual & Automatic Filling & Closing

- Plastic, Metal or Combo
- Speeds to 300 Per Min



Cartridge Filling Systems Manual & Automatic

Filling & Closing

- 10, 14 & 30oz Cartridges
- Speeds to 250 Per Min



Syringe Filling Systems Manual & Automatic

Filling & Closing Turnkey & Custom

Speeds to 120 Per Min



Markets Served

Pharmaceutical, Grease Cosmetic, Adhesive

- Explosion Proof Controls
- Clean Room Installs



C-4003 Cartoning, Multipacking & Case **Packing**





Carton/Tray Formers

Mechanical & servo models are available

• Erect Lock/Glue/Turnover-end.



Carton Closers

Unique 'carton control' technology

• Tool-less changeover. • In-line or right-angle.



End Load Cartoners

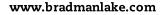
Form/load/close cartons in one frame

· Accepts a wide range of carton sizes/types.



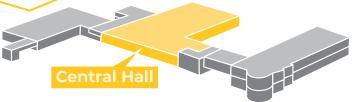
Superior Flexibility

- For shelf-ready, HSC, RSC, WR cases.
- Several loading options.

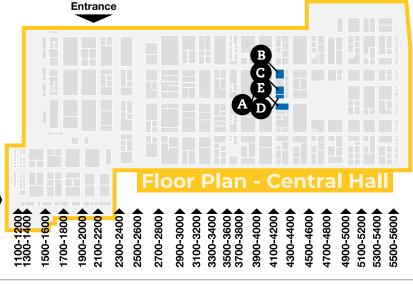


ProSysFill.com





Notes:





C-4014 Cartoning, Multipacking & Case Packing

www.hamrickmfg.com

www.diagraph.com

www.hartness.com

www.loma.com





High-speed case packing up to 50+ cpm

- Servo Drop Packer
- Ideal for small cases



Pick & place case packer w/ auto-changeover

- Pick & Place Case Packer
- Ideal for fragile products



Robotic case packing for various applications

- Robotic Case Packer
- Ideal for heavy products



- Compact, complex, and collaborative options
- Robotic Palletizer Custom cells



C-4214 Coding,

Labeling & Printing Equipment



Linx Small-Character CII Up to 3 months between

printhead cleanings · Easy self-service design

- · Ask about show special!



High-Resolution Inkjet

Longest lasting printhead in industry

- · High-speed case coding
- · Ask about show special!



Smart sensors for precision labeling

- All-electric labeler
- · Ask about show special!



Most robust and durable HP-based printhead

- Low maintenance
- · Ask about show special!



C-4220

Cartoning, Multipacking & Case Packing





Innovative solutions for all package types

• Top Load, Robotic, Tray & Wraparound, Shrink



Accumul<u>ation</u>

Keep your products moving

- Helical and Mass Flow
- Versatile FIFO design



Automated solutions for any line

- Palletizing & Depal
- · Variety pack products



Maximize the life of your equipment

- Parts, service & training
- HartnessCONNECT IIoT



C-4222 Inspection & Testing Equipment



CW3 RUN-WET® Combo

Designed for harsh washdown

- Combination system
- No drying time required



X5 SpaceSaver X-ray Inspection with product integrity checks

- X-ray machine
- Reliable, safe & durable



IQ4 MD on Flex Conveyor

Fully adjustable conveyor system

- Metal detector
- Fast delivery



Improved detection for pumped products

- Metal detector
- 7" touchscreen



C-4225 Conveying, Feeding & Handling





The industry standard for vibratory handling

- · Reliable and sanitary
- 30,000+ installations



Gentle horizontal motion prevents breakage

- · Easy sanitation • Maintenance-free drive



Precise feeding optimizes performance

- Quiet operation
- Instant start and stop



Grading, Sizing Conveyor

Robust design, industry preferred solution

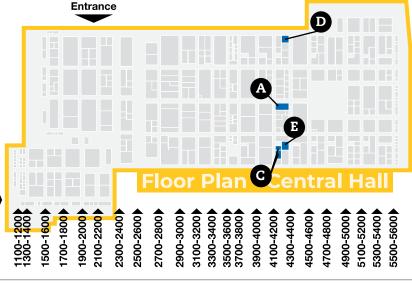
- Custom designed
- Durable and reliable

www.key.net





Notes:





C-4225 Inspection & Testing Equipment

www.key.net

www.packairinc.com

ppmtech.com/

www.taptone.com





Full-surface inspection of every object

- Product quality
- Performs consistently



High-performance advanced sensors

- Removal of FM
- Delivers quality product



Versatile sorting system delivering maximum ROI

- Highly configurable
- Intuitive user interface



Ultimate insight into your process

- Sorter connectivity
- Data analytics



C-4239 Conveying, Feeding & Handling





Designed to suit

- Stainless Steel
- Bolted Construction



Specialty Application

• Mild Steel Construction Roller & Modular Chain



EVO Guide Rail System

Quick Changeover

- Mild Steel Construction Efficient Changeovers



Diverting & Merging

 Servo Divert Metered Diverting



C-4240 Conveying, Feeding & Handling





FlavorWright All-in-One

On-machine flavoring system inclusive of both liquid & dry powder applicators.



Libra Weigh System

Loss-in-weight conveyor system designed for precise feeding and blending applications.



Rotary Snack Frye

Compact, energy efficient rotary oil frying system for snacks, pellets & extruded products.



Tote Dumper

Bin, crate and tote systems designed for handling bulk storage prior to final processing.



C-4300 Inspection & Testing Equipment





In-Line Leak Inspection for Cup Filling Lines

- Leak Detection
- · Foil sealed cups



HD Rejector

New! Heavy Duty Ram Rejector

- Rejector
- Próduct removal



Leak Inspection for Flexible Containers

- Leak Detection
- Unpressurized plastic



PRO Series Controller

Icon Based PC Control for Multi Inspection Use

- Leak Detection
- Plastic or metal



C-4340 Material Handling &

Warehousing







- Single track technology
- Economic solution for repeating sizes



SpiralVeyor SVe-series

For large items

• Extreme wide belt • to handle oversized products



LogiLift configuration

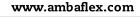
- Spiral conveyor used in distribution centres
- Special configuration
- Super grip belt



SpiralVeyor J-configuration

To stack individual spiral conveyors easily

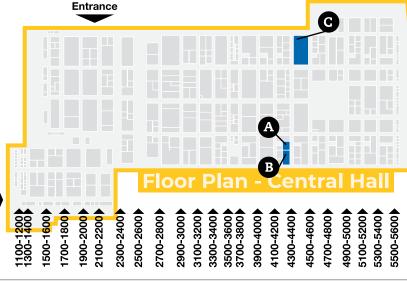
- · Easy-stack concept
- Endless elevation!







Notes:





C-4340 Conveying, Feeding & Handling







For totes and crates

- Single track technology
- Economic solution for repeating sizes



For large items

- Extreme wide belt
- to handle oversized products



Spiral conveyor used in distribution centres

· Special configuration Super grip belt



To stack individual spiral conveyors easily

- Easy-stack concept
- Endless elevation!



C-4340 E-commerce

www.ambaflex.com

www.ambaflex.com

www.planitpackaging.com

www.mgsmachine.com





For totes and crates

- Single track technology
- Economic solution for repeating sizes



For large items

- Extreme wide belt
- to handle oversized products



Spiral conveyor used in distribution centres

- · Special configuration • Super grip belt
 - Endless elevation!



spiral conveyors easily · Easy-stack concept



C-4343 Cartoning, Multipacking & Case Packing





Case Erecto

Automatically erect cases for filling.



Increase your production by automating your cartoning process.



Case Packer

Various case packing solutions within your budget.



Palletizing Robo

Eliminate the end of line heavy lifting and labor.



C-4400 Conveying, Feeding & Handling





Tray & Tub Denesting Serving Every Industry

- Feed Trays, Tubs, Bowls of all materials
- Wash down available



3 Feeding Methodologies

• Singulate & orient product at low cost & high volume



Literature Feeding

Feed & Apply Literature

• 240 parts per min Literature Inspection Available



Custom Solutions

Proven Methodologies

 We can create custom solutions for your product



C-4400 Conveying, Feeding & Handling





Easy Palletizing with Collaborative Robot

- Palletizing Robot
- Payloads of up to 8kg



Compact, Mobile Palletizer

 Palletizing Robot • Payloads of up to 15kg



Chain Conveyor System

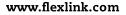
- Stainless Steel Conveyor
- · Clean, Robust, Modular



Compact Spiral

Increase Floor Space

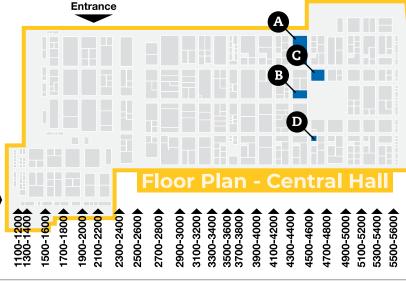
- Aluminum Conveyor
- Multiple Configurations







Notes:





C-4400 Cartoning, Multipacking & Case Packing

www.mgsmachine.com

www.econocorp.com

www.neminc.com

www.NEMinc.com





Small Footprint Cartoner, 300 cpm

Continuous Motion Cartoner



Robust, Reliable Casepacking

Casepacker



Specifically for the Life Science, 80 cpm

• Intermittent Motion Cartoner



Incredibly Flexible with a Small Footprint!

• Horizontal Indexing Cartoner



C-4422 Cartoning, Multipacking & Case **Packing**







Up to 30 Carton Per Minute

• 2 or 3 Flap Sealer • Table Top Unit



Up to 25 Cartons Per Minute

• Semi Auto Cartoner • Glue or Tuck Style



Up to 60 Cartons Per Minute

Cartoner

• Semi or Fully Auto



Up to 120 Cartons Per Minute

Continuous Motion

• Fully Automatic



C-4614 Filling, Capping & Closing





Rotary Capper / Plugge Reliable Closure; Places &

Tightens at High Speeds

 Gentle Cap Handling Servo Option Available



Snap-On Lid Applicator

Handles Round & Oval Lids; Able to Orient Lids

• Easy Changeover • Installs Over Your Line



Single Head Capper Handles Wide Variety of Caps & Containers

 Easy Changeover • Smooth Cap Handling



Capable of Running Multiple Sized Pumps

• Gentle Handling

Flexible



C-4614 Conveying, Feeding & Handling





Flexible; Handles Wide Range of Containers

• Quick Changeover • Pharma Grade Options



Low Profile Unscrambler Easily Monoblocks with Secondary Orienters

• Handles 2oz to 10L

• Easy Access



Scoop Sorter/Feeder Gently Drops Scoops into Containers

Tamping Wheel OptionQuick Changeovers



Secondary Orienters

Orients Filled, Empty, Unlabeled, Even Round

• Inline or Rotary Options Versatile & High Speed



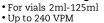
C-4636 Filling, Capping & Closing





FSAS-2205 Filling, Stoppering, Aluminum Sealing

For vials 2ml-125ml





Microtube Filling, Capping, and Labeling

· Conical or Skirted base • 50-55 Tubes/Min





FCCL-12H

Filling, Closing, and Labeling Plastic Bottles

- Bottles 4ml to 250ml
- 55-60 CPM



611

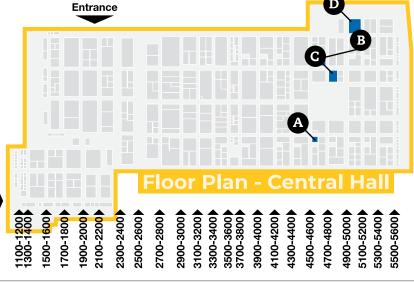
Semi-Automatic Filling, Capping

- Glass or Plastic Bottles
- Upgradable as you grow





Notes:





C-4636 Coding, Labeling & Printing Equipment





Fill, Screw Capping, with Print and Apply Labeling

- Piston or Peristaltic
- Up to 60 cpm



AL Crimp Sealing with Print and Apply Labeling

- Crimp Capper
- Up to 60 per minute



Fill, Plug, Cap with Print and Apply Labeling

- Piston or Peristaltic
- Up to 60 cpm



Semi-Automatic Filling, Capping with Labeling

- Peristaltic or Piston
- 35-40 CPM



C-4709 Controls, Software & Components

www.ChaseLogeman.com

www.br-automation.com/adaptive/

www.pdc-corp.com

www.pdc-corp.com





Fast & Flexible

 Increase overall equipment effectiveness (OEE)



Versatile & Levitating

• Small-batch production with frequent changeover



Machine Vision

Eye of the Machine

- Fully integrated in the automation system
- Next-level usability



Seemless Integration

 Single source for robotics and machine control



C-4814 Filling, Capping & Closing





R-150 Shrinklabele

- **Maximum Flexibility** Shrinklabeler
- Speeds up to 150bpm



KST55 Shrink Tunnel

Single Zone Steam Tunnel with Integrated

• Shrink Tunnel



Moderate Speed Tamper Evident Banding

- Shrinksealer
- Speeds up to 200bpm



High Speed Tamper Evident Neck banding

- Shrinksealer
- Speeds up to 1000bpm



C-4814

Coding, Labeling & Printing Equipment





Maximum Flexibility

Shrinklabeler

• Speeds up to 150bpm



KST55 Shrink Tunnel

Single Zone Steam Tunnel with Integrated

• Shrink Tunnel



Moderate Speed Tamper Evident Banding

- Shrinksealer
- Speeds up to 200bpm



High Speed Tamper Evident Neck banding

- Shrinksealer
- Speeds up to 1000bpm



C-5000

Coding, Labeling & Printing Equipment





Viper TIJ

Cost-effective primary and secondary coding

- Thermal Inkjet • 600 dpi of print



CoPilot Max

Replace costly case labels

- Hi-Res Inkjet Printer
- Up to 2.8" of print



CIJ printer for primary product marking

- Small-Character Inkjet
- 1 to 5 lines of print



Laser coding system for permanent marking

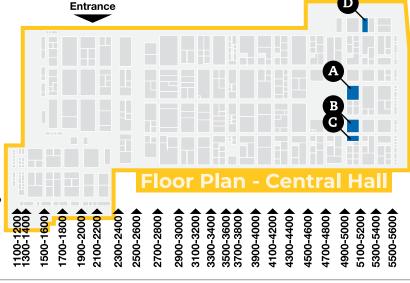
- Small-Character Laser
- 10W, 30W, and 50W

www.squidink.com





Notes:





C-5022 Cartoning, Multipacking & Case Packing





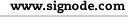
Automatic case packaging solution

• New robotic integration



Semi-auto case sealer

New design with 155 fpm belt



www.signode.com

www.focke.com

www.langguth.ca



C-5022 Material Handling & Warehousing





ASRS warehouse • Flexible configurations



Bottom & side seal

• 70 cycles per minute



Wrappers & Hooders

 For high throughput demands



PET strapping tool

 Operator friendly and easy to use



C-5033 Cartoning, Multipacking & Case Packing

FOCKE & CO



FOCKE HFP Base

The Expert for Flexible Bags

- Horizontal & Vertical
- up to 10 cases/min



FOCKE HMP

Flexibility in Case Styles

- Wraparound
- up to 35 cases/min



FOCKE 459 Serie

Driven by Performance

- · Horizontal side/end load
- up to 25 cases/min



Top Load for Flexible Pack Pattern

- Vertical top load
- up to 15 cases/min



C-5038 Coding, Labeling & Printing Equipment



hotLAN

Hot glue labelling

• full wrap labels • Speeds up to 1000 CPM



Cold glue cut and stack labelling

- spot and wrap labels
- Speeds up to 400 CPM



Self adhesive labelling

- front, back, wrap, additional labels
- Speeds up to 320 CPM



rollLAN

Hot glue roll-fed labelling

- full wrap labelsSpeeds up to 700 CPM



C-5200

Coding, Labeling & Printing Equipment





Intermediate shrink sleeve label applicator

- Shrink sleeve labeler
- Up to 300 CPM



CH-100

Economical tamper evident band applicator

- Tamper band applicator
- Up to 120 CPM



Economical shrink sleeve label applicator

- Shrink sleeve labeler
- Up to 80 CPM

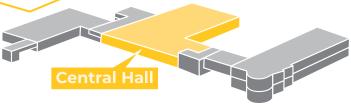


High volume shrink sleeve label applicator

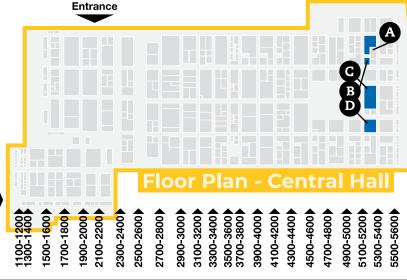
- Shrink sleeve labeler
- Up to 500 CPM







Notes:





C-5206 Filling, Capping & Closing





Liquid Filling - Servo Fill-Plug-Cap-Torque System

- Speeds from 55-110 cpm
- Small Footprint



Solid Dose High-Speed Counting/Filling System

- Speeds from 60-240 cpm
- Tablets/Capsules/Softgel



High Speed Chuck Capping Machine

- Speeds up to 120 cpm Precise Torque Control



Capping Machine for Large Containers • Speeds up to 60 cpm

Cap Range up to 130mm



C-5214 Controls, Software & Components

bellatrx.com/

www.boschrexroth-us.com

Nuspark.com

Nuspark.com





The most compact servo drive system

- More torque, less space
- · Modular, scalable



Modular plastic chain conveyor

- Easy to assemble
- Optimized handling



ctrlX World

The most open automation system

- Partner ecosystem
- Extensive apps



- All-in-one automation
- Modular and compact • Open architecture



C-5222 Cartoning, Multipacking & Case Packing





NGP-25 Case Packe Delta Robotic Loading. Up to 100 lbs payload.

- Vertical Erect/Load/Seal
- Up to 25 cases/minute



Unparalleled Flexibility. Economic Footprint

- Robotic Erect/Load/Seal
- Up to 5 cases/minute



VRC-60 Cartone

Vertical Rotary Cartoner. Industry Leading Size.

- Erect/Top Load/Seal
- Up to 60 cartons/min



NHC-40 Cartone

Horizontal Cartoner. Industry Leading Size.

- Erect/Side Load/Seal
- Up to 40 cartons/min



G-5222 Palletizing & Load Stabilization





NP-15 Polaris Palletizer

Fully Automatic. Economic Footprint.

- Case, Tray, Bag etc.
- Swing Arm



NRP-10 Robot Palletizer

Multi Pallet Loading. Economic Footprint.

- Case, Tray, Bag etc.
- Robotic



Nuspark Layer Palletizer

Full Auto Layer Loading. High Speed.

- Case, Tray, Bag etc.
- Layer



Nuspark Gantry Palletizer Auto or Manual Option.

Highly Cost Effective. • Case, Tray, Bag etc.

- Gantry



C-5233 Controls, Software & Components





Wireless Fieldbus Communications

- Wireless Connection



Series IDF A Dryer Advantage

- Component Longevity



Static Elimination

- Eliminates Static



Series HY

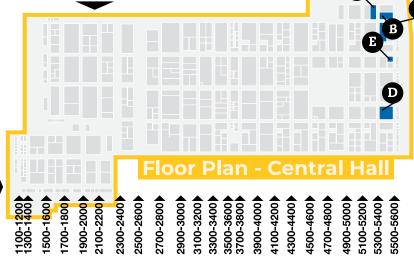
- **Hygenic Actuators**
- Withstand Washdown

www.smcusa.com





Notes:





C-5300 Cartoning, Multipacking & Case Packing

www.eastey.com

www.FortressTechnology.com

www.NitaLabeling.com

sleeveseal.com

www.orientalmotor.com





Automatic case erecting and sealing

- Case Erector
- Up to 15 Cases/Minute



Entrance

Automatic case forming for easy loading

- Carton Former
- Wide Case Range



Flap fold and seal in a single pass

- Flap Folding Case Taper
- Wide Case Range



C-5404 Inspection & Testing Equipment





The Raptor promises precise weighing, and ease of use while rejecting non-compliant products



Raptor XL

Raptor XL case weigher is specifically designed to verify the weight of heavier products such as bulk bags and cases.



Interceptor DF

Greatly improve the detection of ultra-thin contaminants that are often encountered in processing lines.



Detect 2.0 mm stainless steel in 50-100 lb. bags of dry product with the highest levels of reliability.



C-5406 Coding, Labeling & Printing Equipment





XP Front/Back/Wrap

Fully Synchronized All Servo Labeler. 100% Non-proprietary Electronics. Self-Diagnosing! Order Parts From HM!!



loust Top/Bottom Series

360 Degree Banding, C-Shape, Tops & Bottoms. Ultra-Fast Changeovers. No Charge In-Screen Tech Support!



Zero Down TIme

Advanced Labeler That Never Stops Running. Total Redundancy. Retractable Heads. Auto Roll Changeovers.



<u> Vision & Orientation</u>

Sophisticated Orientation & Vision Modules. Verify Label Placement, Presence, Print Quality and Codes.



C-5433 Coding, Labeling & Printing

Equipment



SSL-800i MKII

SSL-800i

Automated Intelligence for Highest Efficiencies.

- Vertical Sleeve Labeler
- Up To 800CPM



SSL-450 MKII

Midrange Speed with Highest Efficiencies.

- Vertical Sleeve Labeler
- Up To 450CPM





SST-BEP MKII

Drying TunnelUp To 600CPM

Efficient Drying for Best Label Application.

FS1 MKII

Multi-Format Master with a Small Footprint.

- Vertical Sleeve Labeler
- Up To 200CPM



C-5517 Controls, Software & Components

Oriental motor



AlphaStep AZ Series

Open loop performance, closed loop control

- Network types
- Absolute encoder



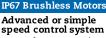
AZ Series Mini Driver

Ideal for robotic type applications • DC input

• RS-485 Communication



• IP67 class protection



- Rust resistant



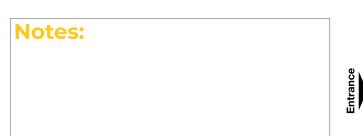
BLH Brushless Moto

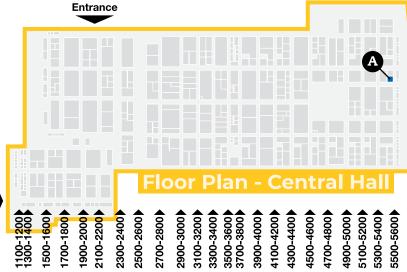
- Compact, board-type driver
- 24 VDC input
- Three driver types

PACK EXPO LAS VEGAS

Game Plan personalized for Tony Vandenoever









C-5519 Cartoning, Multipacking & Case Packing

www.baumerhhs.com





Dot your way to savings

- Cut glue use by 50% ROI in months



Easy integration for reduced costs

- No compressed air
- 24 V DC actuation



Save adhesive, energy and money

- 4, 8 or 12kg sizes
- Cool hopper design



Combines power and speed

- Pneumatic open/close
- Clean glue cutoff



Upper South Hal





S-7105 Inspection & Testing Equipment

www.mekitec.com

www.wirebelt.com



Critical Control Point



- X-ray system
- Product safety & quality



Primary packaging inspection

- X-ray system
- Traceability



Compliance with regulations

- X-ray system
- Foreign object detection



Bring your products for testing & see the results

Free-of-charge demo



S-7148 Conveying, Feeding & Handling





The proven conveyor belt technology.

- USDA Accepted
- Clean-In-Place design



Compact-Grid™ be<u>lts</u> Improve efficiencies and

- your bottom line. USDA Accepted
- Joins quickly and easily



Heavy-duty metal modular conveyor belts.

• Heavy-duty / long lasting



Spreading, Converging, Diverging conveyors. • Spread or converge

- Hygienic design



S-7237 Conveying, Feeding & Handling



www.vac-u-max.com



Packaging Machine Refill **Pneumatic Conveying**

- Systems • Signature 1500 Series
- Signature 3500 Series



Bulk Bag Handling

Bulk Bag Unloading & Loading Systems

- Clean & Economical
- Bag Massage Paddles



Mobile Vacuum **Conveying Systems**

- Self-contained system
- From floor conveying



Bag Dump Stations with Integrated Solutions

- LoadLifter(TM) Bag Lifter
- Empty Bag Compaction



S-7262 Conveying, Feeding & Handling



www.regalbeloit.com/modsort



Modsort® Trident Divert and Transfer Multiple Package Types

- ConveyingDivert and Transfer



Divert and Transfer

- ConveyingDivert and Transfer



Modsort® Trident

Three-Way Divert and Transfer!

- ConveyingDivert and Transfer



ModSort® Module

Automate Sortation for Speed and Accuracy!

- ConveyingDivert and Transfer



S-7262 Controls. Software & Components





The Tag-It Program MRO Is Faster When You Know What's There!

- Software • Inventory Reduction
- Perceptiv™ intelligence

24/7 Real-time Monitoring!

 Software • Inventory Reduction



Achieve Your Proactive Maintenance Goals!

- Software
- Inventory Reduction



- Perceptiv™ intelligence MRO Is Faster When You Know What's There!
- Software
- Inventory Reduction



Upper South Hall

Notes:

Floor Plan - Upper South Hall





S-7266 Controls, Software & Components



Gearmotors/Servo drives/Industrial gearing

- Global service & support



IE4 motor, gearing & electronics

- Single cable technology



Single source for components & software

- · Commissioning/startup



Common ratios, sizes &

- heads
- Binary/fieldbus control



S-7433 Coding, Labeling & Printing Equipment



www.kirkrudy.com/

www.vandergraaf.com

www.vandergraaf.com

www.seweurodrive.com



FireJet 4C delivers high quality CMYK color printing on a variety of materials, including corrugated substrates.



Large Flat Bag Feeder

The KR725 Bag Feeder is designed to feed large flat bags up to 22"x36" for labeling or printing.



A complete line of HP thermal inkjet printers for coding, serialization, and barcode printing.



Small Flat Box Printing

A cost effective way to inkjet print barcodes, serial numbers, and expiration dates on small flat boxes.



S-7462 Conveying, Feeding & Handling



VDG Drum Motor

80,000 hours of service life before maintenance

- efficient and reliable
- space saving design



Extends lifespan of lagging & conveyor belt

- increase belt traction
- · improve belt tracking



SSV Sanitary Drum Motor

Drives modular belts without using sprockets

- increase hygiene level
- reduce washdown time



IntelliDrive™ Drum Motor

Permanent magnet motor technology

- increased efficiency
- · variable speed range



S-7462 Processing Equipment



TM Drum Motor

- All Drive Components Housed Internally • efficient and reliable
- space saving design



80,000 hours of Service Life Before Maintenance

- reduce operating costs
- all 316-stainless steel



Profiled SSV Drum Motor

Drives Modular Belts Without Using Sprockets

- increase hygiene level
- reduce washdown time



<u>IntelliDrive</u>™ Drum Motor

Permanent Magnet Motor Technology

- increased efficiency
- variable speed range



S-7466 Processing Equipment





Complete Processing Lines

- · Crush, Grind, Emulsify,
- Mix, Pump & more! • Vert/Hor. Plate Freezers



• Anytray Denester



Automated Industrial Washing Solutions

- Tub, Crate, Pallet
- Washing & Handling



Air Treatment and **Surface Disinfection**

- UV-C & Ozone Tech.
- Disinfect up to 99.99%

www.scanamcorp.com





Floor Plan - Upper South Hall





S-7466 Processing Equipment



Vacuum Mixing & Homogenizing

symex

- Pharm/Cosm Emulsions
- Suspensions & Powders



Premium Beverage Production

- Spinning Cone Column
- Aroma Recovery



Automatic X-Ray Inspection

- Superior Detection • High Sensitivity Imaging
- Reverse Packaging & Product Handling • H&C Robotic Box Cutter · Chilling, Freezing, etc.

S-7468 Cartoning, Multipacking & Case Packing

www.scanamcorp.com

shemeshautomation.com

shemeshautomation.com

buschusa.com





Form, Fill, Seal Case Packer for Cosmetics

- Multiple configurations
- Up to 40 cases/min



Form, Fill, Seal Case Packer for Nonwovens

- Mechanical grippers
- Up to 40 cases/min



Form, Fill, Seal Tray

 Suitable for all sectors Vacuum/Robotic/Mech



- Form, Fill, Seal Case Packer for Food & Bev
- · Vacuum Grippers
- Up to 40 cases/min



S-7468 Filling, Capping & Closing





STRATUM & ASTERRA

Linear & Rotary Viscous Liquid Fillers • Speeds of up to 300pm

- Ultra accurate



Automatic High-Speed Conduction Sealer

- Speeds of up to 200ppm
- Sustainable & robust



Servo Driven, Cam Design Screw Capper

- Speeds of up to 180ppm
- + ROPP & Twist Off caps



ALANTRA

Air Pump & Trigger Nozzle Capper

- Speeds of up to 120ppm
- Fully or Semi Auto



S-7519 Processing Equipment





Industry standard for packaging applications

- Rotary vane
- Robust design



MINK Vacuum Pump High performance, low maintenance

- Dry claw technologyHigh efficiency levels



COBRA Vacuum Pump

The dry solution for vacuum packaging

- Dry screw technology
- Low ownership cost



Preventive maintenance to complete overhaul

- Field service units
- Factory trained



S-7522 Robot & Endof-Arm Tooling Manufacturers





NEW RS013N Robot NEXT GENERATION PERFORMANCE ROBOT

- Payload capacity: 15 kg
- Max reach: 1,460 mm



CP180L Robot

- HIGH-SPEED, PALLETIZING ROBOT
- Payload capacity: 180 kg
- Payload capacity: 3 kg • 2,050 cycles per hour • 222 cycles per minute



YF003N Delta Robot ULTRA HIGH-SPEED, PICK & PLACE ROBOT



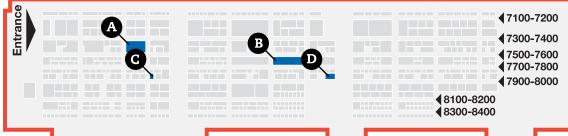
- HIGH-SPEED, HIGH-PERFORMANCE ROBOT
- Payload capacity: 7 kg
- Op. speed: 12,100 mm/s



Upper South Hal

Notes:

Floor Plan - Upper South Hall





S-7522 Palletizing & Load Stabilization

www.KawasakiRobotics.com

www.schubert.group

www.schubert.group

AdvantagePuck.com





- NEXT GENERATION PERFORMANCE ROBOT
- Max reach: 1,460 mm
- NEW RS013N Robot
- Payload capacity: 15 kg



HIGH-SPEED, PALLETIZING ROBOT

• Payload capacity: 180 kg • 2,050 cycles per hour



LOW-COST, HIGH-PERFORMANCE • Payload capacity: 80 kg Flexible Installation



HIGH-SPEED, PALLETIZING ROBOT

- Payload capacity: 80 kg
- 900 cycles per hour



S-7651 Cartoning, Multipacking & Case **Packing**





lightline Cartonpacker

A compact case packer

- Preconfigured
- Fast, efficient automation



The first transport robot

- Rail-based robot
- Efficiency & compactness



Sleeve wrapping, carton filling and tray packing

- · Modularity, flexibility Small footprint
- Erecting, grouping, loading & closing • TLM Submachines
- Simplify complexity

F2, F3 and F4 robots



S-7651 Conveying, Feeding & Handling





lightline Pickerline

For standard packaging tasks

- Preconfigured
- Short delivery times



High performance in restricted spaces

- Pick and place robots
- Space saving systems



F4 robot

Unlimited product diversity, maximum size

- 4-axis pick & place robot
- Quick changeovers



TLM Vision System

Highest product quality Modular imaging

- system
- Product quality, position



S-7915 Filling, Capping & Closing



Soft-Centered Pucks

- Carefully convey your most fragile products • Protective Outer Shell
- Soft Interior Layer







QUIETPUCK®

Reduce db level in your factory by up to 10x

- Trademark technology
- Ideal for loud factories



<u>Dual-Product Pucks</u> One Puck for Multiple

- Standardized Footprint
- Increases Throughput



Tube Filling Pucks

Solutions for Norden® and Citus-Kalix® fillers

- 150+ Types Available
- Holds Tubes Securely



S-7937 Cartoning, Multipacking & Case **Packing**





Vision Adhesive Melter

Smart melter with FlexPort and Smart Terminal for high quality adhesive application.



Performa Heated Hose

Fully insulated hose with PrimeConnect keeps temperature and viscosity constant over the entire hose length.



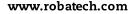
SpeedStar Compact

Electric jetting head for precise adhesive application at high production speeds.



Safe Adhesive Filling

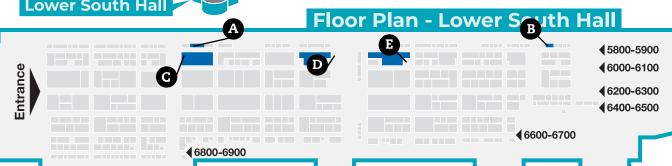
Granulate filling system for adhesive melters. Protects and relieves personnel, avoids unplanned standstills.





Lower South Hal

Notes:





S-5820 Conveying, Feeding & Handling



BOX CRUSHER

NEW BOX CRUSHE

AUTOMATED

- Powered Box Crusher
- New Features



Turnkey Product Distribution System

- Turnkey Line
- Processing to the Scale.



Hex Tube Feeder and Roll Sizer

- Hex Feeder, Roll Sizer
- Distribution



True linear motion

- Rapid Return
- Horizontal Motion



S-5866 Material Handling & Warehousing

https://www.laytonsystems.com/

www.vecnarobotics.com





Autonomous Fork Truck

Self-Driving Fork Truck

• Transporting & lifting palletized goods to 72in independently



Autonomous Pallet Truck

Self-Driving Center Rider

 Transporting palletized goods independently



Self-Driving Tow Tractor

 Towing a variety of cart sizes & types independently



Pivotal

Operating Software

 Orchestrating tasks across resources for optimized workflows



S-5919 Cartoning, Multipacking & Case Packing



https://www.aagard.com/



Glass Bottle 600 bpm

Fast & Flexible Combination Machine

- Case Packer, Palletizer
- New Brand Innovations



Automatic Change Over

- Multiple Product Types
- Case Packer for bags
- Integrated devices



All of the Capability, a Fraction of the Space

- Case Packer, Palletizer
- Fast, Retail Ready, Small

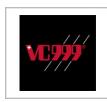


1000's of Flavor Configurations

- Case Packer
- 100+cases/minute



S-5935 Filling, Capping & Closing



www.VC999.com



Multihead Weighers A range of heads from 10 to 24 are availabile

- Weighing & Dispensing • Single/Double chutes



Volumetric Cup Filler

Heavy-duty Volumetric Cup Filling Machine

• Filling & Portioning



Infeed Hopper

Excellent for packaging bulk products

Hoppers



Metal Detector

Detects both Ferrous & Non-Ferrous metals

• Metal Detector & Checkweigher



S-5949 Filling, Capping & Closing





Automatic Scale Weigh virtually any product.

- Combination scales
- · High speed & accuracy



Semi-Automatic Scales

For fragile handling & fixed-weight packaging.

 Combination scales • Gentle-handling system



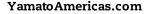
- Tray fillers
- · Improve food safety



Inspection Systems

Guarantee accuracy of packaged products.

- Checkweighers • Reliable & precise







Floor Plan - Lower South Hall





S-5957 Palletizing & Load Stabilization





One palletizer handling up to 4 lines

- Low accumulation
- Small footprint



Robotic palletizer with high flexibility

- 3-D pallets
- Rainbow pallets



Up to 10 layers per minute

- High or low level
- Robotic or conventional



Up to 3 layers per

- minute Robotic
- Conventional sweep-off



S-6101 Cartoning, Multipacking & Case **Packing**



www.harpak-ulma.com

www.clevertech-group.com



Get Products Ready for **Packaging**

• Bowls, hoppers or feeders



Prepare Products for Shipment & Retail

• Forming, closing, cartoning, case packing



Incredible Dexterity &

 Variety of applications & configurations



Protect Products during Transportation

Mechanical, robotic, and



S-6106 Inspection & Testing Equipment



www.wipotec-ocs.com/us

www.spantechconveyors.com



Inspection Solution to Ensure Product Safety

- Combination system
- Foreign Body Detection



High-Speed and Repeatability

- Checkweigher
- 600 pcs/min



TQS-LI-BOTTLE

Serialization and Aggregation Solution

- Serialization
- Bottle Size Flexibility



SC-2000 mini

Compact Inspection Solution

- X-ray machine
- Shortest Modular X-Ray



S-6125 Conveying, Feeding & Handling



EZGUIDE Fixed & Adjustable Guiderail.

- Quicker Changeovers
- Keeps Radius in Curves



Spiral Conveyor Flexible load, speed and incline angles.

· Cooling, Curing & Proofing



Easily lower and elevate

Preserves Orientation

• Very Minimal Footprint



Helical Curves

Horizontal and vertical direction changes.

 Incline and Curve Simultaneously



S-6132 Controls. Software & Components





Simplified Motion Series

Pneumatics with the advantages of electric

- Electromechanical
- Motion control



Servo drive CMMT-AS

Precise force, speed and position control

- Controls • Optimized prices & sizes



High-performance remote I/O system

- Controls
- 80 modules in real time



Many functions in one component

- Electrical & Pneumatic
- · All within a few apps

- www.festo.com





Floor Plan - Lower South Hall





S-6136 Cartoning, Multipacking & Case Packing





and the Future

CARTONING **Fully Convertible** Cartoners for Your Needs Today, Tomorrow,



Rugged Premade Pouch Fill/Seal Machines for 24/7 Production in the Harshest Environments



Small Footprint Case Packers Available in Many Styles to Fit Your Production Needs



Custom Robotic Automation to Carefully Move Your Products Where They Need to Go



S-6163 Palletizing & Load Stabilization





Random De-Palletization Any Size Box or Package Any Robot Type



Random De-Palletization

 Any Size Box or Package Any Robot Type

https://www.cmesrobotics.com/

www.yeamanmachine.com



S-6233 Filling, Capping & Closing



www.shibuyahoppmann.com



Unmatched filling accuracy & zero spoilage

- H202 or E-Beam
- Up to 1,200 bpm



ESL Bottle Filling System Versatile, reliable & low TCO

- Extended Shelf Life
- Up to 600 bpm



Consistent torque for virtually any cap style

- Capper System
- Up to 156 ppm



Mechanical capper, turret system

- Fill & Cap System
- Up to 1,200 ppm



S-6233 Conveying, Feeding & Handling



www.shibuyahoppmann.com

www.foxiv.com



Sanitary Food Handling NSF-certified, stainless steel, full washdown

- Food-Grade Feeder
- Up to 500 ppm



Deodorant Assembly

- High-speed assembly of multiple parts
- Dual Assembly System
- Up to 150 ppm



Lid Feed & Stack System

Versatile, handles multiple lid sizes

- Handling and Stacking
- Up to 80 ppm



Lip Balm Cap Assembly

Five combinations of pucks, caps & tube parts

- Puck System
- Up to 90 ppm



S-6301

Coding, Labeling & Printing Equipment





Mini Label Print & Apply Compact, Affordable Label Print and Apply

Zebra or Honeywell

- Low to Medium Volume
- Medium to High Volume



Full Size Print & Apply Packing Slip Automation Zebra, SATO, Honeywell, or TSC/Printronix Based

Inserter, Quick Slip™, TwinPrint® Concealed Packing Slips



- Industrial Label Printers Full Color, TwinPrint®, Thermal Transfer
- Swiftcolor, Zebra, SATO,
- Options: RFID, Electric, + • Insert in or Apply to Box • Honeywell, TSC Printronix





Floor Plan - Lower South Hall





S-6304 Filling, Capping & Closing





Creams, detergents, soaps, shampoos

- Filler/capper
- Sprayer/pump dispenser



Syrups and oral solutions

- Filler/capper
- Wide viscosity range



Sensitive food and beverages - ESL

- Sterilizer/filler/capper
- Up to VDMA Class V



Agro, automotive, paints and cleaners

- Filler/plugger/capper
- Ex, oxidizers and acids



S-6310 Controls, Software & Components



www.igus.com/

www.weightpack.com



CFROBOT8.PLUS.045 Robotic cable designed

- ±360°/m torsion
- 36-month guarantee



xiros® guide rollers

Self-lubricating and maintenance-free

- Lightweight
- 10/2011/EU compliant



Low-cost robot starting

 Maintenance-free Lightweight



- Maintenance-free, lowcost actuator
- Assembled from stock • Modular design



S-6319 Inspection & Testing Equipment



anritsu.com/infivis



XR75 X-Ray- Packaged

Superior Performance & Reliability with Low TCO

- X-ray machine
- Contaminant detection



Accuracy & Reliability in a Compact Footprint

- Checkweigher
- Comply w/regulations



M6 Metal Detector

Simultaneous Multi-Frequency Technology

- Metal detector
- Reliable performance



SSV & M6 Combo System

Maximize Line Space, HACCP Compliance

- Combination system
- Advance quality control



S-6322 Filling, Capping & Closing



The widest range for any capping need

- Cappers and crowners
- Corkers and pluggers



Caps making specialist

 Production and assembly of aluminium and plastic closures



Home and personal care packaging equipment

- Turn key line
- Fillers, cappers, labellers



UNIMAC-GHERRI

Turn key line for dense and semi dense food

- Pal/Depalletizers
- Filling and capping



S-6333 Conveying, Feeding & Handling





Sanitary Bucket Elevator

FDA Approved Contact surfaces, wet washdown

- Stainless components
- Enhanced accessibility



Bucket Conveyors

Variety of configurations

- 10 different configurations
- 5 standard sizes



Incline Conveyors

Sanitary Conveying

- Quick release sideboards
- Toolless washdown



Co-Packaging Conveyors

Versatile for Contract **Packaging Facilities**

- Low maintenance
- Reduce down-time

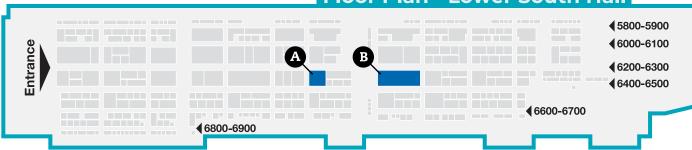
www.FrazierAndSon.com

www.arol-group.com





Floor Plan - Lower South Hall





S-6335 Palletizing & Load Stabilization

www.haverusa.com

www.haverusa.com

www.haverusa.com



Low-level, space saving bag palletizer

• Bags

Low-Level



High-level, high-speed bag palletizer

• High-Level

Gantry system for difficult to handle bags

Gantry



Robotic bag palletizer providing max flexibility

• Various

Robotic



S-6335 Filling, Capping & Closing





Flexible and compact filler for all containers

Gravimetric filling

• Up to 1 container/min



Semi-automatic pail and canister filling

• Gravimetric filling

• Up to 4 container/min



Fully automatic filling of containers on a pallet

Gravimetric filling

• Up to 1 container/min



INTEGRA 84

High-speed drum filling line with stations

Gravimetric filling

• Up to 2 container/min



S-6335 Processing Equipment





Ensures complete and continuous conveying

• Material Pump

• Material Handling

Lump Crusher Ensures a trouble-free silo discharge

Crusher

• Material Handling



Loading Chute

Applicable for all kinds of pulverized materials

Chute

• Material Handling



Highly accurate material flow regulation

• Flow Gate

• Material Handling



S-6349 Filling, Capping & Closing



us.multivac.com/en/



F 286 Thermoformer High-Speed Snack Stick Packaging

• Thermoforming

• Up to 240 packs/min



TX 8xx Series Traysealer

High-Speed and Flexible Industry 4.0 Traysealing

• Traysealer

• Up to 23 cycles/min



R 145 Thermoformer

Freely Configurable Thermoforming Solution

Thermoforming

Flexible Packaging



TX 7xx Series Traysealer

High-Speed and Flexible Industry 4.0 Packaging

• Traysealer

Up to 25 cycles/min



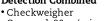
S-6349 Inspection & Testing Equipment







Checkweighing & Metal Detection Combined





I 310 Metal Detection

Individual design. Maximum security.

Metal detector

• Op speed: 48 m/min



I 100 X-Ray

Seamless Detection of Foreign Bodies

X-ray machine

• Op speed: 45 m/min



I 410 Vision Inspection

Precise and Reliable **Vision Inspection**

Vision system

• Label Inspection System

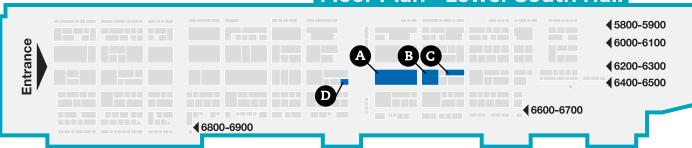
us.multivac.com/en/

• Op speed: 90 m/min





Floor Plan - Lower South Hall





S-6349 Coding, Labeling & Printing Equipment



us.multivac.com/en/



L 310 Full Wr

Flexible and Efficient Full Wrap Labeling

- Conveyor Labeler
- Precise Application



Versatile and Precise Conveyor Belt Labeler

• Conveyor Belt Labeler



Top and Bottom Labeling for Thermoformed Packs

- Cross Web Labeler
- Complete Integration



Improved OEE and Print Quality

- Thermal Inkjet Printer
- Simple, Error-Free



S-6356 Controls, Software & Components







Efficiency and flexibility

• Leverage machine data through IT/OT with industrial edge



Optimize material flow

• Real-time scalable locating system for industrial applications



SIBERprotect

Reduce security risks

 Real-time cyberattack monitoring and response solutions.



Simulation solutions

Design and production

 Simulation solutions for plant design and machine performance



S-6359 Filling, Capping & Closing



ronchipackaging.com/ronchi-america

usa.siemens.com/packaging



Built in America

Freestanding Flowmeter • SIP/CIP CLOSED LOOP

- Up to 300 bpm
- EXACTA FILLER

EXACTA MONOBLOCK

EXACTA filling and capping Monoblock

- CAPS/PUMPS/TRIGGERS
- Up to 300 bpm or more



SIRIO E-CAM CAPPER

Electronic Cam Capping Turret

- CAPS/PUMPS/TRIGGERS
- Up to 300 bpm or more



Built in America

Freestanding Capper

- SERVO SPINDLES
- Up to 200 bpm



S-6359 Conveying, Feeding & Handling



BETEL | Δ - EVO ROBOTIC UNSCRAMBLER

- ALL CONTAINERS
- Up to 300 bpm or more



BETEL | A - EVO PUCK

UNSCRAMBLER W/ PUCK

- CONTAINERS/PUCKS
- Up to 300 bpm



ROTOMATIC

UNSCRAMBLER

 ALL CONTAINERS Up to 300 bpm



ROTOMATIC/PT

UNSCRAMBLER W/ PUCK

- ALL
- CONTAINERS/PUCKS
- Up to 300 bpm



S-6440 Controls, Software & Components





Model TR1 Tru-Trac™

All-in-one encoder & measuring wheel

- Spring-loaded arm • Up to 10,000 CPR





High performance in a low profile ø1.5" package

- 12-pole commutation
- High temp options



Model PLMS

Customizable linear measurement solution

 Programmable | bus | industrial ethernet



Model 58TP

Programmable 58 mm thru-bore encoder

- Up to 65,536 CPR
- Sealing to IP67

www.encoder.com

ronchipackaging.com/ronchi-america





Floor Plan - Lower South Hall





S-6469 Inspection & Testing Equipment

ODATALOGIC



Great performance and built-in vision system

- High Speed Processor
- Powerful lighting sys.





Outstanding acquisition max computing power

- USB 3.0 & GigE
- Multi-camera support





Vision inspection with integrated intelligence

• Built-in AI algorithms • Easy 3 step intallation



- High speed image-icon-symbol recognition
- Huge image database
- Reads damaged images



S-6469 E-commerce







Barcode scanning with amazingly fast ROI

- · Revolutionary tech.
- Multiple configurations



9 MP res. cuts cost 50%





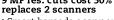




auto-range scanning

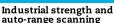


www.datalogic.com



- Smart barcode scanner
- Reduces system costs
- extensive configurability • Lowest TOC
- Increases productivity

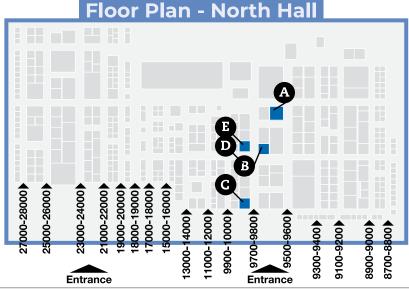
Easy Android migration



- 15cm/6" 20m/65ft
- Industry leader









N-9608 Material Handling & Warehousing

www.newageindustrial.com

www.ebs-inkjet-usa.com





- Mobile Packaging
- Nests Over Conveyor



Narrow Aisle Pick & Fulfillment Cart

- Aluminum Ladder Cart
- Ergonomic Design



Outlasts Plastic 10 to 1 • Aluminum Pallets

 Metal Detectable & Naturally Fireproof



Build Your Own Pick Cart • Multi-Tier Picking Cart

 Narrow Aisle Pick & Fulfillment Cart



N-9706

Coding, Labeling & Printing Equipment



Continuous Ink-jet Small Character In-line Printer

- Low operating costs
- Reduces downtime



EBS-260 Handjet Printer

Lightweight, Wireless, Portable and Versatile

- Print heights up to 2.2"
- Four separate lines



EBS-250 Handiet Printer

Lightweight, Compact, Hand-Held Ink-Jet Coder

- Weights under two lbs.
- Print heights up to 1.1'



EBS-230 Printer

Large Character Dual Line Coding Printer

- Easy handling
- High-capacity Memory



N-9800

Coding, Labeling & Printing Equipment



www.buskro.com



Package Printing System Designed for full package

personalization Add barcodes, text, labels, logos and more



Add variable colour print

to your packages & parcels

• Full process colour print



Compact Atom-Inkjet Flexible box & parcel coding/printing

 Inkjet print in any direction & orientation



Digital Label Press

Late stage & short run variable label printing

• Print up to 70,000 variable labels per hour



N-9806

Coding, Labeling & Printing Equipment



www.bestcode.co



Model 81 Entry level 1-2 line Coding.

• Budget friendly. Simple. Reliable.



1-3 line Marking.

- Text. Graphics Barcodes
- AutoCoding operations.



Model 88 UltraFast Coding.

- Full range of inks for any substrate.
- 1-5 line marking.



Model 88S Opaque

White inks for dark colored substrates.

• 1-5 line printing, text, graphics, barcodes.



N-9810

Coding, Labeling & Printing Equipment





Reliable And Easy To Use Inkjet Printer

- Consistent Codes • Durable & Dependable



Designed To Read Dot Matrix Codes

- Scan Each Character
- Threshold Grading



Communication Solutions Easier Integration Of New

- Line Printers No Middleware
- Minimal IT Requirement



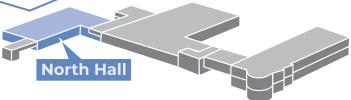
Hitachi Ink R&D

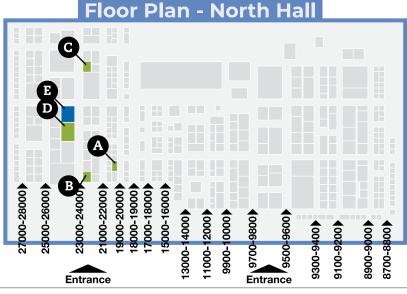
Solving The Inkjet Needs Of Tomorrow

- Fast Drying
- Sealed, Safe Cartridges

www.hitachi-iesa.com/marking









N-20002 Processing Equipment





Scraped Surface HE

• Rotary & Reciprocal • Multitube & Multipass



CIP Systems & Process Skids HE

- Custom Design
- Fully Automated



Direct Steam Injection (DSI) HE

• Nut & Plant Based Milks • Flowrates to 8,000 GPH



Pasteurization & Sterilization HE

- Bulk Aseptic Filling
- Utilizing HRS Tech



N-23000 Processing Equipment

www.hrs-heatexchangers.com/us/

www.fristam.com/usa

www.vandorensales.com

www.tnasolutions.com





Twin Screw Pump

• Incredible suction

 Dual-duty: transfers product and CIPs itself



Heavy-Duty PD Pump

• CIP and COP Models

• Rated to 500 PSI, shafts guaranteed for life



Better Mixing, Less Time

 Consistent batches • Reduces mixing time by up to 90%



Fix Your Mix

• Blends in just one pass

 Fixes under-performing in-tank mixing systems



N-23019 Processing Equipment





Van Doren Sales utilizes a customized approach to the design of equipment.



Creative planning and on premise engineering allow for tailored solutions.



Integration of technologies and concepts help optimize your existing spaces.



Intuitive interfaces and a comprehensive data analytics experience.



N-24009 Processing Equipment





Precision on-machine

seasoning system • For both powder

flavouring & liquid oil



Remote commissioning and support

Real-time assistance wherever you are



Atmospheric continuous

frying system

· Patented opti-flow® technology



tna robag® FX 3ci

High performance VFFS packaging system

Unrivalled speeds (up to 250 bpm) & flexibility



N-24012 Conveying, Feeding & Handling





MechaTron 3-A Feeder

3-A Accepted Dry Material Feeder

- Bulk solids handling
- Filters convey air Screw feeder • Tool-free maintenance



Side Entry Receive

Hygienic Receiver for Pneumatic Conveying

- Stainless steel housing
 - Meets 3-A requirements

Hygienic Bag Dump

Bulk Materials

Unload Small Bags of



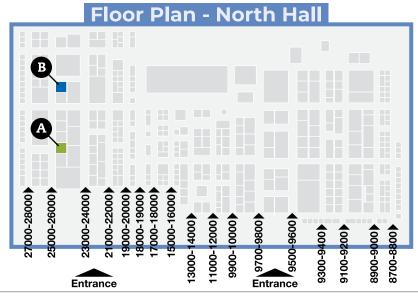
Global Hygienic Airlock

Airlock for Sanitary **Processes**

- Easy disassembly
- USDA acceptance









N-25006 Processing Equipment





Sanitary process expertise

- Line Integration
- Process Engineering



FDA approved tech

- Low acid products
- Preform sterilization



Flexible product design

- High pressure
- Up to 16k gal per hour



Field tested valves

- Aseptic, modular
- Regulation, shut off, blocking valves



N-25015 Palletizing & Load Stabilization

www.kronesprocessgroupna.com

www.skafabricating.com





- cans
- depalletizer



Can palletizer. Runs up to 600 CPM.

- cans
- palletizer



Glass depalletizer. Runs 25 - 300 BPM.

- glass depalletizer



Can depalletizer. Runs 25 - 400 CPM.

- cans
- depalletizer

NOTES



R.A JONES

a coesia company

BUMBLE BEE SEAFOODS is launching their new packaging formats at our booth.

See the machine running the new packaging LIVE.

C-4400 Cartoning



CARTONING

- Criterion, Legacy and CMV equipment
- Flexible with the capability to run a wide range of sizes and carton types up to 600 cartons
- Continuous & Intermittent models



Form/fill/seal - horizontal (pouches)





POUCHING

- VOLPAK and Pouch King HFFS machines
- Pouch styles include: flat, sachet, stand-up, zippered, spouted, gusseted, and stick
- Continuous & Intermittent models

C-4400 Filling/capping,

dry, liquid &

viscous



CUP FILLING & SEALING

- Autoprod & Holmatic systems
- Fill, seal, and overcap capabilities for round and non-round tubs, cups and travs



- vertical (chubs)





CHUB PACKAGING

- KartridgPak equipment
- Continuous motion in-line clipping with film drive registration
- Up to 150 packages/min

C-4400 Multi-packing/ shrink bundling



MULTI-PACKERS

- Maxim, Meridian, and Wraptor equipment
- Cans and bottles (glass/plastic) in various pack configurations and styles



Filling machines - liquid, gas & viscous





AEROSOL

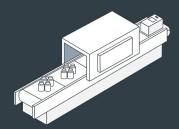
- KP-Aerofill equipment
- Rotary base crimpers, gasser/ shakers, propellant, liquid fillers, and indexing in-line machines



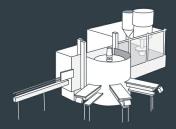
Have a new problem or a new product?

WE HAVE THE SOLUTIONS.

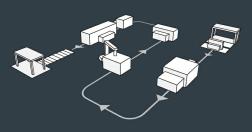




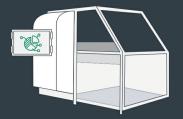
STANDALONE MACHINES



CELLULAR INTEGRATED SYSTEMS



COMPLETE
TURNKEY LINES



PRODUCTION LINE DIGITAL INTELLIGENCE

BOOTH C-3220

From processing solution design to the end of the packaging line, ProMach is an extensive provider of best in class solutions to maximize production line performance.

Visit the PROMACH METROPLEX at Pack Expo Las Vegas 2021

Learn more at ProMachBuilt.com/PackExpo2021



PERFORMANCE, PACKAGED