

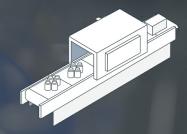
# GAME PLAN

# A PERSONALIZED WALKING GUIDE TO THE SHOW FOR

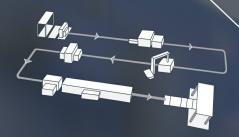
# **Jake Morin**



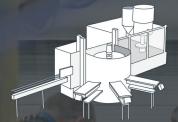




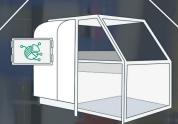
STANDALONE MACHINES



COMPLETE TURNKEY LINES



CELLULAR INTEGRATED SYSTEMS



PRODUCTION LINE DIGITAL INTELLIGENCE



With a near-limitless array of processing and packaging solutions, **ProMach has the expertise and know-how to meet nearly any production line challenge.** Truly, a flexible partner that can adapt to your unique needs.



**Put your solution in motion.** Find out more at ProMachBuilt.com

Visit us at Booth #N-5534



# GAME PLAN

# Compiled for Jake Morin at Thrifty White Pharmacy

Your personal show goals and interests are reflected in the 826 products and 143 companies featured in this guide.

# **CATEGORIES YOU CHOSE:**

### **Processing Machinery**

Dry processing & ingredient handling equipment

Liquid processing & handling equipment Capsules, tablets & soft gelatin equipment

### **Business Interest**

E-commerce Sustainability Life Sciences Logistics

### **Packaging Materials**

Cartons and boxes
Containers
Flexible packaging
Labels
Multipacks/handles/carriers
Packaging consumables
Protective/transport packaging

### Packaging Machinery

Bag/pouch fill/seal (pre-made bags) Blisters/clamshells/skin packaging Start planning your PACK EXPO International booth visits with the help of this walking guide, customized for you based on categories of interest you selected during registration.

With 2,000+ exhibitors, we know you won't be able to visit every booth. Complied in these pages are location and product details for select exhibitors to add to your must-see list.









The Innovation Stages at PACK EXPO International bring you the latest advances taking place across the industry. Check out these 30-minute sessions to discover coming trends and technologies that need to be on your team's radar.

Schedule as of August 24th, 2022

SUNDAY, OCTOBER 23, 2022			
12:00 PM	Baking Sustainability into Your Operations	Schneider Electric	
	Digital Double Life: The Intersection of Tech & Business	Specright	
	The Future of Recycled Food Packaging and Closing the Loop	Klöckner Pentaplast	
1:00 PM	Get More From Your Machine using the Data You Already Have	Rockwell Automation	
	How E-commerce Packaging Trends Can Support Sustainability	Felins, Inc.	
	Intell-I-Mag® The Revolutionary Intelligent Magnet	MPI	
2:00 PM	Broadening the Pipeline of the Industry/Academic Partnership	Michigan State University	
	Complete Automation Solutions to Enhance Line Flexibility	Bosch Rexroth Corporation	
	Power Your Performance: Integrated Solutions by Design	Honeywell Intelligrated	
3:00 PM	Rethink Responsibly	TekniPlex	
	Taking Action: A Packaging Roadmap for the Circular Economy	DASSAULT SYSTEMES	

MONDAY, OCTOBER 24, 2022		
10:00 AM	Intelligent Plastic for the 21st Century	Smart Plastic Technologies
	Looking Beyond XR, and Getting Back to Reality	Rockwell Automation
	The Path to Becoming a Green Smart Factory	Schneider Electric
11:00 AM	Minimize Supply Chain Disruptions with Innovative Technologies	Acumatica
	Recycle-Friendly Washable Inks for Plastic Packaging	Sun Chemical
	Scaling Sustainable Packaging with Automation	WestRock
12:00 PM	Low-Carbon Muffins with GreenStruxure & Bimbo Bakeries	Schneider Electric
	Remote HMI Mirroring: Handling Workforce Shortage Visibility	Belden Corp
	Sustainability in Pharmaceutical Primary Packaging	Liveo Research
1:00 PM	Enable Recyclable Packaging with Open Sesame® Tear Tapes	H.B. Fuller
	How to Add Automation at No Upfront Cost	Formic
	Tackling Packaging Challenges and Pressures	Fresh-Lock by Presto
2:00 PM	Achieving More Together for a Sustainable Future	Berry Global
	Al-based Robotic Grasping	Siemens Industry Software, Inc
	Streamline Your Package Labeling Process	Epson America, Inc.
3:00 PM	Case Study: Advancing Sustainability in a Changing World	Amcor Flexibles North America
	The Joy of the Physical in the Digital Age	Sappi North America
	The Value of Digital Transformation	Matrix Technologies, Inc.



# INNOVATION STAGE SCHEDULE continued

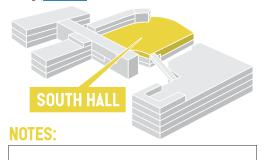
TUESDAY, OCTOBER 25, 2022			
	Buzzword Hangover	Brightly Software	
10:00 AM	How to Automate Paper-Based Packaging Solutions	Graphic Packaging International	
	Mechatronic Case Packing Transforms Frozen Food Production	Beckhoff Automation, Brenton (a ProMach company)	
11:00 AM	3D Vision, Soft Gripper and Al Automation Solution	Soft Robotics Inc.	
	Closing the Loop	Cabka North America Inc	
12:00 DM	Reduce Waste & Increase Efficiency in Clean-in-Place Process	Emerson	
12:00 PM	Thinking ABOUT the Box	Packsize	
	Building your cyber resilience program	Rockwell Automation	
1:00 PM	Combat Labor Issues with Flexible Robotic Automation	Mitsubishi Electric Automation	
	Is the world ready for sustainable packaging?	Industrial Physics	
2:00 PM	Re-Invent Supply Chain Inspection with 3D mmWave Imaging	ThruWave Inc.	
	Shelf-Ready Labeling That Marketing/Operations Can Agree On	Felins, Inc.	
	Using Supply Chain Traceability to Combat Counterfeiting	Antares Vision Group	
	Addressing Convenience Trend with Retort Pouches	H.B. Fuller	
3:00 PM	Simplifying the Complexities of Labelling and Artwork in the Pharma Industry	Esko Brand Solutions	
	Success for Vision Systems Deep Learning Implementation	Verista	

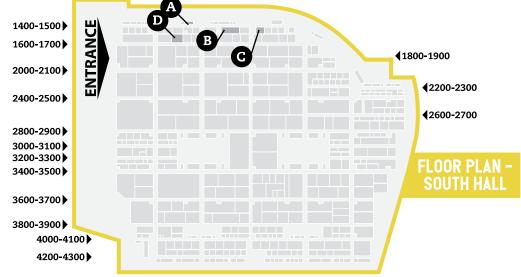
WEDNESDAY, OCTOBER 26, 2022			
10:00 AM	Cybersecurity Best Practices in a Connected IIoT World	Schneider Electric	
	Pests to Watch Out for as Moisture Levels Fluctuate	Orkin	
	The Rise of Software as a Service	Rockwell Automation	
11:00 AM	Leak Testing for Micro-Organisms in Medical/Pharma Packaging	INFICON	
	OxyStar - The First Recyclable Barrier Material	Placon	
	Recyclable and Recycle-Ready Packaging for the Dairy Market	Amcor Rigid Packaging	
12:00 PM	Fresh Food To-Go and the Circular Economy	ProAmpac	
	Pick and Place Reinvented	Syntegon Packaging Technology	
	Smart Sensors: The Backbone of Digital Transformation	SICK	



Schedule as of August 24th, 2022

SUNDAY, OCTOBER 23, 2022			
12:00 PM	Electric Actuator Beats Pneumatic-Price, Speed, and Life	SMAC Moving Coil Actuators	
MONDAY, OCTOBER 24, 2022			
10:00 AM	Efficient COP Using New, Advanced 3-A Cabinet Washers	Sani-Matic	
11:00 AM	Food Safe Facility Drainage Design	FoodSafe Drains	
12:00 PM	Smart Tablet Coating Technology	Romaco Group	
1:00 PM	MasterBio - All Compostable Materials for Fresh Products!	MASTERPACK SPA	
2:00 PM	Trends in High Pressure Processing (HPP)	JBT - Avure HPP	
3:00 PM	Evolution Fresh – HPP Beverage Automation Advancements	Hiperbaric	
TUESDAY, OCTOBER 25, 2022			
10:00 AM	Enteral Feeding – Direct Connect Nutrition Delivery	Vonco	
11:00 AM	Innovative Solutions Create R&D Partnerships	Deville Technologies	
12:00 PM	Batching and Blending Optimization in the Beverage Industry	Tetra Pak	
1:00 PM	Buying a Separator Machine? Avoid These 5 Costly Mistakes	Gerard Daniel Worldwide	
2:00 PM	Stick the Landing: Five Product Handling Ideas to Win Processing Gold	POWER Engineer, Inc.	







S-1424



High Speed Miniature Clear Label Sensor

• Removeable steel gap

plate

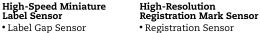


• High Speed Fiber Sensor

An all-inclusive Fiber Optic Sensor



High-Speed Miniature Label Sensor



Registration Sensor

www.ttco.com/sensors/

www.regalrexnord.com

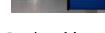
www.regalrexnord.com

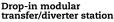
www.laytonsystems.com



S-1536







- · Simplifies layout
- Convey small polybags



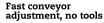
More uptime with corrosion resistance

- Longer bearing life
- IP69K certified



#### Smallest transfer gap on the market

· High product stability • Easy, safe maintenance



- Repeatable settings
- Increase uptime



S-1536



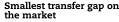
- Drop-in modular transfer/diverter station
- Simplifies layout
- Convey small polybags



More uptime with corrosion resistance

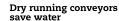
- Longer bearing life
- IP69K certified





- High product stability
- Easy, safe maintenance





- Increase safety
- Reduced maintenance



S-1548



Turnkey Product Distribution System

- Turnkey Line
- Processing to the Scale



AUTOMATED

- Powered Box Crusher
- New Features



Hex Tube Feeder and Roll Sizer

- Hex Feeder, Roll Sizer
- Distribution



**True Linear Motion** 

- Rapid Return
- Horizontal Motion



S-1620





Ultra-compact, all-in-one automation control

 Open & flexible architecture



Perfectly tailored handling system

• Fast product selection & configuration



The ecosystem powering ctrlX AUTOMATION

Wide range of apps

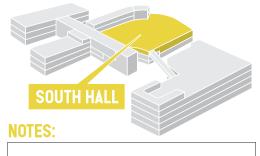


The flexible plastic chain conveyor

 Quiet, optimized product handling







1400-1500 1600-1700

2000-2100

2400-2500

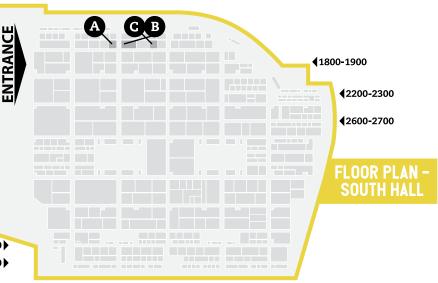
2800-2900 3000-3100

3200-3300 3400-3500

3600-3700

3800-3900 4000-4100

4200-4300





S-1626





• UV Ink Curing System

Full Color CMYK Piezo Inkjet Printing System • Web Advance System



Small Character Thermal Inkjet Printer

- Zero Maintenance
- Extreme Versatility



EasyPrint Thermal Transfer Overprinter

- Continuous Mode Intermittent Mode
- Multi-Lane Traversing Thermal Transfer Printer • Print entire labels

  - No more preprinted film



S-1630



https://www.econocorp.com/

www.frain.com

www.bell-mark.com



Flexible Tabletop Carton

• Up to 30 Cartons per Minute



Smallest Manual Load Cartoner in the Industry

• Up to 25 Cartons per Minute



Simple, Economical, and Reliable Cartoner

• Up to 60 Cartons per Minute



**Automatic Continuous Motion Cartoner** 

• Up to 120 Cartons per Minute



S-1639



**LEAD TIME: 48 HOURS** 

• FOR RENT: All Fill, Ishida, Loma and more!



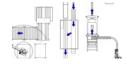
**LEAD TIME: 48 HOURS** 

• FOR RENT: All Fill, Ishida, Loma and more!



**LEAD TIME: 48 HOURS** 

• FOR RENT: All Fill, Ishida, Loma and more!



LEAD TIME: 6 WEEKS

• Complete Line Integrations available for ANY application!



S-1639



www.frain.com



• FOR RENT: Adco, Combi, Pattyn, Pearson, Wexxar and more!



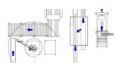
**LEAD TIME: 1 WEEK** 

• FOR RENT: Adco, Combi, Pattyn, Pearson, Wexxar and more!



LEAD TIME: 1 WEEK

• FOR RENT: Adco, Combi, Pattyn, Pearson, Wexxar and more!



### LEAD TIME: 6 WEEKS

 Complete Line Integrations available for ANY application!



S-1639





LEAD TIME: 1 WEEK

• FOR RENT: Bartelt, Ohlson, Viking Masek, PSG Lee and more!



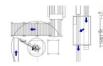
LEAD TIME: 1 WEEK

• FOR RENT: Bartelt, Ohlson, Viking Masek, PSG Lee and more!



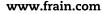
LEAD TIME: 1 WEEK

• FOR RENT: Bartelt, Ohlson, Viking Masek, PSG Lee and more!

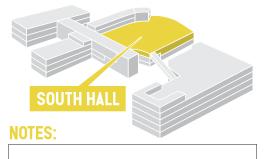


#### LEAD TIME: 6 WEEKS

 Complete Line Integrations available for ANY application!







1400-1500 1600-1700

2000-2100

2400-2500

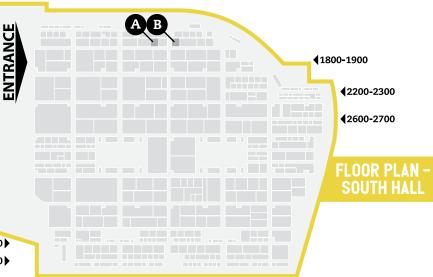
2800-2900 3000-3100

3200-3300 3400-3500

3600-3700

3800-3900 4000-4100

4200-4300





S-1639





LEAD TIME: 1 WEEK

• FOR RENT: Accutek,

Holomatic, World Cup

Cozzoli, E Pak,





• FOR RENT: Accutek,

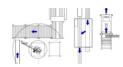
Holomatic, World Cup

Cozzoli, E Pak,



**LEAD TIME:1 WEEK** 

• FOR RENT: Accutek, Cozzoli, E Pak, Holomatic, World Cup



LEAD TIME: 6 WEEKS

• Complete Line Integrations available for ANY application!



S-1639

www.frain.com

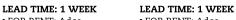
www.frain.com

www.frain.com

www.frain.com







• FOR RENT: Adco, Climax, Clybourn, Combi, Pearson, Wexxar

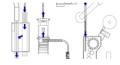


• FOR RENT: Adco, Climax, Clybourn, Combi, Pearson, Wexxar



LEAD TIME: 1 WEEK

• FOR RENT: Adco, Climax, Clybourn, Combi, Pearson, Wexxar



#### LEAD TIME: 6 WEEKS

 Complete Line Integrations available for ANY application!



S-1639



LEAD TIME: 1 WEEK

• FOR RENT: All Fill, Gold

World Cup and more!

Cup, Holmatic, Modern,

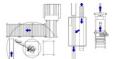
**LEAD TIME: 1 WEEK** 

• FOR RENT: All Fill, Gold Cup, Holmatic, Modern, World Cup and more!



#### **LEAD TIME: 1 WEEK**

• FOR RENT: All Fill, Gold Cup, Holmatic, Modern, World Cup and more!



#### LEAD TIME: 6 WEEKS

• Complete Line Integrations available for ANY application!



S-1639



LEAD TIME: 1 WEEK

• FOR RENT: Bartelt, Ohlson, PSG Lee, Viking Masek and more!



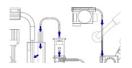
### **LEAD TIME: 1 WEEK**

• FOR RENT: Bartelt, Ohlson, PSG Lee, Viking Masek and more!



#### LEAD TIME: 1 WEEK

• FOR RENT: Bartelt, Ohlson, PSG Lee, Viking Masek and more!



#### LEAD TIME: 6 WEEKS

 Complete Line Integrations available for ANY application!



S-1647





#### **Horizontal-motion** conveyors

• Modular designs





#### Loss-in-weight vibratory conveyor system

 Precise feeding & blending applications



#### Stainless-steel bucket elevator systems

- C & S-shape designs
- Single & divided buckets

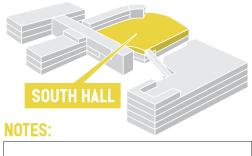


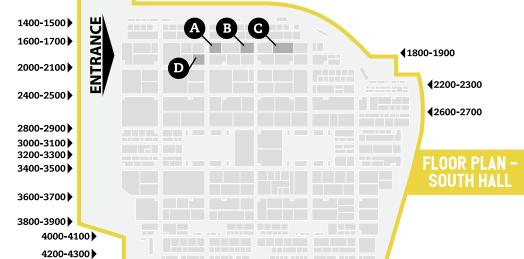
# Bin, crate and tote handling systems

- Lift & Tip systems
- Gentle discharge options

ppmtech.com/





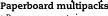




S-1730



Full line of wrap & clip Paperboard multipacks



- Beverage containers
- Non-Beverage products



Full portfolio for every speed range

- Full range/pkg. styles
- For multiple products



Plastic replacement solutions

- Rigid paper container Easy to recycle
- Folding cartons, foodservice packaging Fiber-based packaging
- Custom packaging



S-1741

www.graphicpkg.com

www.peco-inspx.com



Empty and Filled Glass Inspection

- · Inclusions, blisters
- Identify thin sidewalls



**Full Container X-ray** Inspection

- Find metal, glass, stone+
- Noncontact @1,000cpm+





- Find all contaminants
- Bad seams, dents, lids



Precise Volumetric Fill Measurement

- Measure at high speeds
- Compact footprint



S-1752



Boost stainless steel detection up to 100% in challenging applications.



Verify the weight of each product and reject non-conforming packs.



Improve detection of ultra-thin contaminants on processing lines.



Reliably detect 2.0 mm stainless steel in bulk bags of dry product.





S-2022



www.spee-dee.com/



10X more accuracy than traditional models

- Checkweigher
- Small footprint



Ideal for cereal and baking mixes

- Checkweigher
- Bag-in-Box applications



Frame made of solid SS sheets, no hollow bodies

- Checkweigher
- Hygienic, IP65 design



Ideal for checking cases for correct count

- Checkweigher
- Heavy-duty



S-2022



High-speed filling of rigid containers

 Spices to gummies • 60-400 bottles/min



**Unmatched filling** accuracy, less giveaway

- Baking mixes to coffee • Up to 150 fills/min



Simple, durable and accurate

- Beans, snacks, cereal
- Up to 150 fills/min

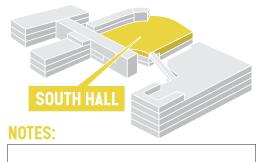


Fill product with more than one component

- Soup to dessert mixes
- Single bag or container

www.spee-dee.com/







2000-2100

2400-2500

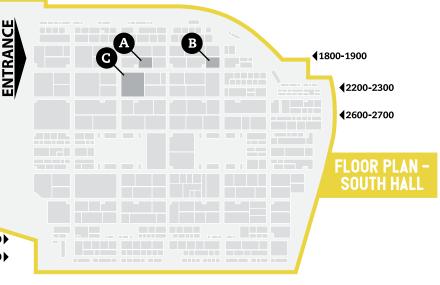
2800-2900 3000-3100

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3600-3700

3800-3900 4000-4100

4200-4300





S-2036











Creams, soaps, detergents, shampoos

Spray triggers

Pump dispensers



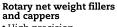
- · Corrosion-proof filler,
- plugger and capper • Oxidizers, acids and Ex

www.weightpack.com

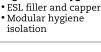
www.bradmanlake.com

www.bradmanlake.com

www.westrock.com/automation



- High precision
- Wide viscosity range



High level of hygiene









S-2058



# Top, Side or Bottom Load Case Packers

- For pre-formed cases
- Glue or tape closure



#### Superior Flexibility, extensive size range

• Monobloc for shelfready, HSC, RSC cases



**Compact footprint option** 

Wide range of collating

formats is available

# applications

- Wide range of options
- Inline/right-angle layout



S-2058



#### Mechanical & servo Unique 'carton control' technology models are available

• Erect lock/glue/turn-• Tool-less changeover over-end • In-line or right-angle



#### Form/load/close cartons in one frame

 Accept a wide range of carton sizes/types



#### **Mutli-functional**

 Load cartons, trays, cases, baskets, end load cartoners



S-2130



#### **Packing Systems**

- Standalone or integrated
- Smart software & factory automation



#### Scalable Sustainable Pkg.

- Replace plastic rings & shrink
- · Connected automation



### Flexibility For Retailer Requirements

- Modular design
- Multiple pack patterns



### **Customizable Packing**

- Fast packing speeds
- Custom engineering



S-2130





#### **Automated Case Erecting**

- Fast and consistent
- Lower labor costs



### **Optimized Case Erecting**

- Fully-automatic
- Tape & hot melt options



#### **Fast and Efficient**

- Higher up-time efficiency
- · High-capacity magazine

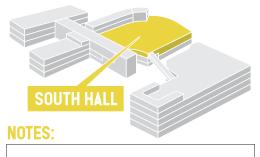


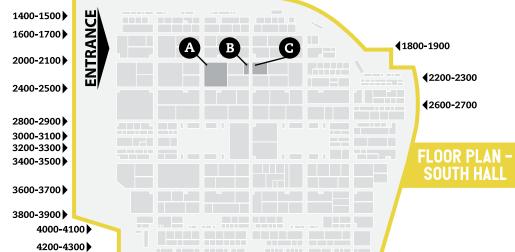
#### **Reliable and Efficient** Sealing

- Multiple sealing options
- Speeds up to 50 cpm

www.westrock.com/automation









S-2130 Cartons and boxes





Forming • Sm. to med. production

**Precision Mandrel** 

• 4- and 8-sided designs



### Integrated Recyclable Case and Paper

• Eliminate void fill

• Auto & KD options



# Ultimate Equipment Flexibility

· Enables connected pkg. Mandrel-formed cases



# Ship & Display In One Package

2-pc. automated SRP

· Max. brand opps.



S-2130 E-commerce

www.westrock.com/automation

www.westrock.com/ecommerce

www.westrock.com/sustainability

MatthewsMarking.com



#### Pak On Demand™

### **Mailer System**

- Reduce labor
- Efficient fiber mailers



### Small Box Shipper

### **Protective and Attractive**

- Elevated unboxing
- Customizable shipper



# Recyclable All Paper Pack For E-commerce

- Eliminate void fill
- · Auto & KD options



### One-Piece Liquid

### Transport Cases

- High stacking strength
- Print & branding options



S-2130 Sustainability



#### **Durable Paperboard** Multipacks

- Min. material; glue free
- · Supply chain durability



#### Automated Plastic Reduction Solution

- Small, fiber produce tills
- Fast changeovers



### Pak On Demand™

#### **Mailer System**

- Efficient fiber mailers
- Consumer engagement



#### Innovative, FSC-Certified

#### Substrate

- Proprietary fanfold
- Compact storage



S-2142



### MPERIA® Platform

- Easy integration
- Intuitive & simple interface



#### L-Series Thermal Inkjet

- Small character coding
- Crisp high-resolution marks



#### T-Series & V-Series

- Branding & barcodes
- Reliable & flexible technology



#### A-Series Print & Apply

- Precise placement
- Safe design & small footprint



S-2147





# Glue or Glue-less option Distribution, Retail

- Versatile | Easy | Strong
- Modular Engineering



#### Distribution & Retail **Tight Fitting Trays**

- Many Collation Options
- Versatile | Easy | Reliable



# Providing Superb Product Protection

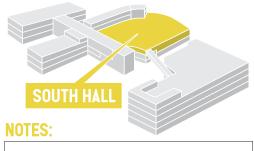
- Corrugated Sleeve
- Material Cost Savings



### Bucket Conveyor System Handload or Automated

- Oval, Tube Options
- Pick & Place Gantry







2400-2500

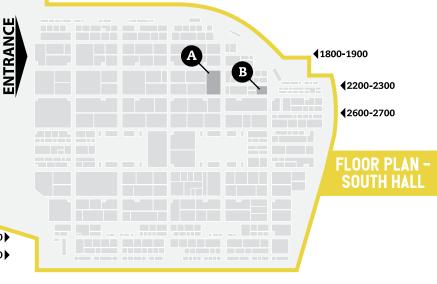
2800-2900 3000-3100

3200-3300 3400-3500

3600-3700

3800-3900 4000-4100

4200-4300





S-2158 Bag/pouch fill /seal (premade bags)

www.massmanllc.com

www.idealpakpase.com

www.massmanllc.com

www.consolidatedtechnologies.ca





Medium to Large premade pouch filling

Up to 20 lb Bag Capacity • 60 pouches per minute



# Highly efficient small premade pouch filling

- Up to 4.4 lb Bag Capacity
- 65 pouches per minute • Up to 300 bags / minute



Automated Microwave Popcorn Filling Line • Forms & Seals Bags

Experienced in broad applications & sizes • Pet, Food, Agro, & More

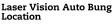
Small to Large Bags



S-2158







- Net Weight Fill
- 1-4 Drum / Tote Filling



#### In-Line Filling Machine

- Intermittent and
- continuous models • Up to 300 bottles/minute



### **Automatic Filling**

- Up to 8 Nozzle Configs
- Up to 60 CPM



#### Design & Build Full Lines

- Best-in-class suppliers
- New / rebuilt equipment options



S-2158





### Erect.Pack.Close.Seal

- Small footprint, flexible
- 25 cases / minute



#### Efficient, Higher Speed

- Wrap Around, Side Load
- 55 cases / minute

Incline Manual Load



#### Pick and Place Robotic Technology

- Flood Infeed
- 30 cases / minute



### Full portfolio, including integration w/ palletizer

- Serving broad industries
- Designed to your need



S-2378



#### **Manual Load Cartoner**

- · Continuous or
- Intermittent • Wide Min/Max
- Cartoner • Up to 70 cpm • Wide Min/Max



# Fully Automatic Horizontal Cartoner

- Intermittent motion
- Up to 150 cpm



#### **Vertical Cartoner**

- Manual or Fully
- Automatic
- Up to 100 cpm.



S-2378





**Robotic Case Packer** 

- Cartons, Bottles, Bags
- Up to 20 cases per min. • Up to 30 cases per min.



Side Load Case Packer



#### Wraparound Case Packer

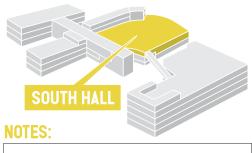
- Up to 30 cases per min.
- Intermittent, robot



### All-In-One Packer/Palletizer

 Single robot to erectload-palletize







FLOOR PLAN -SOUTH HALL



S-2422





3400-3500

3600-3700 **)** 3800-3900 **)** 

4000-4100 **4**200-4300

Entry Level Intermittent System with Compact Footprint

• Up to 60 cycles/minute



Intermittent System to Reach Your Next Level of Success

• Up to 100 cycles/ minute



Intermittent System Able to Make a Variety of Pouch Types

• Up to 140 cycles/minute



Continuous System for High Speed Production Capability

• Up to 200 cycles/ minute



S-2422
Bag /pouch fill /seal (pre-made bags)



www.planitpackaging.com

www.planitpackaging.com



Neptune EcoBagger Mini

Entry Level Pre-Made Pouch Machine to Get You Automated

• Up to 20 cycles/minute



Neptune EcoBagger

Pre-Made Pouch Machine with Easy Changeovers

• Up to 20 cycles/minute



### Neptune RotoBagger

Rotary Pre-Made Pouch Machine for Faster Production

• Up to 40 cycles/minute



#### Neptune Linea

Linear Pre-Made Pouch Machine for High Speed Production Needs

• Up to 60 cycles/minute



S-2442



www.adcomfg.com



Performance & features in a small footprint

- Auto Load Cartoner
- Large carton size range



Perfect solution for your hand load applications

- Hand Load Cartoner
- Compact & Economical



ADCO's space-saving & flexible vertical cartoner

- Vertical End Load
- Optional Robot Loading



Ideal for Retail-Ready packaging applications

- Top Load Carton Former
- ~60 cycles per minute



S-2446



www.shibuyahoppmann.com/



NSF Approved Food Centrifugal Feeder

- Food Grade, Passivated
- Rates up to 500ppm



Incorporates Robotic Parts Handling

- For a variety of pouches
- Robotic Pick-n-Place



Prefeeder, Feeder and Lid Stacker System

- Handles variety of parts
- Loads, Feeds, & Stacks



Unscrambling Plastic Parts Orientor

- Many Sizes/Many Parts
- Rates up to 1200 ppm



S-2446





Coffee Canister Lid Stacker

- 80ppm
- Stacked/Conveyed/Fed



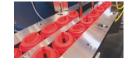
Stainless Steel, Passivated for Food

- Gentle Handling
- Easy cleaning



Pucks and Conveyors for easy integration

- Easy combinations
- Pucks, diverters, etc.

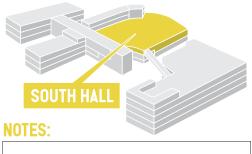


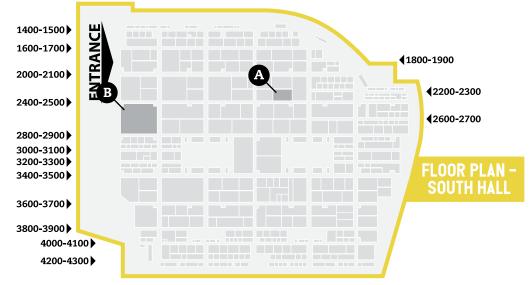
Multiple tracks and indexing

- Merging/indexing
- Washdown available

www.shibuyahoppmann.com/









S-2450









www.pmikyoto.com

www.mgsmachine.com

www.mgsmachine.com

www.flexlink.com

Compact Side Load Cartoner

 Cartoner • Up to 240 cpm Compact Robotic Cartoner

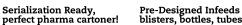
 Cartoner • Up to 240 cpm Compact Top Load Case Packer

 Case Packer • Up to 15 cpm Compact Horizontal Case Packer

• Case Packer • Up to 15 cpm

S-2501





Continuous Motion

• 325 cpm



# Pre-Designed Infeeds for blisters, bottles, tubes!

• Continuous Motion

• 200 cpm



#### Suitable for a wide variety of products!

• Intermittent Motion

• 80 cpm



### Economical, and highly customizable!

Horizontal Indexing

• 150 cpm



S-2501



# Proven, side load in a small footprint

• Erect, load and seal

• 9 cases per minute



### This Top Load Case Packer is NEW in 2022!

• Erect, load and seal

• 20 cases per minute



### Ready to serve regulated industries

 Small footprint perfect for pharma suites



#### Quick, no tool changeovers

 Integrated palletizer options



S-2501



Easy Palletizing with Collaborative Robot

• Palletizing Robot • Payloads of up to 8kg



### Compact, Mobile Palletizer

Palletizing RobotPayloads of up to 15kg



#### Stainless Steel Modular Wide Belt Conveyors

Hygienic

Safe and easy to clean



#### Increase Floor Space

Aluminum Conveyor

• Multiple Configurations



S-2501





For trays, lids, card stock, paper and labels Rotary & Intermittent motion



For trays, bowls, cups, lids, buckets, clamshells

• Speeds up to 225 ppm

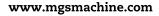


Pick & apply pharmaceutical literature

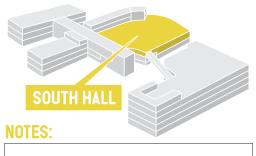
 Speeds up to 240 ppm Extended magazines

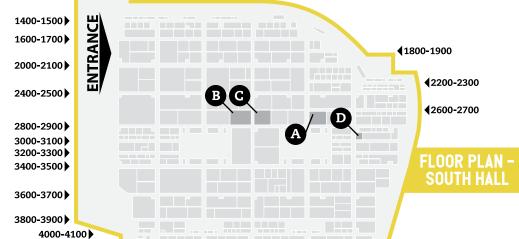
Gentle handling of hard to feed bulk products

 Several methodologies available











S-2766



www.formostfuji.com



Built to wrap products that require thicker film

4200-4300

- Quality Seal Strength
- Automation Flexibility



Features that reduce energy and labor costs

- Induction Heating
- Sustainable Operation



Disassemble, Sanitize, Reassemble, Repeat

- Easy Belt Removal • Simple Maintenance
- Economical & Efficient
- Simple to Learn & Teach

Fast temperature response, high accuracy



S-2843

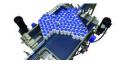


www.nerconconveyors.com



6-8 Week Delivery

- Compact Elevation Changes
- Modular design



Increased capacity by

- Minimize downtime
- · Small footprint



Delivered in 10 Business Days!!

- Available in 48"
- Seamless integration



Keep It Clean

- Easy to clean
- Food-safe



S-2843





**Bi-directional Spiral** 

- Modular design
- Compact elevation changes



**Continuous Production** 

- Seamless integration
- Low-pressure



**Optimum Product** Throughput

- Small footprint
- Minimize downtime



3-4 Week Delivery

- Low maintenance
- · Configuration flexibility



S-2847



www.serac-group.com

www.modularconveyor.com



Filling & Sealing for Liquid & Viscous Product

- Rotary or Linear Filler • 400 to 40,000 CPH



For All Liquid & Viscous Products & Closure

- Net Weight Rotary Filler
- 3,000 to 48,000 BPH



SBL Serac Linear Blow Molder for PET & rPET

- 3 ounces to 1 Gallon
- 3,000 to 18,000 BPH



Rinsing, Filling, Capping Monoblock Solution

- Wet or Dry Sterilization
- Dairy, Juices, Beverages



S-3082 Multipacks /handles /carriers





Durable. Waterproof.

Consumer Preferred. Minimal Packaging Design.



100% Recycled HDPE Recyclable, & Reusable

 Repurposed from **Recycled Containers** 



Matched to Exceed any Filler Speed.

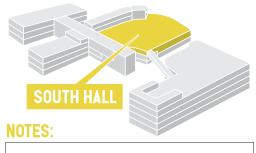
Safe, Smart, Simple, and Efficient.

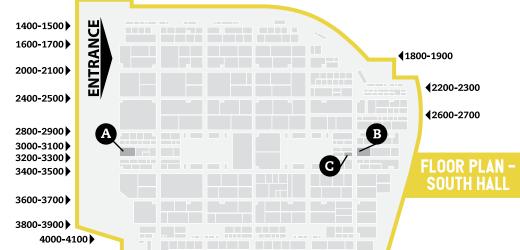


Food, Beverage, Health, Pet, Auto Industries

- Custom Handle Options
- Cost Effective.









S-3100



High-speed, powder filler that runs faster,

4200-4300



Dispenses a single product from a common hopper with multiple, independently controlled augers.



Servo-driven auger filler improves fill accuracy and dramatically reduces maintenance and downtime.



Modified atmosphere packaging (MAP) system capable of reducing residual oxygen to less than 1%.



S-3100

www.nalbach.com

www.nalbach.com

www.containerhandlingsystems.com

evergreenpackaging.com



cleaner, and provides superior product settling and fill accuracy.

Inline 360° orienter quickly, simply and inexpensively orients containers.



Inline 180° orienter quickly, simply and inexpensively orients containers.



Bottle unscrambler reduces maintenance and downtime, with less space, higher speed & price savings.



High speed unscrambler reduces maintenance & downtime, handles the lightest bottles, and has the smallest footprint.



S-3100



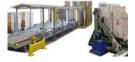
CHSC conveyor systems offer a wide variety of design options to meet your conveying needs.



Side grip and magnetic systems to handle round and non-round containers as well as case handling.



Servo laners and diverters custom designed with quick shifting and extreme accurate alignment.



Heavy duty hydraulic system. Powered infeed conveyors and pneumatic side panels. Operator friendly HMI.



S-3182



Best-in-class half-gallon gable top machine, servo driven, quick setup and repeatable performance



For your quart/liter cross-section needs, the EQ-70 offers expertise in ELL® practices



The most cost-effective filling solution for the single serve market



Extend the life of your gable top packaging equipment with our Run Time OEM parts/service



S-3278





FireJet 4C delivers high quality CMYK color printing on a variety of materials, including corrugated substrates.



The KR725 Bag Feeder is designed to feed large flat bags up to 22"x36" for labeling or printing.

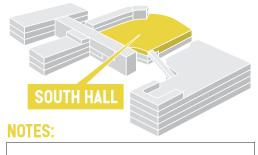


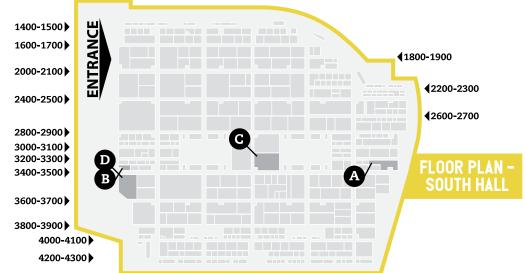
A complete line of HP thermal inkjet printers for coding, serialization, and barcode printing.



A cost effective way to inkjet print barcodes, serial numbers, and expiration dates on small flat boxes.









S-3386



Versatile case packer for shelf-ready packaging

- Compact footprint
- Wraparound & display



Load product into RSCs, trays & other containers

- Multiple pick & place
- Easy set-up & operation



Flexible case packers improve production

- · Load various products • Fast, easy changeovers
- Virtual training
- Predictive maintenance

Augmented Reality for optimized maintenance



S-3386

www.camagroup.com

www.camagroup.com

www.multi-conveyor.com

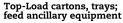
www.harpak-ulma.com



Pack bags, flow-wraps, blisters, trays, jars ...

- Expert product handling
- Continuous motion





- Sort, pack your product
- Multi-lane functionality



Pack bottles, cans, cups, jars, tubs, and more

- Improve production
- Better sustainability



Augmented Reality for optimized maintenance

- Predictive maintenance
- Virtual training



S-3401





- ... it's our wheelhouse.
- · Merge, Divert, Sort, Grip
- Flip, Rotate, Integrate, Elevate, & more



We meet or exceed FDA, 3A, USDA+ mandates

- Stainless-steel, CIP
- Wash down, belt lifts



- ... minimizes downtime.
- · Mass flow, Bi-flow,
- Reflow, Serpentine • Alpine, Rotary



Our experts make sure your systems "talk."

- Electrical excellence
- · Unsurpassed engineers



S-3448



Patented vacuum assist technology

· Simple format changes



Optimize volume of air in each package

• No risk of product contamination



Fast, economical packaging

· Highly flexible and versatile



From product to pallet

- Reduce operational
- · Increase productivity



S-3500





**Bottom-Loading Case** Packer

- Gentle Product Handling • Bottom Erect-Load-Seal



Cost Effective & Stable Interaction with Product

• Up to 40 cpm • Washdown Material

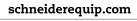


- Erect-Load-Seal in One Compact System
- ProAdjust® Ready
- · Many Collation Methods

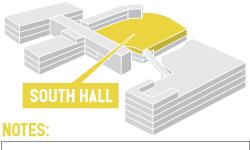


Cuts Changeovers down to Minutes

- Fast and Accurate
- Easy Integration









2000-2100

2400-2500

2800-2900 3000-3100 3200-3300 3400-3500

3600-3700

3800-3900 4000-4100

4200-4300



**12200-2300** 

**1**2600-2700

**FLOOR PLAN SOUTH HAL** 



S-3506







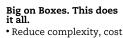


**Precision Laser Marking** 





www.domino-printing.com



like you've never seen Suited for plastic packaging & film

Designed by Customers, Engineered by Domino Consistent, service-free

ink jet coding

The Benchmark in Beverage Can Coding

 Change the way you are coding your cans



S-3514











### www.syntegon.com

www.syntegon.com

www.syntegon.com



and waste

### Midrange Endload Cartoner

- · Horizontal end load
- Speeds up to 170 cpm



- (Topload Former)
- Lock and/or glue • Speeds up to 240 cpm

#### Integrated Topload Cartoner Straight-line Triseal Carton Closer

- 3-flap carton closer Form, load, and close • Speeds up to 200 cpm
  - Speeds up to 150 cpm



S-3514 Bag/pouch fill /seal (premade bags)





# **SVE 3220 DZ**

- Versatile Doy Zip VFFS bagger
- 9 bag styles 1 machine Fast changeovers



### **Continuous-motion VFFS**

- snack bagger • Low-density products
- Speeds up to 200 bpm



#### Reliable VFFS bagger

**SVE 3822 LR** 

- Pillow, gusseted, blockbottom
- Speeds up to 120 bpm



#### **CBS-D 750** Continuous band sealer

- 7.5" of heat sealing surface
- Speeds up to 1000" pm



S-3514





# Sideload/Topload Case

- RSC (American) cases
- Speeds up to 20 cpm



### Compact Wraparound Case Packer

- Tray, hood, wraparound
- Speeds up to 40 cpm







### **Medium Format Case**

- Tray, hood, wraparound
- Speeds up to 30 cpm



#### Sideload Case Packer

- RSC/HSC, retail ready
- Speeds up to 25 cpm



S-3514





#### Reliable VFFS Bagger

- Pillow, gusseted, blockbottom
- Speeds up to 120 bpm



#### Versatile Doy Zip VFFS Bagger

- 9 bag styles 1 machine
- · Fast changeovers



#### **Hygienic VFFS Bagger**

- Suitable for harsh cleaning environments
- Speeds up to 200 bpm

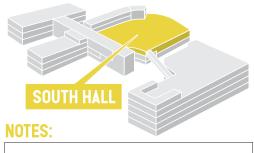


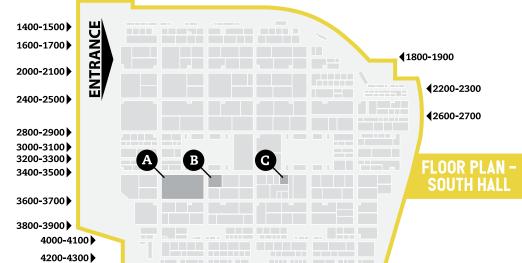
#### Continuous-motion VFFS Snack Bagger

- Low-density products
- Speeds up to 120 bpm

- www.syntegon.com









S-3514



Filling and closing machine for small batch

· Vials, cartridges and syringes



Filling and closing machine for high output

• Speeds up to 600 vpm with 100% IPC



Linear filling machine for preformed cups

Speeds up to 21,600 cups her hour



Inline filling machine for preformed cups

• Available in aseptic or ultraclean



S-3514

www.syntegon.com

www.syntegon.com

www.syntegon.com

www.fallasautomation.com





**Intelligent Direct** 

• Pick-and-place - Ideal for cookies; crackers



High-Speed PIC Loading

- · Ideal for bakery and frozen
- Speeds up to 270 ppm



Robotic Pick-and-Place

- High flexibility and reliability
- Minimizé labor costs



**Direct-Drop Product** Loading

- Ideal for bag-in-box
- Speeds up to 120 ppm



S-3514 Sustainability



Paper Trays and Cups High barrier properties

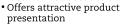
• Recyclable barrier made of 95% mono-material



Paper-Based Blisters

Plastic free solution

• Ideal for nutraceuticals





Award-winning paper forming technology

 Stretchable paper makes unique 3D effects



Replace plastic trays with paperboard

- Lock style forming
- Completely glue-free



S-3530



Compact Robotic Case Packing

- R700 Robot
- 65 Picks Per Minute



**Pack Retail Ready Cases** 

- Adabot-LV
- 90-140 Bags Per Minute



**Drop Packer for Bags** 

- G400 Gravity Drop Packer
- 65 Drops Per Minute



**Fully Integrated** 

- Case Packing Systems
- Speeds vary depending on systems



S-3553



Full-surface inspection of every object

- Reduces operating costs
- Optimum quality



**High performance** advanced sensors

- Maximum FM removal
- AI-driven features



Versatile sorting system delivery maximum ROI

- Highy configurable
- Intuitive user interface

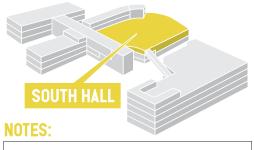


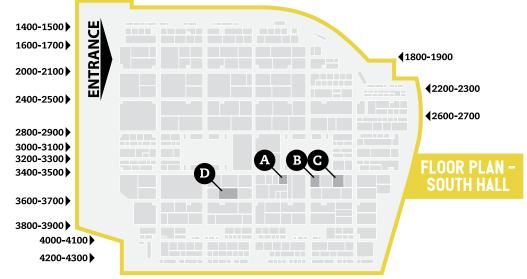
Ultimate insight into your process

- Sorter configurable
- Data analytics

- www.key.net









S-3553









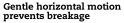


www.key.net

www.vandergraaf.com

www.br-automation.com

Nuspark.com



- Easy sanitation
- Maintenance-free drive

### The industry standard for vibratory handling

- Reliable and sanitary
- 30,000+ installations

### Precise feeding optimizes performance

- Quiet operation • Instant start and stop
- Robust design industry preferred solution Custom-designed
- Durable and reliable



S-3566







- Conveyor Drive Design • Safe, Efficient & Reliable
- No External Drive Parts



#### **Synchronous Permanent** Magnet (PM) Drum Motor

- Increase Efficiency
- Increase Motor Lifespan



# Extends Lifespan of the Conveyor Belt

- Increase Belt Traction
- Improve Belt Tracking



#### **Drives Modular Belts** Without Using Sprockets

- No Gaps & Crevices
- Reduce Cleaning Time



S-3572



#### **Versatile & Levitating**

 Small-batch production with frequent changeover



#### Fast & Flexible

- Increase overall
- equipment effectiveness
- · Shorten time to market



#### **Eye-Catching Accuracy**

- Fully integrated in the automation system
- Next-level usability



Big Impact, Small Footprint

 3-axis servo drive offers high power density



S-3634





### Vertical Rotary Cartoner. Industry Leading Size.

- Erect/Top Load/Seal
- Up to 60 cartons/min



### Vertical Rotary Cartoner. Industry Leading Size.

- Erect/Bulk load/Seal
- Up to 60 cartons/min



#### Horizontal Cartoner. Industry Leading Size.

- Erect/Side Load/Seal
- Up to 15 cartons/min



#### Horizontal Cartoner. Industry Leading Size.

- Erect/Side Load/Seal
- Up to 40 cartons/min



S-3634





Delta Robotic Loading. Up to 100lbs payload.

- Robotic Form/Load/Seal
- Up to 10 trays/minute



# Delta Robotic Loading. Up to 100lbs payload. • Vertical Form/Load/Seal

- Up to 20 trays/minute



# Delta Robotic Loading. Up to 100lbs payload.

- Vertical Form/Load/Seal
- Up to 30 trays/minute

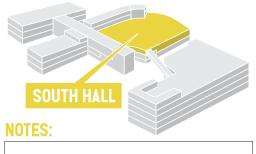


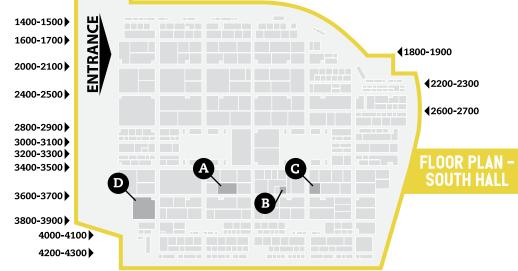
# Delta Robotic Loading. Up to 100lbs payload.

- Vertical Form/Load/Seal
- Up to 50 trays/minute

Nuspark.com





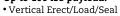


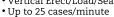


S-3634



Delta Robotic Loading. Up to 100 lbs payload.







Unparalleled Flexibility. **Economic Footprint** 

• Robotic Erect/Load/Seal • Up to 5 cases/minute



Automatic pallet magazine and transfer

· low downtime operation • Up to 10 loads/min



Duel pallet loading with 2x product infeed.

• Handles multiple sku

• Up to 10 loads/min



S-3653

Nuspark.com

qcconveyors.com

ProSysFill.com

ProSysFill.com



Versatile Modular Plastic **Chain Conveyor** 

• Infinite configurations

· Curves/inclines/declines



**Curved Belt Conveyor to Maintain Orientation** 

• 90° turns

· Sprocket driven



Rigid Aluminum Frame **Belt Conveyor** 

 Single-piece frame • Versatile, reliable design



Easy-to-Clean Sanitary Conveyor

Disassemble in minutes

• Pull-pin operation



S-3664



Manual & Automatic Filling & Closing

• Plastic, Metal or Combo

• Speeds to 300 Per Min



Manual & Automatic Filling & Closing

• Turnkey & Custom

• Speeds to 120 Per Min



Manual & Automatic Filling & Closing

• 10, 14, & 30oz Cartridges • Speeds to 250 Per Min



Pharmaceutical, Grease, Cosmetic, Adhesives

Clean Room Installs

• Explosion Proof Controls



S-3664 Life Sciences



**Tube Filling Systems** Manual & Automatic Filling & Closing

• Plastic, Metal or Combo • Speeds to 300 Per Min

Manual & Automatic Filling & Closing

Turnkey & Custom

**Syringe Filling Systems** 

• Speeds to 120 Per Min



**Cartridge Filling Systems** 

Manual & Automatic Filling & Closing

10, 14, & 30oz Cartridges

Speeds to 250 Per Min



**Markets Served** 

Pharmaceutical, Grease, Cosmetic, Adhesives

· Clean Room Installs

Explosion Proof Controls



S-3705



Data-driven decision making with ASSET™ LCA, and our recyclable, reusable and recycled content solutions.



Boost speed to market with Catalyst™, ASSET™, Accelerate™ and nationwide technical support.

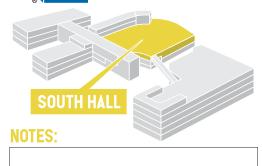


Unlock value and opportunity in your business with film and equipment that reduce labor, waste and costs.



The trends and insights that influence consumer behavior, drive packaging innovations and stand out on shelf.





1400-1500 1600-1700

2000-2100

2400-2500

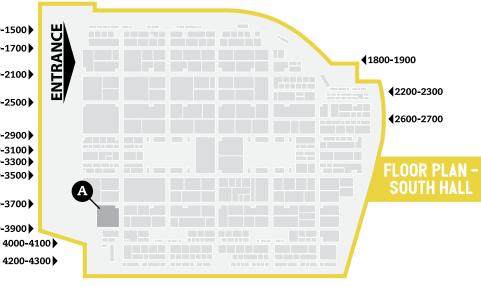
2800-2900

3000-3100 3200-3300 3400-3500

3600-3700

3800-3900

4200-4300





S-3705



Data-driven decision making with ASSET™ LCA, and our recyclable,

reusable and recycled content solutions.



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ASSET™, Accelerate™ and nationwide

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The trends and insights that influence consumer behavior, drive packaging innovations and stand out on shelf.



S-3705

www.amcor.com/pack-expo

www.amcor.com/pack-expo

www.amcor.com/pack-expo

www.amcor.com/pack-expo





Data-driven decision making with ASSET™ LCA, and our recyclable, reusable and recycled content solutions.



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Unlock value and opportunity in your business with film and equipment that reduce labor, waste and costs



The trends and insights that influence consumer behavior, drive packaging innovations and stand out on shelf.



S-3705 Containers



Data-driven decision making with ASSET™ LCA, and our recyclable, reusable and recycled content solutions.



Create better together

Boost speed to market with Catalyst™, ASSET™, Accelerate™ and nationwide technical support.



Unlock value and opportunity in your business with film and equipment that reduce labor, waste and costs.



Stand out on every shelf

The trends and insights that influence consumer behavior, drive packaging innovations and stand out on shelf.



S-3705 Labels



Data-driven decision making with ASSET™ LCA, and our recyclable, reusable and recycled content solutions.



Boost speed to market with Catalyst™, ASSET™, Accelerate™ and nationwide technical support.



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The trends and insights that influence consumer behavior, drive packaging innovations and stand out on shelf.



S-3705 Cartons and boxes





Sustainable solutions

Data-driven decision making with ASSET™ LCA, and our recyclable, reusable and recycled content solutions.



Create better together

Boost speed to market with Catalyst™, ASSET™, Accelerate™ and nationwide technical support.



Choose a better solution

Unlock value and opportunity in your business with film and equipment that reduce labor, waste and costs.



The trends and insights that influence consumer behavior, drive packaging innovations and stand out on shelf.



**1800-1900** 

**12200-2300** 

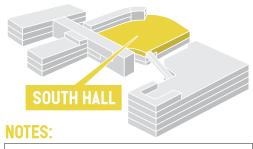
**1**2600-2700

SOUTH HAL



### Game Plan personalized for Jake Morin

**ENTRANCE** 



1400-1500 1600-1700

2000-2100

2400-2500

2800-2900

3000-3100 3200-3300 3400-3500

3600-3700

3800-3900

4000-4100

4200-4300







S-3705 Flexible packaging



Data-driven decision making with ASSET™ LCA, and our recyclable, reusable and recycled content solutions.



Boost speed to market with Catalyst™, ASSET™, Accelerate™ and nationwide

Unlock value and opportunity in your business with film and equipment that reduce labor, waste and costs.

The trends and insights that influence consumer behavior, drive packaging innovations and stand out on shelf.



S-3705 Sustainability

www.amcor.com/pack-expo

www.amcor.com/pack-expo

www.amcor.com/pack-expo

www.signode.com

www.signode.com





Sustainable solutions

Data-driven decision making with ASSET™ LCA, and our recyclable, reusable and recycled content solutions



technical support.

Create better together

Boost speed to market with Catalyst™, ASSET™, Accelerate™ and nationwide technical support.



Choose a better solution

Unlock value and opportunity in your business with film and equipment that reduce labor, waste and costs.



Stand out on every shelf

The trends and insights that influence consumer behavior, drive packaging innovations and stand out on shelf.



S-3705 E-commerce



Data-driven decision making with ASSET™ LCA, and our recyclable, reusable and recycled content solutions.



Boost speed to market with Catalyst™, ASSET™, Accelerate™ and nationwide technical support.



Unlock value and opportunity in your business with film and equipment that reduce labor, waste and costs.



The trends and insights that influence consumer behavior, drive packaging innovations and stand out on shelf.



S-3742



**Automatic Case** 

- Packaging Solution • Five functions in one
- New robotic integration



#### Random Semi-Automatic

- Speeds up to 30 cases per minute
- Versatile case sizes



### **Automatic & Semi-Auto**

• Full line of case sealers, erectors, marking, labeling



S-3742 Protective /transport packaging





### Multi FleX1 Hood

### **Automatic System**

- Multiple load sizes
- Hydraulic or electric stretch operation



#### T3 Hand Too

### For Plastic Strapping

- · Battery powered
- Touch screen interface



#### Shippers Airbags **Dunnage Solution**

### Damage prevention

 Complimentary load audit

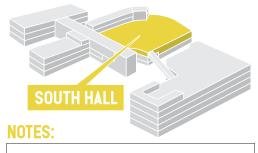


#### Interior Product Protection

#### Inside the Box

- Cushions and braces
- Custom designed and ISTA lab tested









S-3752



Reliable and Easy to Use Inkjet Printer

• Durable and Dependable

Safe Clean Station

3800-3900

4000-4100 4200-4300



Designed to Read Dot Matrix Codes

• Scan Each Character

Threshold Grading



Easier Integration of New Line Printers

• No Middleware • Minimal IT Requirement Solving the Inkjet Needs of Tomorrow Fast Drying

• Sealed, Safe Cartridges



S-3766 Flexible packaging

www.hitachi-iesa.com/marking



Prequalified by How2Recycle®

All-purpose

• High-speed; Shipping



With Certified Preconsumer Resin

Wide selection of films

• Drop-in solutions



Leading Clarity and Strength

• Made in U.S.A. • Broadest selection



Durable Corrugate Replacement

• 80% volume reduction • Ideal for e-commerce



S-3766 Sustainability



www.clysar.com

www.clysar.com



Recyclable EVO® Films

Prequalified by How2Recycle®

• All-purpose

• High-speed; Shipping



With Certified Preconsumer Resin

• Wide selection of films

• Drop-in solutions



Protective Shrink Film

• 14+ days shelf life

Less spoilage, damage



Lightweight, Recyclable Shipping Films

• 80% volume reduction

• Opaque, durable



S-3774



www.squidink.com/



The CoPilot Max 512i Turbo printing system

Inkjet printingTwo 2.8" printheads



The SQ-50F fiber laser coding system

• Laser coding

• Permanent marking



Squid Ink's Viper thermal inkjet printer

• Thermal inkjet • 600 DPI print resolution

The JetStream CIJ small character printer

• Continuous inkjet

Up to 5 lines of text



S-3774c



An ideal alternative to manual case forming

Automatic Case Erector

• Up to 15 cases per min.



Stainless steel side belt case taper

· Case Taper • Up to 30 cases per min.



and easy case changes

Automatic Case Taper

• Up to 20 cases per min.



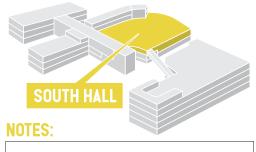
Designed for compact, packing and sealing

Side Belt Case Taper

• Up to 20 cases per min.

eastey.com



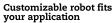






S-3882





- Modular robot system
- Endless rotation



Machine-mounted automation platform

- Cabinetless controls
- IP67-rated



Attach end effectors to wireless XTS movers

- No Cable Technology
- Transmits power & data



Adaptive automation for packaging machines

- Planar motion system
- Flying product transport



S-3920

www.beckhoff.com/packexpo

www.ChaseLogeman.com

www.smcusa.com

encoder.com



Filling, Capping, with Labeling Available

- X-Proof available
- CRC, Flat, and TE Caps



Filling, Dropper Bulb Closure, with Labeling

- Euro Dropper, Brush Cap
- Full or Semi-Automatic



# Vial Filling, Stoppering, and Aluminum Sealing

- Full or Lyo Stoppering
- Tray Loading Option



# Filling, Plugging, and Capping, with Labeling

- Automatic; up to 60 CPM
- Microliters to 125ml



S-3982





### Compact Vacuum Manifold

- Vacuum System
- Ethernet Capable



#### **Vacuum Suction Cup**

- Long Lasting Cup
- For Corrugated Boxes



#### Wireless Fieldbus Communications

- Reduce Wiring
- Wireless Connection



**Static Elimination** 

- Bar Style Unit
- Eliminate Static



S-4026

S-4042





#### All-in-one encoder & measuring wheel

- Easy installation
- Up to 10,000 CPR



# High performance in a low profile ø1.5" package

- 12-pole commutationHigh temp options



#### Customizable linear measurement solution

• Programmable | bus | industrial ethernet



### Programmable 58 mm thru-bore encoder

- Up to 65,536 CPR
- Sealing to IP67





#### **Coding for StickPacks**

- iSP 1 to 20 Lane
- Fits new and retrofit FFS machinery



#### Zero Maintenance, Maximum Uptime

- iSP 1 to 20 Lane
- Simple drop into • Lowest Cost Solution



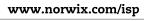
#### **VFFS Coding Upgrades**

- iSP from Norwix
- existing machinery

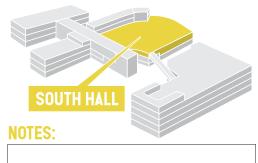


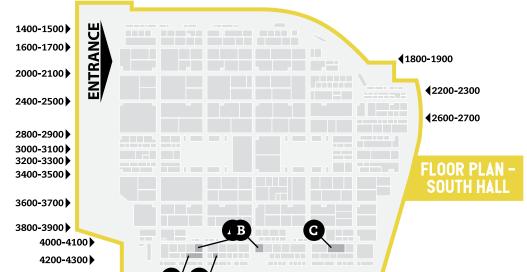
#### **Replace CIJ Printers**

- UNO Plus
- Replaces other Print Technologies











S-4126



Icon driven touch control

- PRO Series Interface
- Easy icon based operation



**Leak Inspection** 

• Force Stainless · pressurized containers



Leak detection for paperboard containers

- Online leak inspection
- New App for data analysis • PRO Series Systems
- Remote access to data



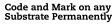
S-4147

www.taptone.com

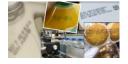


- Reliable, Simple and Affordable, Built-to-last
- 50+ configurations
- Manufactured in USA





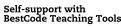
- Immediate dry time
- Wide variety of inks



# High Speed Precision Printing & AutoCoding

- Eliminate rejects & fines
- Try-before-you-buy





- No expensive contracts
- No core. No service calls



S-4172



www.wipotec-ocs.com/us/

www.bestcode.co



Serialization and **Aggregation Solution** 

- Serialization
- Bottle Size Flexibilty



All-In-One Inspection to Ensure Product Safety

- Combination system
- Foreign Body Detection



Weighing Machine for Explosive-Risk Products

- High Speed Weighing
- Combustible Products



Traceable Quality for Modular Design

- Weighing, Marking
- Serialization, Labeling



Expedite film & tooling changes and avoid injuries with our motorized lift. 275 or 500 lbs capacity options



S-4223



www.UltraSourceUSA.com



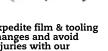
Reliable, compact, and affordable rollstock packaging solutions. Design for 285 to 420mm web widths. 10ft frame



High speed and highly customizable rollstock packaging machine. 285-460mm web widths. Simple and safe to run



High speed and accurate Nema 4 rated crossweb package and film labelers-top choice for any brand of rollstock





S-4233



Latest Product ID Technology available

- Inkjet Printing
- Delivery in 8-10 Weeks



Ready to get INTO inkjet printing?

- Inkjet Printing
- Delivery in 1-2 Weeks!

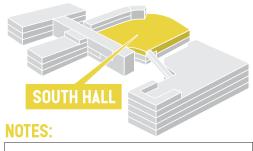


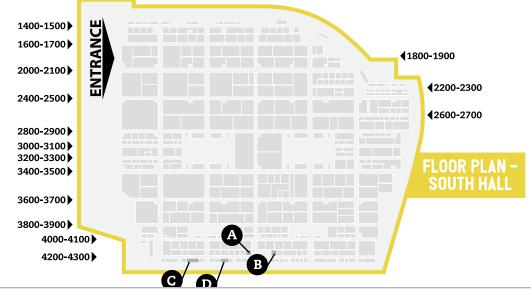
All our fluids are made in the USA!

- Printing Inks & Fluids
- Made in the USA

www.gemgravure.com









S-4243



Continuous Ink-jet Small Character In-line Printer

- Low operating costs
- Reduces downtime



Lightweight, Wireless, Portable and Versatile

- Print heights up to 2.2"
- Four separate lines



Lightweight, Compact, Hand-Held Ink-Jet Coder

- Weights under two lbs. • Print heights up to 1.1'
- Easy handling
  - High-capacity memory

Economical Dual Line Coding for Packages



S-4252



www.buskro.com

www.glenroy.com

www.glenroy.com

www.ebs-inkjet-usa.com



Personalize your corrugate and cartons

Optimize job setup while minimizing waste



Full process color print for all packaging needs

· Add digital color to your carton & label printing



Ideal solution for digital overprinting

 Retrofit to your web and sheet-fed applications



Late-stage label personalization

 Print variable text, graphics and barcodes



S-4323 Flexible packaging





Stand up Pouches

Customized Stand up **Pouch Packaging** 

- PCR & recyclable options
- Food, pet food



STANDCAP

Curbside Recyclable STANDCAP

- #2 recyclable
- Food, personal care



**Spouted Pouches** 

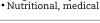
Spouted (Fitment) Pouches for Liquids

- Reduce carbon footprint
- Up to 53% PCR options



Stick Pack Film & **Pouches** 

- Single-serve, portable





S-4323 Sustainability



Sustainable Packaging TruRenu™ Sustainable

- Flexible Packaging • Film & pouches
- PCR & store drop-off



STANDCAP

Curbside Recyclable STANDCAP

- #2 recyclable
- Food, personal care



How2Recycle Pouches Store Drop-off Recyclable Zipper Pouches

- High barrier protection
- Multiple zipper options



Post-consumer Recycled (PCR) Zipper Pouches

- Up to 53% PCR
- Zipper & spout options



S-4334





**IO-Link Communication** 

- EtherCAT, EthernetIP, or Profinet
- Connection Diagnostics



**Safety Light Curtains** 

- Safety Interlock Switches
- Safety Controllers



Various Sensing and Size Options

- IP67/IP69K
- Long Sensing Distances

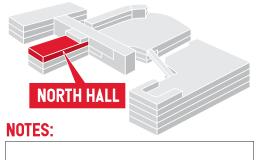


**High Accuracy Display** 

- Simultaneous Heating/Cooling
- RS485 Communication

www.autonics.com









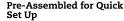
N-4605

**Oriental motor** 



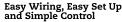
- AlphaStep Hybrid Control Systems
- Battery-free
- Absolute positioning





- AZ Series equipped
- Wide selection





- Easy speed control
- Affordable price



Compact, Lightweight Motor and Driver

- Battery-operated driver
- Network enabled



N-4625

www.orientalmotor.com

www.americanholt.com





#### **Seaming Spindle**

- For 120L & 121L Seamers
- Aftermarket In Stock



#### Seaming lever block

- For 120L & 121L Seamers
- In Stock



#### New Filler Drive w/ New **In-Motion Timer**

- For 120L & 60L Seamers
- In Stock



#### Actuator

- For KHS Can fillers
- In Stock



N-4706



www.heatandcontrol.com



#### Worlds' Best Performing **VFFS** Bagmaker

- Ishida Inspira Series
- Up to 250 bags/minute



### The Versatile, Economical Bagmaker

- Ishida Astro Series
- Up to 100 bags/minute



#### Multihead Weigher and Bagmaker System

- Ishida iTPS
- Up to 200 bags/minute



More Efficient Snack Food Case Packing

- Ishida ACP-700 Series
- Up to 10 cases/minute



N-4706



www.heatandcontrol.com



A Compact, Trouble-free Accumulation Buffer

- FastBack SwitchBack
- Wet/dry environments



The Right Touch for Handling Products

- FastBack 4.0 (New!)
- · Flexible and efficient



### Effective Singulation Increases Production

- Fastlane
- More slices, less scrap



#### Move Products Where You Need Them

- Incline conveyor
- Multiple configurations





N-4706





The Preferred Choice in X-Ray Technology

- Ishida IX-PD (NEW) · High accuracy
  - Unbeatable speed



- World's Only Multispectrum Metal Detector CEIA THS/21 Series
- Highest level detection

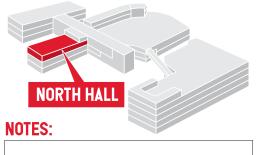


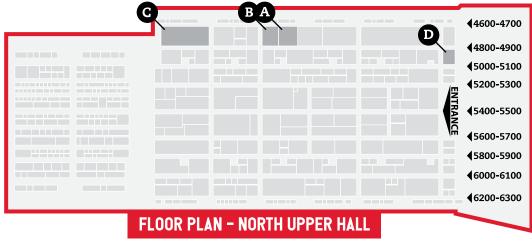
# Ensure Your Products Match the Prescription

- CEIA THS/PH21 Series
- · Unparalleled inspection

www.heatandcontrol.com









N-4730



NEW Dual-Energy XR

• X-Ray Inspection

Irregular surface detection



Robust, Sanitary Design

- X-Ray Inspection System
- Waterproof inspection



High Sensitivity Detection

Metal DetectorPre-pack inspection



Accurate & Compact Inspection

- Combination System
- Unified Interface



N-4734

anritsu.com/infivis

www.spantechconveyors.com

us.multivac.com



**Incline & Decline** 

- Incline/Decline Simultaneously
- Tight Turning Radius



**Sorting & Merging** 

- Divide Product Flow
- Lots of Configurations



#### Incline, Decline & Dwelling

• Cooling, Curing & Proofing



Incline & Decline

- Small Footprint
- Steep Elevation Angles



N-4745





#### I-310 Metal Detector

- High detection
- performance
- Robust designs



#### I-211 Checkweigher

- Maximum weighing accuracy
- Increased line efficiency



#### I 100 X-Ray Inspection

- Detect foreign objects
- Compact & Cost-Effective



N-4745
Sustainability



us.multivac.com



### MULTIVAC MultiFresh

### **Green Packaging**

- Skin packs for purge prevention
- Extended shelf-life



### MULTIVAC MultiForm

### Improved waste reduction.

• 100% recyclable from curbside bins





#### **MULTIVAC Packaging**

#### Sustainable Design

- Meaningful material source reduction
- Innovative concepts



### Full Wrap Labeling

### Better Presentation

- Reduced packaging materials
- Full color marketing



N-4904





#### **Automatic Case Erector**

- Speed 15 cases a min.Tape and case
- monitoring package.



### Case Liner

- Speed 18 cases a min. • Polybag-in-box maker
- Polybag-in-box maker & bag inserter.



#### Continuous Medical Band Sealer

- Speed up to 60 ft/min
- Fully validatable

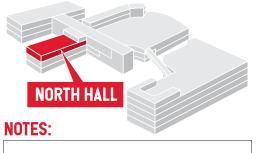


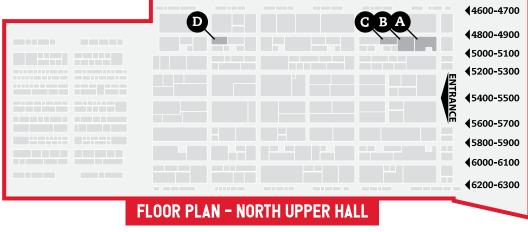
#### Continuous Bag Sealer -Washdown

- Speed up to 80 ft/min
- Available in IP65/IP69K

www.okcorp.com | www.oksealer.com









N-4906



Flexible drives for multiple applications

• Meter, turn, group, index, or transfer



Automate labor intensive tasks

- Many models available
- Run up to 1500 CPM



Stars and guides

 Available for retrofits • Facilitate faster changeovers



Many machines for many applications

- Variety packs + stacking
- Denest, invert, + more!



N-4912

www.morrison-chs.com

www.bevcorp.com

www.FrazierAndSon.com





- 24/hr Parts/Service
- Beverage & Food



### Crown Filler Parts and

- Can and Bottle Fillers • Sustainable Upgrades



# Handling Parts for Packaging Equipment

- Quick Change Capability
- Increased Uptime



#### Micro 2 Blenders

- Reduced DOs
- Fill at Warmer Temps



N-4913



FDA Approved Contact

- surfaces, wet washdown • Stainless components
- · Enhanced accessibility



- **Variety of Configurations** 
  - 10 different configurations
  - 5 standard sizes



#### **Sanitary Conveying**

- Quick Release sideboards
- Toolless washdown



# Versatile for Contract Packaging Facilities

- Low maintenance
- Reduce down-time



N-4941



www.ambaflex.com



**Dynamic FIFO** Accumulator

- No product contact



# Create access throughout your facility

- 2 Spiral conveyors
- One continuous belt



#### Modular conveyor system

- One drive system
- · High load capacity



### Single file bottle handling

- Spiral Conveyor
- Narrow belt



N-4941 **Packaging** consumables





- Accumulator FIFO
- No product contact



#### SpiralVeyor Portal

Create access throughout your facility

- 2 Spiral conveyors
- One continuous belt



Modular conveyor system

- One drive system
- · High load capacity



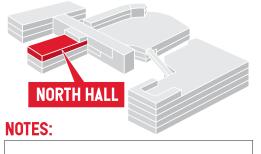
SpiralVeyor BottleLift

Single file bottle handling

- Spiral Conveyor
- Narrow belt











N-4941 E-commerce

www.ambaflex.com

www.industrialspec.com/heatseal

www.industrialspec.com/heatseal





- Single track technology
- Economic solution for repeating sizes



SpiralVeyor SVe-series

For large items

• Extreme wide belt • To handle oversized products



To stack spiral conveyors easily

• Easy-stack concept Endless elevation



Merge and divert on different levels

- High Capacity
- Vertical sorter



N-5018 **Blisters** /clamshells /skin packaging





#### Silicone Seal Heads

Engineered to your application using our thermally conductive silicone.



#### **Support Fixtures**

Our continuous silicone gaskets eliminate voids or leaks caused by other extruded seal materials.



#### **Quick Change Options**

Magnetic quick-change heads reduce downtime and increase flexibility.



#### Silicone Options

Our durometer and silicone formulation options help dial in the perfect seal.



N-5018 Flexible packaging





Custom engineered to your application and specifications, using our thermally conductive



Multiple silicone formulations and durometers available for the seal and texture you



#### Silicone Seal Heads

Molded and precision ground to deliver repeatable seal performance.



Packaging materials perform differently. Seal heads are made to spec and deliver consistent



N-5104



New! Packaging/parcel conveyance & sortation

- Roller Conveyors Modular, Zone Powered



#### Toolless disassembly, full washdown

- Sanitary Conveyors
- · Simple, Innovative



#### For demanding conveyance applications

- Specialty Conveyors
- Turnkey Solution



Easily adapts to operational changes

- Modular Conveyors
- Durable, Reliable



N-5107





Auto drum filler fills 1 55-gallon drum per minute, while removing & installing bung plugs.



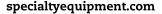
Our NEW linear bottle filler has up to 14 filling heads, fills up to 6,000 2oz to 3 gallon bottles an



Palletized drum, pail & IBC/tote filler is a top and subsurface filler with a range of 5 to 550 gallons.

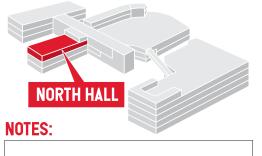


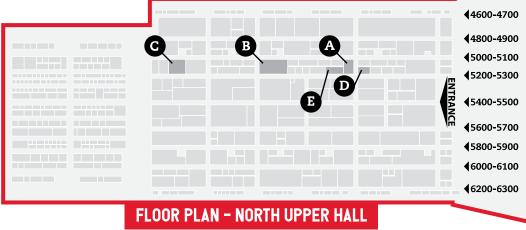
Our mobile pail filler, with 2 filling lances, fills 8-10 5-gallon pails per minute at multiple locations.



dynamicconveyor.com









N-5121



All new ReMARKably intelligent system

- High-res inkjet system
- Easy print head swap



Up to 3 months between print head cleanings

- Small character CIJ
- Easy self-service design



Smart sensors for precision labeling

- All-electric
- Easy self-service design



Most robust & durable print head

 Low maintenance and mess free



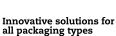
N-5132

www.diagraph.com/packexpo

www.hartness.com



Inno



Top Load, Robotic, Tray
 Wraparound, Shrink



Keep your products moving

- Helical and Mass Flow
- Versatile FIFO design



Automated solutions for any line

- Palletizing and Depal
- Variety packs



Maximize the life of your equipment

- Parts, service, & training
- HartnessCARE



N-5148



usa.siemens.com/packaging



Learn how AI can enable flexible machinery

- Flexible grasping robot
- AI-driven object picking



Leverage the full potential of data

- Production transparency
- Predictive applications



Possibilities for digital twins

- Live practical use case
- Machine visualization



Complete packaging standards solution

• Pre-tested standard solutions



N-5220



www.loma.com



Inspection with product integrity checks

- X-ray machine
- Reliable, safe & durable



Designed for hard washdown

- Combination system
- No drying time required



Improved detection for pumped products

- Metal Detector
- 7" touchscreen



Revolutionary detection performance

- Metal Detector
- Fast Auto-learn







Barrier PLUS System

Reseal Application & Materials with Superior Barrier Protection

• Recyclable available!



Flowwrapper Reseal

Operational Efficiency & Consumer Convenience for One Neat Package!



RECYCLABLE Reseals

VerdeSeal™ meets the content requirements for Store-Drop Off Recycling programs.

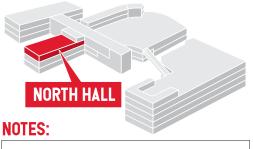


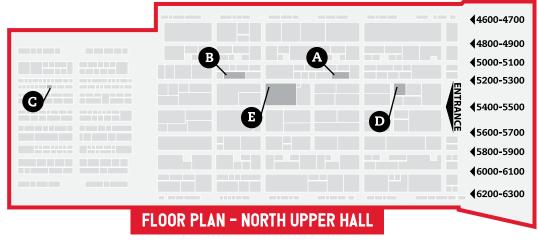
VFFS/Bagger Resea

Operational Efficiency & Consumer Convenience for One Neat Package!











N-5224 Sustainability

sealstrip.com

www.lenze.com

www.ShopFloorConnect.com





#### **RECYCLABLE Reseal**

Applicable to Sealstrip's easy open & resealable product lines.



#### VerdeSeal for Store-Drop Off Recycling

 Meets content requirements



#### 66% reduction in carbon footprint

• vs conventional adhesive technologies!



#### Same consumer-loved convenience features

 No loss in operational efficiency!



N-5239





### Three Modes of

- Easy to parameterize
- One Cable Technology



#### Best for Decentralized Installations

- NEMA 4X protection
- Intuitive user interface



### Ready-to-use Cloud

- Condition monitoring
- Remote access



### **Ideal for Complex**

- Combining IT and OT
- Open system



N-5279





- Displays live job information
- Track KPIs such as OEE



#### **Equipment Summary**

- · Quickly view status of entire factory
- Troubleshoot lines



#### Connect Any Machine to ShopFloorConnect

- Collect critical data
- Simple installation



#### Useful Reports In Real Time

- Multiple formats
- Automatic delivery



N-5314



The patented Infinity accumulates and single files even the most unstable products.



By utilizing opposing conveyor movement, the Bi-Flo creates a buffer for product accumulation in a small footprint.



The Infinity Rx is designed to handle small products, such as vials, which are too small for standard accumulators



This revolutionary vial drying system dries products of all sizes in minutes, far surpassing the industry standard.



### N-5334 Bag/pouch fill

/seal (premade bags)





#### Matrix Line-up

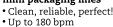
#### **VFFS Bagging Machines**

- Versatile, reliable, consistent!
- Up to 200 bpm



#### Matrix Packaging Lines Come see our in-booth

### mini packaging lines





#### Stickpacks & Sachets INVpack Multi-lane VFFS

### **Bagging Machines**

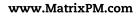
- Stickpack & Sachets
- 70+ bpm



Pacraft TT 8 D N

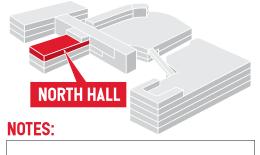
# Versatile Pouch Fill and Seal Machines

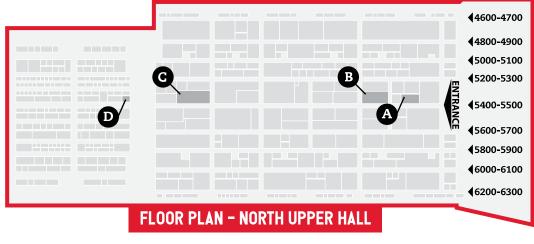
- Pre-made Pouch
- 55+ ppm



www.garvey.com







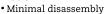


N-5410



Clean in Place Feeder IP66 & NEMA4X

**⊘MFT** 



Sanitary design



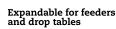
Cleanroom-grade feeder FDA compliant belts

- Food PackagingSecondary packaging



Double detect and Overlap detection

• Flexible, precise control Horz & Vert capability



- Dual or Single Lug
- Belt Takeaway option



N-5410



www.mftautomation.com

www.mftautomation.com



# High Speed Print Verification System

- Cleanroom compatible
- Serialization/UDI



# Coding, Printing, Inspect & Reject System

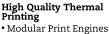
- Serialization/UDI
- Versatile thermal print



#### Label, Verify & Reject labeling system

 Accutipping labeling • Fold/Label/Overseal





MFT Smart Pad



N-5416



foggfiller.com



#### Tea filler with CIP trough

- Bottle Filler
- Up to 300 bottles per



### The widest variety of closure capabilities

- Capper
- Up to 40 caps/min/head



#### Sort and elevate caps at high speeds

- Waterfall Sorter
- Sorts up to 900 cpm



# A single set of change parts for several bottles

- Bottle Handling
- Simple Changeover



N-5446



www.Wexxar.com



#### Automatic Size Adjust Case Form, Pack & Seal

- E-Commerce Packing
- Optimizes your case size



### Easy Load High Speed Case Erector

- Extendable magazine
- Up to 37 cases/minute



# Plug & Play Form, Pack & Seal System

- 1 or 2 packing stations
- Tailor to your needs



### **Fully Automatic Tray**

- Quick case size change
- Minimal training needed



N-5460





# Ultra Compact Footprint Vertical Cartoner

- Vertical Cartoner
- Speeds up to 50 cpm



# Compact Auto Stick Pouch Cartoning

- Collation System
- Up to 12 infeed lanes



### All Servo Design for Best in Class Performance

- Vertical Cartoner
- Speeds up to 300 cpm



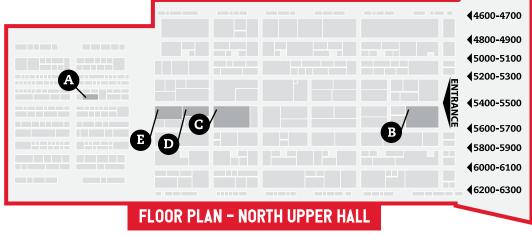
# Ultimate Flexibility for Bag-in-Box Cartoning

- BIB Cartoner
- Speeds up to 35 cpm











**N-5469** Logistics



AI Vision Based Mixed Box Recognition

 AI-based object detection



1,200 CPH Mixed Case Depalletization

• 1,200 boxes on dual gripper



Random Bags & Sacks Depalletization

• Distinguish shape, size and color



Measure Empty Space Void Fill Solution

 Right amount of cushions and peanuts



N-5506

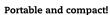
www.cmesrobotics.com

standard-knapp.com

idtechnology.com

www.BrentonEngineering.com





- Pick and place case packer
  • 5 to 15 cases/minute



**Soft-Catch Case Packer** 

- Patented servo lift table
- Up to 45 cases/minute



# Reshipper or Prime Flap corrugated cases

 Tape & glue options • Up to 75 cases/minute



- Tray/Shrink/ Unsupported/Pad
- PET, glass, steel & more • Up to 85 trays/minute



N-5544





### High resolution coding and marking

- For corrugated cases
- Print up to 8" high



#### Reliable, affordable coding and marking

- Print on most substrates
- Outstanding quality



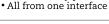
### Laser coding for products and packaging

- Permanent codes
- No consumables needed



#### Complete label & print management systems

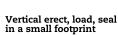
- Control many printers





N-5546





- Top load
- Up to 18 cases/min



### Versatility and reliability

- Horizontal/end load
- Up to 35 cases/min



### NEW - Mid-range, linear

- Horizontal/side load
- up to 50 cases/min



### Agile, high speed, high performance

- Horizontal/direct load
- Up to 85 cases/min



N-5548





#### For cases or trays

- · Easy case clear-out • Low maintenance



# Wraparound or RSC case handling

- Tool-less changeover
- Compact footprint



#### Fast, simple, and accurate changeover

- Positive case erecting
- 2-axis servo pick & place

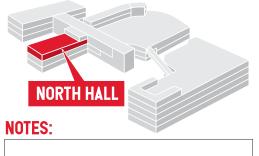


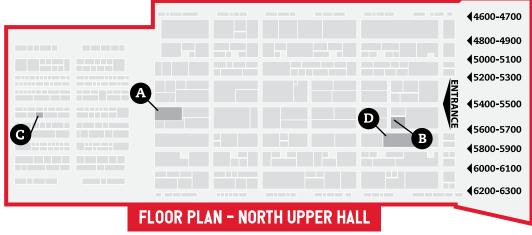
#### Ideal for food applications

- Full walk-in access
- Balcony design











N-5548













www.serpapackaging.com

astronovaproductid.com/

www.idemitsu.com/en/iut/index.html

www.idemitsu.com/en/iut/index.html

Servo driven; best maintenancé access

- Compact footprint
- Toolless changeover
- Hand load to fully automatic
- Robust design Low maintenance
- Small footprint with maximum access
- · Maintenance friendly · Balcony design
- Forming/loading of cartons, trays, partitions
- Modular design
- 200+ cartons/minute



N-5612 Labels





High-Volume Tabletop **Label Press** 

- 24/7 Production
- Built-in Slitters



#### Five-Color Toner-Based

**Label Printer** 

- Print in CMYK+White
- Vibrant readability

QuickLabel QL-300



#### TrojanLabel T3-OPX

Direct-to-Package **Printing Solution** 

- Wide-Format Printing
- Late Customization



NEW User-Friendly Tabletop Label Printer

- Compact
- · Simple & affordable



N-5681 **Packaging** consumables

Idemitsu Unitech



**POCKETZIPTN** 

Easy-to-open using an opening tape

• Easy top filling behind the zipper



Easy-to-open on a straight line from both side notches

• No laser score needed



Child-Resistant Zipper

Reduces the risk of accidental ingestion of harmful products by small children



**Eco-Friendly Zipper** 

Available for various eco-friendly packages

- Recyclable
- Compostable



N-5681 Sustainability

Idemitsu Unitech



#### **Eco-Friendly Zipper** Available for various

- eco-friendly packages • Recyclable
- Compostable



Easy-to-open using an

opening tape Easy top filling behind the zipper



Linear Tear Zipper

Easy-to-open on a straight line from both side notches

• No laser score needed



Child-Resistant Zipper

Reduces the risk of accidental ingestion of harmful products by small children



N-5709





On The Fly Product Loading

- Any Product Config
- Eliminate Jam Points



#### Shelf Ready Erect, Load and Close

- Easy Top Loading
- No Tear Front



# Case Packing for Ready to Eat Operations

- Gravity Top Load
- Small and Compact

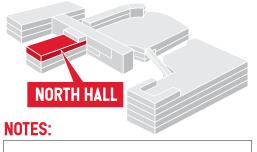


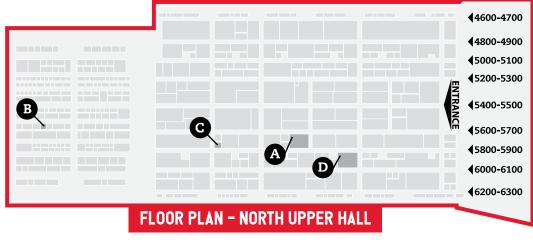
#### **Hand Pack Assist**

 Semi-Automatic • Eliminate Pack Off Tables

www.blueprintautomation.com



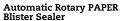






**N-5728** Blisters /clamshells /skin packaging





- All-Paper Blister
- Forms, feeds and seals



# Fully Automatic Skin Packaging Machine

Reduce labor

ASP-3036

• Increase output



# Loaded Automatic Carousel Blister Sealer

- Fully automatic
- Vision, laser, lot code



# Automatic Rotary Blister Sealer

- Fully automatic
- Perfect for workcell



N-5728 Life Sciences

www.starviewpackaging.com

www.starviewpackaging.com

www.flexpakservices.com

www.leuze.com



# **Table Top Tray Sealer**

- Sealing Machine
- Perfect for labs or low volume



# All Electric Tray Sealer

- Sealing Machine
- Highly accurate with built in load cell



# **Rotary Tray Sealer**

- Sealing Machine
- Semi-automatic w/ standard options



# FAB/PH8-1418 **Custom Tray Sealer**

- Sealing Machine
- Custom automation to meet your needs



N-5780 Flexible packaging





# FreshFo<u>cus</u>™

# **Future-Proof Engineering**

- Flexible Packaging
- Equipment
- Laser, Modular Design



**Contract Manufacturing** 

# **Strategic Sourcing**

- Laser-Enabled
- Converting
   SQF Certified



**Breathable Packaging** Laser Perforating for

- Freshness Turnkey Solution
- Modified ATM Packaging



**Easy Open Packaging** 

# Laser Scoring for Functionality

- Turnkey Solution
- Consumer Satisfaction



N-5843



Suite of safety solutions

- Individually tailored Work and machine
- safety expertise



# Reliable, simple integration

- For cost-effective design
- Range up to 6 meters



# Precise, fast detection

- Light and ultrasonic
- Single housing





# Robust, easy to handle

- Access guarding
- Point of operations guarding



N-5921





The Expert for Flexible

- Active product guiding
- Up to 10 cases/min



Snack Packaging - To Serve and Protect

- · Case erector & closer
- Up to 15 cases/min



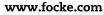
# Flexibility in Case Styles

- Wrap around & tray
- Up to 35 cases/min

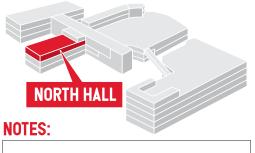


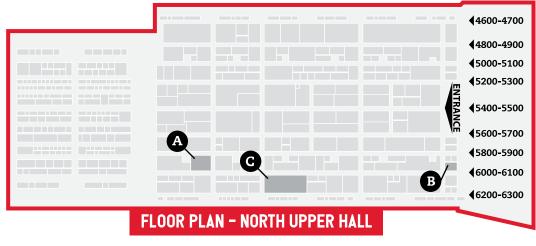
# **Driven by Performance**

- Clean design
- Up to 25 cases/min











N-5945



Combine vertical and horizontal transportation Integral Unit. Completely Enclosed.

Ryson Bucket Elevator



Ryson Mass Flow Spiral

**Vertical Conveying for** 

Containers en Mass.

Full or Empty Jars, Cans, Bottles and Similar

Ryson Narrow Trak Spiral



Super Compact Vertical Conveying for Smaller Units. Fast and Reliable. Single File or en Mass.

Vertical Conveying that Saves Space and Increases Throughput for Cases, Totes and other Packaged Products.



N-5945

ryson.com/bucket-elevators/

ryson.com/spiral-conveyors/

sencorpwhite.com

sencorpsystems.com



Vertical Conveying that Saves Space and Increases Throughput for Cases, Totes and



Combine Vertical & Horizontal Transport of Bulk Materials in one Integral Unit. Completely Enclosed.



N-6004 Bag/pouch fill /seal (premade bags)





other Packaged Products.

# **Accu-Seal Pouch Sealer**

High quality impulse pouch/bag sealers

 Medical/pharma, industrial, cannabis



Vertical Conveying for Full or Empty Jars, Cans, Bottles and Similar

Containers en Mass.

# CeraTek Medical Sealer

Constant heat pouch sealers

- Sterile packaging
- Optional evac/flush



**Super Compact Vertical** Conveying for Smaller Units. Fast and Reliable. Single File or en Mass.

# CeraTek Medical Sealer Shuttle-style tray sealers

Sterile packaging

- Quick change tooling



# **Urania Continuous Sealer**

Continuous pouch/bag sealers

• For sterile, food, cannabis



N-6004

**Blisters** /clamshells /skin packaging





Thermoformer Machines

• Fast, Reliable, Efficient



# All Materials Machines Built To Form

All Materials

- PET, PETG, PP
- HDPE, PVC, Laminates



# Sencorp 2500

Over 2,000 Installed Units Domestically

- Fast, Reliable, Durable
- · Medical, Retail, Food



# Sencorp Ultra

Largest Steel Rule Knife Machine in its Class

• Deeper Draw, Thicker Materials



N-6132





A filling and closing machine solution

- Filling and Capping
- Liquid to Viscous



# Specialized machine solutions for coffee

- Filling
- Grainy Products



# Filling for a wide range of products

- Filling
- · Liquid to Pasty

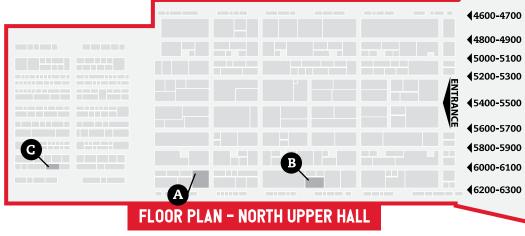


- Filling machines for cosmetic products
- Filling
- Liquids and Creams

www.optima-packaging.com









N-6145



Flexible and compact filler for all containers



• Up to 1 drum/min



Semi-automatic pail and canister filling

- Fill by weight
- Up to 4 pails/min



Fully automatic filling of containers on a pallet

- Fill by weight
- Up to 1 IBC/min



High-speed drum filling, fully auto

- Fill by weight
- Up to 1 drum/min



N-6145

www.haverusa.com

www.haverusa.com

ronchipackaging.com/ronchi-america



Simple, valve bag filling

Valve Bag Packer

BETEL | A - EVO

• Up to 220 bags/hour



Enclosed powder filling into plastic bags

- FFS, PE Bags
- Up to 400 bags/hour



Automatic filling into valve bags, high speed

- Valve Bag
- Up to 5000 bag/hour



Automatic filling into PE bags, high speed

- FFS, PE Bags
- Up to 1200 bags/hour



N-6228



**Robotic Unscrambler** 

- All Containers
- Up to 300 bpm



**Bottle Unscrambler** 

- All Containers
- Up to 300 bpm



Robotic Unscrambler with Pucks

- All Containers in Pucks
- Up to 300 bpm



**Bottle Unscrambler with Puck Insertion** 

- All Containers in Pucks
- Up to 300 bpm



N-6228



ronchipackaging.com/ronchi-america



**Built in America** Freestanding Filler

- Flowmeter Technology
- 12 weeks delivery time



**Built in America** Freestanding Capper

- Servo Driven Spindles
- 12 weeks delivery time



**Electronic Cam Capping** 

- Caps/Pumps/Triggers
- Up to 300 bpm or more



Exacta Filling and capping Monoblock

- Caps/Pumps/Triggers
- Up to 300 bpm or more



N-6276 Bag/pouch fill /seal (premade bags)





Bagging equipment for all Bulk Solids

 High weighing accuracy. · Open-mouth, valve, FFS.



- Conventional and Robot **Palletizers**
- Totally square pallets.
- Different bag patterns.



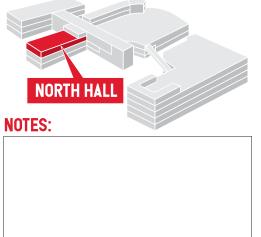
- Stretch Wrapping and Stretch Hooding
- Perfect pallet stability.
- · Maximum protection.

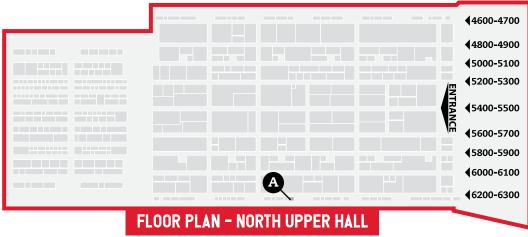


# **Industry 4.0** First-Class Service

- Intelligent ecosystem.
- Designed for control of complete bagging lines.









N-6330

AdvantagePuck.com/Pack-Expo-2022/



















Two different products filled in one footprint.

- Custom designed
- Reduce cycle time

# Tapered insertion for auto tube fillers.

- Norden® fillers
- Citus-Kalix® fillers

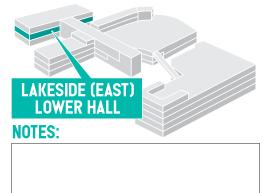
# The original design that started it all.

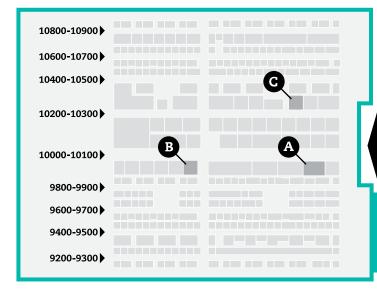
- Made in USA
- Custom colors available

# Easily accommodate custom shapes & sizes.

- Fixed post available
- Adjustable posts







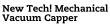
FLOOR PLAN -**LAKESIDE** (EAST) LOWER HALI



LL-10002

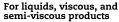






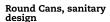
- Capping Security Sys.
- Up to 500 JPH





- Stainless Steel Design
- Up to 20 JPM





 All Stainless Steel • Up to 500 CPM



- Rectangular Cans, sanitary design
- All Stainless Steel Vacuum Seamer



LL-10019 Sustainability

www.Palmabriz.com

www.zacrosamerica.com/





Customized to meet your sustainability needs

- Refill pouch up to 3L
- PCR structure available



All PE liquid flexible pouch up to 1.5L

- Added barrier properties
- Optimize sustainability



# **Paper Pouch**

More Paper than Plastic for Liquid

- 45-50% paper based
- FSC certified option



# **CUBITAINER**® **Monomaterial Bulk**

**Liquid Container** 

- Lightweight/stackable
- Hold liquid up to 20L



LL-10305 Flexible packaging

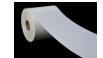




- treated
- Both sides heat sealable



- Good metal appearance
- Moisture & light barrier



White BOPP Films

White Pearlized both sides Heat Selable

- High opacity
- Both sides heat sealable



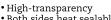
Label BOPP Films

Transparent, non heat sealable both side

- Excellent transparency



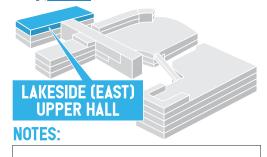


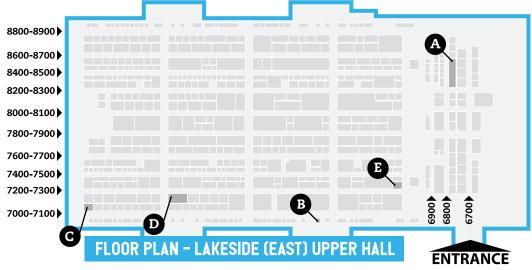




# PACK

# Game Plan personalized for Jake Morin



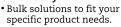




# LU-6845









Cheertainer's Form Fit Design

 Maximize product evacuation



Liners for Drums & Pails

- Improve lifecycle of container
- Prevent container wear



Sustainable Replacement for Plastic Pails

• Plastic Pail Alternative



LU-7020

https://www.cdf1.com/

FennerDrives.com

www.mxdprocess.com





- FDA standards
- compliant
- Light to medium duty



# **Live Roller Solutions**

- Higher load capacity
- HT and HEHT



# **Boosts Production Time**

- Eliminates downtime
- Easily sized by hand



# Pulleys, Sprockets, and

- Reinforced composite
- Corrosion resistant



LU-7166

Liquid processing & handling equipment



Titan Tanks

Custom manufactured stainless steel vessels

• Pressure, storage, & processing



**Mixer Direct** 

Heavy-duty & portable industrial mixers

Custom and standard options



ShearPr

# High shear dispersers & emulsion mixers

• Lab scale to production scale



Torrey Mill

# High viscosity dispersing three roll mills

• Precise tuning to 1 micron



LU-7247

Dry processing & ingredient handling equipment



www.schenckprocess.com



# MechaTron 3-A Feeder

Screw feeder for food and dairy applications

- Bulk solids feeder
- Stainless steel design



Removes unwanted

- High capacity sieving
- Easy screen removal



# Dense Phase Conveying

# Conveying system for fragile materials

- Low operational costs
- Conveys in slug form



# ServoForm Depositor

# Produces candies, jellies, toffees, and lollipops

- Multi colors
- Superior appearance



# LU-7303

Liquid processing & handling equipment



# FCM Series Colloid Mi

# Faster, Easier Emulsions • Cleans-In-Place

Time-saving on the fly gap adjustment



# FDS Series Pump

# Twin Screw Pump • Incredible suction

• Dual-duty: transfers product and CIPs itself



# FKL Series Pump

# **Heavy-Duty PD Pump**

CIP and COP Models
Rated to 500 PSI, shafts guaranteed for life

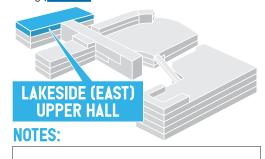


# FS Shear Blender

# Fix Your Mix Easily

Blends in just one pass
Fixes under-performing in-tank mixing systems

www.fristam.com/usa



8800-8900

8600-8700

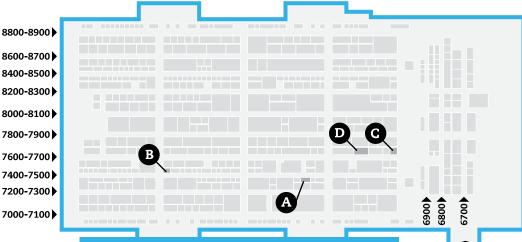
8200-8300

8000-8100

7600-7700

7400-7500

7000-7100



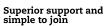
FLOOR PLAN - LAKESIDE (EAST) UPPER HALL



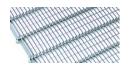


LU-7421





- USDA Accepted
- Robust belt design



# Heavy-duty metal modular conveyor belts

- Extremely long-lasting
- Limitless configurations



The hygienic way to convey around corners

Gently convey products
Angles from 45° to 90°



Stainless-steel, easy-to-clean design

- USDA-Accepted
- Joins quick and easy



LU-7550

www.wirebelt.com

www.inficon.com

www.inficon.com

www.cablevey.com





# Stop Using Bubble Leak

- Find Micro Leaks
- Non-destructive



# Stop Missing Leaking Packages

- Quantitate Leaks
- Simple Operation



# Leak Testing for MAP

- Simple, Fast,
- Ouantitative • https://bit.ly/3TU3F2r



# Leak Testing in Food &

- Sustainable Leak Tests
- Quantify Leak Rates



LU-7550 Sustainability



# Find Micro Leaks!

- Non-destructive
- Compostable Films



# Stop Missing Leaking Packages!

- Finding Micro Leaks
- Demystify Shelf Life



# Leak Testing for MAP

- Simple, Fast,
- Quantitative
- https://bit.ly/3TU3F2r





**Download Free E-Book** Sustainable Leak Tests!

# • Continuous

- Improvement
- Find Micro Leaks



LU-7703



The State of Conveying

- Cable & Disc Conveyor
- Compare Conveyor Performance



# The Largest Cable & Disc Conveyor

- High Volume
- Low Breakage



# Available to All

- Cable & Disc Conveyor
- Virtual or In-Person



# Tubular Cable & Disc Conveyors

- · Cable & Disc Conveyor
- What Works for You



LU-7709

Dry processing & ingredient handling equipment





- **Target Sauce Applicator** Deposits sauce up to 80 feet per minute
- Maintains clean border



# Waterfall Applicator

- · Deposits cheese, vegetables & meats
- Up to 80 feet per minute



# Single lane, head Slicer

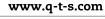
 Stick meats, cheeses Saves labor, improves appearance

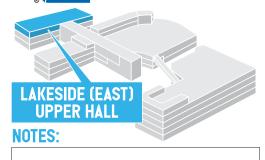


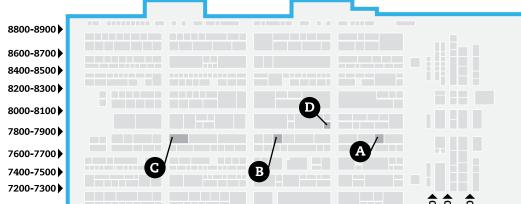
# Quantum QTGA!

# **Granular Applicator** Dry ingredients

- Topping pizzas, bakery
- items, more.







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LU-7807





7000-7100







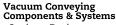


www.vac-u-max.com

www.vac-u-max.com

www.bastiansolutions.com/pack-expo

www.igus.com



- Sanitary Designs
- Handfuls to 25K lbs/hr

**Mobile Vacuum Conveying Systems** 

- No Lift / Climb / Dump Adjustable Height
- Automatic Refill of Ingredient Depositors Continuous Refill
- No Manual Dumping
- Bulk Bag Load/Unload & Bag Dump Stations
- Source to Destination • Ingredient Handling



LU-7807 Dry processing & ingredient handling

equipment





Vacuum Conveying Components & Systems

- Sanitary Designs
- Handfuls to 25K lbs/hr



# **Mobile Vacuum Conveying Systems**

- No Lift / Climb / Dump
- · Adjustable Height



**AUTO-DEPOSITORS Automatic Refill of** 

- **Ingredient Depositors** Continuous Refill
- No Manual Dumping



Bulk Bag Load/Unload & Bag Dump Stations

 Source to Destination • Ingredient Handling



LU-7828 E-commerce





# Balance automation, fulfillment & workflow

- Business intelligence
- Operational efficiency



# **Improve Operations**

- Serve a variety of industries
- Plan & design a solution



**Sortation Systems** 

# Secure inventory routing and handling

- Scalable solutions Efficient sortation



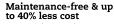
LU-7847



FDA-compliant universal

- · Ideal for food packaging
- Dry-running





- Corrosion-resistant
- Grease-free operation





- Self-lubricating
- Ready-to-install



Servo & motor feedback in one cable

- Space-saving
- 36-month guarantee



LU-7918 Flexible packaging





Custom film solutions. Variety of applications

- Mono & Coextruded
- Food & non-food



Printed & unprinted. Variety of applications

- · Wicketed & Zipper
- Food & non-food



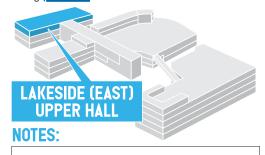
Variety of applications including laser-perf

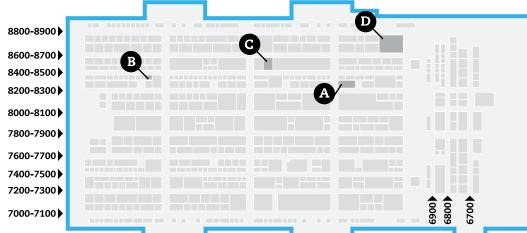
- Rollstock
- Food & non-food



Printed & unprinted. Variety of applications

- Rollstock & Pouches
- Recycle ready solutions





FLOOR PLAN - LAKESIDE (EAST) UPPER HALL





LU-8313



TOI IMC COMBO **SYSTEMS** 



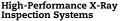
- Compact 2-in-1 design
- User-friendly operation





- Detect more than metal
- Find glass, stone & more





- Use with many products • Find glass, stone & more
- Inspection Systems & Packaging Automation

INSPECTION SYSTEMS & PACKAGING AUTOMATION

- Many industries served
- Expert technical support



LU-8454 Flexible packaging

www.tdipacksys.com

www.earthguard.solutions

www.earthguard.solutions

niverplastna.com





# Available in a wide variety of formats

- · Standard & High Barrier
- Surface or Reverse Print



# Focused on solutions for the future of your brand

- Fully Recyclable
- Available PCR Content



# Reduce your environmental footprint

- BPI-certified
- Multi-ply Structures



# ASTM 6954 Tier 1 and 5526 Compliant

- 100% Recyclable
- FDA Approved



LU-8454 Sustainability





# Available in a wide

- variety of formats • Standard & High Barrier
- Surface or Reverse Print



# Focused on solutions for the future of your brand

- Fully Recyclable
- Available PCR Content



# Reduce your environmental footprint

- BPI-certified
- Multi-ply structures



# ASTM 6954 Tier 1 and 5526 Compliant

- 100% Recyclable
- FDA Approved



LU-8530 E-commerce





# Multiple Bag Placing in Tote/Box

· Labor Cost Savings.



Case Erecting & Bag

24/7 Non-Stop Production.



**Automatic Bag Placing** 

 Reliable, Low Maintenance, Cost Efficient.



# Automatic Bag Closing

- Bag Sealing, Folding and
- Very compact design.



LU-8703 Flexible packaging





# Recycle-Ready Packaging

- Up to 35% PCR pouch & Non-barrier overwrap
- Shredded & stick cheese



Sustainable for Coffee

Compostable and Recyclable Packaging · Film for bags, lidding, pouches, and frac packs



# Recycle-Ready Packaging

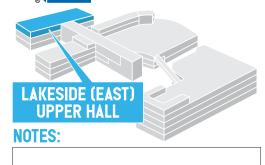
- Stand-up, flat bottom, and quad seal
- Fresh and sustainable

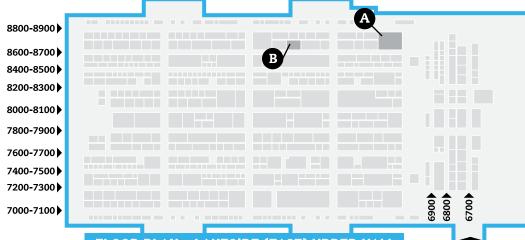


# Packaging for bone-in

 High-performing and durable with lower environmental footprint







FLOOR PLAN - LAKESIDE (EAST) UPPER HALL





LU-8703 Sustainability

www.tc.tc/packaging

pacraft-america.com





# **Recycle-Ready Packaging**

# · Up to 35% PCR pouch &

- Non-barrier overwrap
- Shredded & stick cheese



# Compostable and Recyclable Packaging

• Film for bags, lidding, pouches, and frac packs



# Recycle-Ready Packaging

· Stand-up, flat bottom, and quad seal • Fresh and sustainable



# Packaging for bone-in

• High-performing and durable with lower environmental footprint



LU-8724 Bag/pouch fill /seal (premade bags)







# TT-8D-N Pre-Made Pouch Fill/Seal

- for Dry & Frozen • Flexible sizes, flat or SUP
- 55ppm



# TT-8DW-N Duplex High-Speed Pre-Made Pouch Fill/Seal

- Flexible sizes, flat or SUP
- 80ppm



# TVP-E4

# **Pouch Vacuum Packaging Machine**

- Meat, Meals, Pet Food
- 40ppm

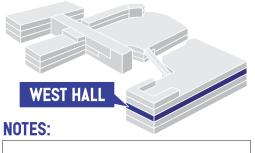


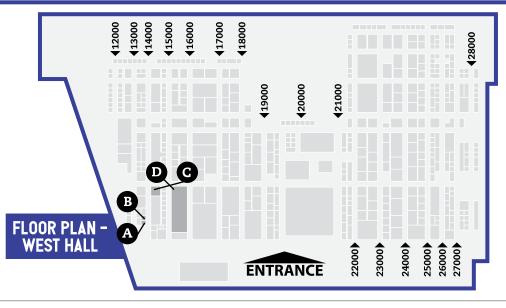
# High-Speed Automatic Filling & Packaging Line

- Dry/Wet/Liquids











W-14004



Liquid unit dose cup packaging system



Die cut lidding option



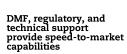
Cups and lidding for use with packaging system

- 7, 15, 25, & 35mL cups Variety of colors



# Customizable barcode labeling program

• Barcode design tools Serialization capability





W-14006

www.medpak.com

www.precollc.com



Web-based Laser **Processing Machine** 

- Roll-to-Roll / Roll-to-Part
- Non-Contact Processing



Sheet-based Laser **Processing Machine** 

- XY Motion w/Scanner
- Large Area Precision



Rotary Converting System with Laser

- Continuous/Index
- One Pass Manufacturing



Jumbo Roll Laser Processing Machine

- Roll-to-Roll / Roll-to-Part
- Mass Production System



W-14006 Flexible

packaging





**Laser Micro-Perforating** System

- Various Pouch Types
- MAP & Microwave Vents



Multi-Purpose Laser Machine

- Various Pouch Types
- 2D Shapes



Heat and Cold Seal Parts within a Pouch

- Pouch Creation
- 135 ppm Average



FlashLite Laser Modules

- Various Pouch Types
- Flexible System Integration



W-14019



sepha.com

www.precollc.com



Non-destructive CCIT of parenterals down to 1µm

- ASTM F2338-09
- USP 1207



Non-destructive blister leak test down to 5µm

- ASTM F3169-16
- Deterministic pass/fail



Low volume blister packaging

- 21 CFR Part 11 compliant
- Electronic data storage



Non-destructive leak test of flexible packaging

- Down to 10µm
- Can test up to 10 packs



W-15003

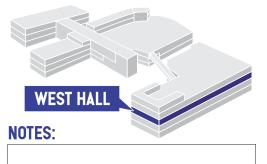


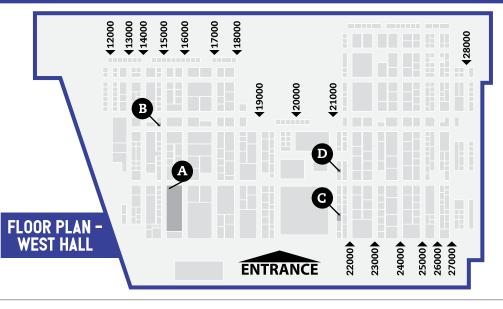
- Side-load case-packer • Very compact foot-print
- Aggregation-ready



Top-load case-packer

- Several feeders available
- · Aggregation-ready

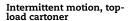






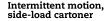
W-15003





- Very compact footprint
- Several feeders available





 Very compact footprint • 120 cartons/minute



- Intermittent motion, side-load cartoner
- Very compact footprint Wide format range



Continuous motion, side-load cartoner

- 300 cartons/minute
- Several feeders available



W-15003 Life Sciences

www.mgamerica.com/

www.mgamerica.com/

www.quantumptinc.com





# **R&D Capsule Filler**

- 3,000 capsules/hour
- R&D and Scale Up



- High-Speed Capsule Filler
- 200,000 capsules/hour · Modular dosing design



# Capsule Checkweigher

# 100% Capsule Checkweigher

- 0.5 mg accuracy
- User friendly controls



# **Futorque X** Tablet Press for R&D and **Pilot-Scale Production**

- 130,000 tablets/hour
- · Bi-Layer/Containment



W-15042



XT+ for Total Control & "Tulip Ready"

- Manual Inspection Hood
- Machine Guided Pacing



- XTENDED Duty (XD) for all Applications
- Manual Inspection Hood
- XL Inspection Board



# **SXc for Customized** Operator Comfort

- Manual Inspection Hood
- Customizable Features



**SX For Large Containers** 

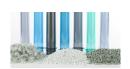
- Manual Inspection Hood
- XXL Inspection Board



W-21007 Containers

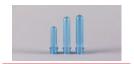


www.doloop.com



Low and neutral carbon footprint solutions

- PCR PET
- Bio-based & Plant-based



# Sustainable Pref PET preforms from up to 100% PCR

- Food & Non-food
- GME30.40 available



PET bottles from up to 100% PCR

- Various neck-finishes
- Custom-made



PET rigid film from up to 100% PCR

- Thermoforming
- FFS application



W-21027 Flexible

packaging





Vacuum skin film for a longer shelf-life of food

For plastic or cardboard



Monomaterial Recyclable • For Doypacks & Pouches

• Barrier to O2 and H2O

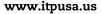


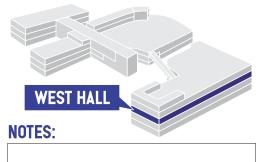
- High gloss
- High Stretch

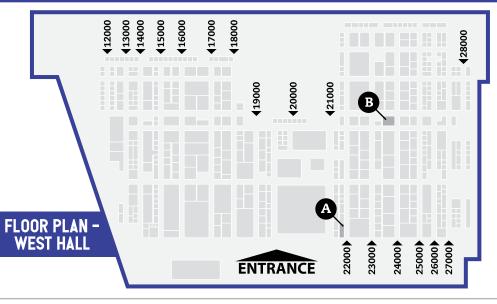


# High Barrier Reclosable

· Onto PE, PP, APET trays



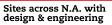






W-22000 Cartons and boxes





- Everyday to exceptional
- End-to-end execution



Thoughtful designs, engineered to protect.
• UV or conventional litho

- High-end enhancements



Brand kits, e-commerce and POS displays

• Direct print & litho • Assembly & kitting



- Marketing & creative
- In-box & marcom print



W-24046 Blisters

/clamshells /skin packaging



www.illig.de

www.rrd.com/packaging



# ILLIG HSU35b sealer Modular heat sealer

- Blister / Cardboard Sealing
- Hermetic sealing



Auto sealing machine

- Blister / Cardboard
- Sealing
   Fully automatic system



Deep draw thermoformer

- Thermoforming System
- Integrated labeling



High speed former

- Blister forming machine
- Fast changeover





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Search "PACK EXPO" in the App Store or Google Play, or visit packexpointernational.com/app



# NOTES -

# STOP BY AND WATCH IT FLY R.AJONES





LIVE DEMONSTRATIONS OF THE WORLD'S FASTEST MULTIPACK CARTONING MACHINE

**BOOTH S-2501** 

Add this to your show agenda, scan here  $\rightarrow$ 



info@rajones.com - 800.216.4499 - www.rajones.com